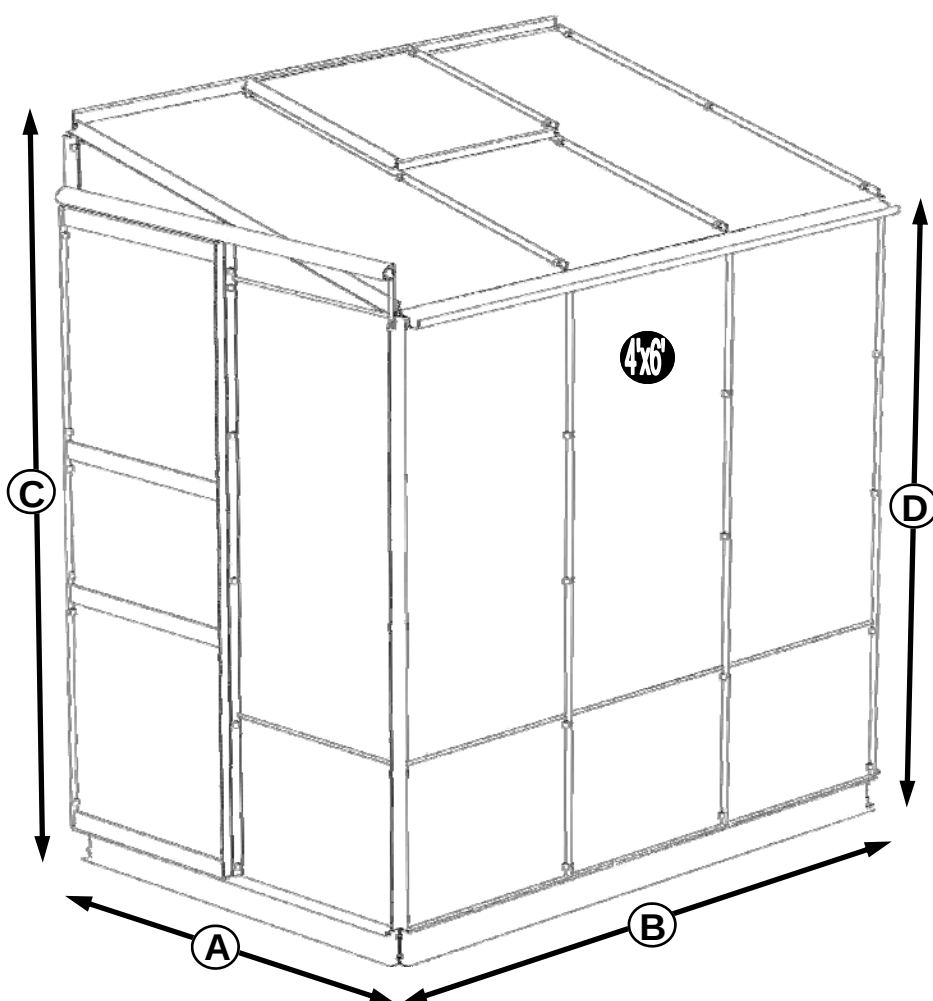
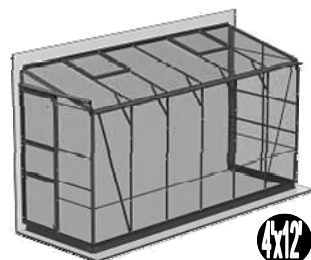
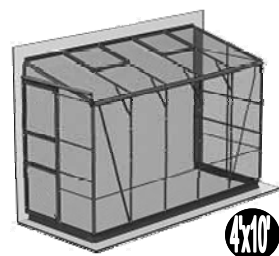
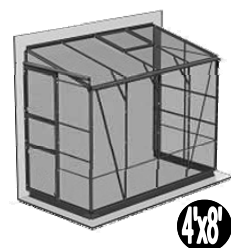
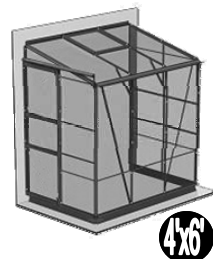


# 4' DEEP

SYSOU

4X4, 4X6, 4X8, 4X10, 4X12



|              | A (mm) | B (mm) | C (mm)           | D (mm)           |
|--------------|--------|--------|------------------|------------------|
| 4'3" x 4'4"  | 1285   | 1295   | 2122<br>Inc base | 1772<br>Inc base |
| 4'3" x 6'4"  |        | 1910   |                  |                  |
| 4'3" x 8'5"  |        | 2530   |                  |                  |
| 4'3" x 10'5" |        | 3150   |                  |                  |
| 4'3" x 12'6" |        | 3770   |                  |                  |

Issue 2.6



Thank you for purchasing your new greenhouse. We recommend you familiarise yourself with the instructions and read all safety information before you commence assembly.

These instructions are divided into sections; **B**-base, **partlists**, **1**-side (please see **SIDE DOOR OPTION** if you have chosen an optional 'side door' and be aware that its inclusion will result in part amendments), **2**-left gable, **3**-right gable, **4**-joining the three sides, **5**-roof, **6**-vent, **7a / 7b** -door/s, **8**-glazing (**8a** toughened glass, **8b** horticultural glass, **8c** polycarbonate glazing when available), **9**-vent attachment, **10**-door attachment, **11** anchoring down, **SIDE DOOR OPTION**, back **cover**-packing list. If you need to contact us for assistance please refer to the relevant section/s.

#### Safety Warning

- Glass and aluminium can potentially cause injury. Please ensure you wear protective goggles, gloves, headgear and suitable footwear when assembling and glazing the building.
- Please remember that glass is fragile and should be handled with extreme care. Always clear up and dispose of any breakages immediately.
- Do not assemble the greenhouse in high winds.
- For safety reasons and ease of assembly, we recommend that this greenhouse is assembled by a minimum of two people.
- Please clear all lying snow from the greenhouse roof as it can cause the roof to buckle or collapse.

#### Site Preparation

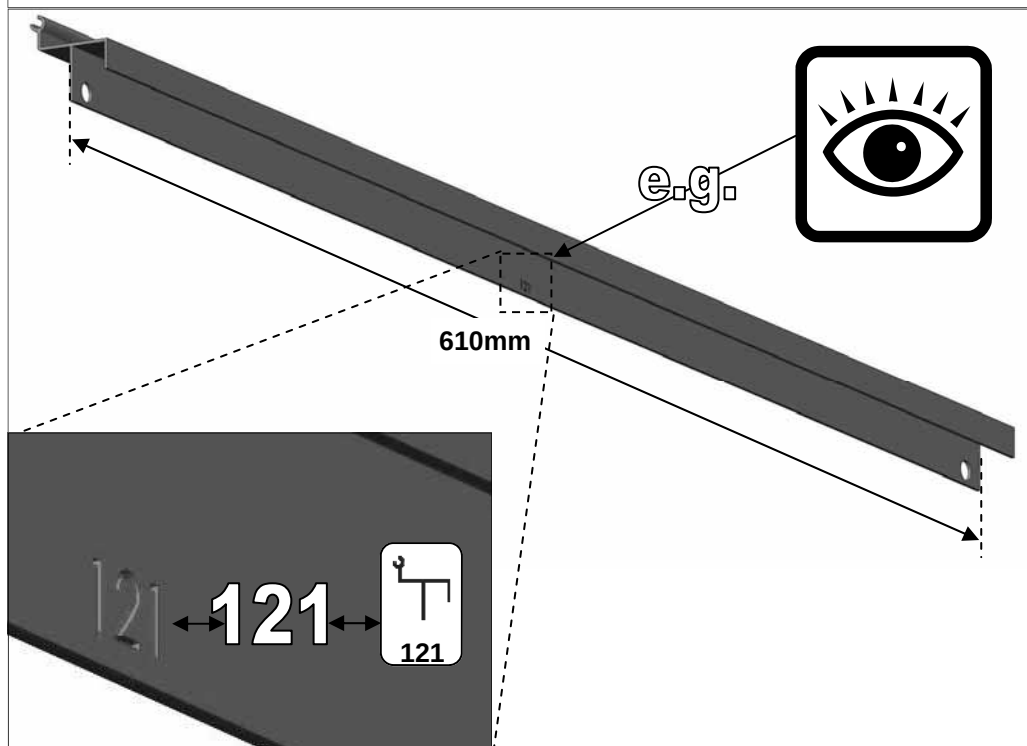
- When selecting a site for your greenhouse, it is vital that you choose as flat and level an area as possible.
- A concrete or slabbed base will provide the most solid foundation for your greenhouse.
- IMPORTANT: Do **not** fix your building down until the building is fully assembled, including glazing.
- Avoid placing your greenhouse under trees or in other vulnerable locations.
- To minimise the risk of wind damage, try to select as sheltered a site as possible, e.g. beside a hedgerow or garden fence.

#### Additional Considerations

- Please bear in mind that assembling your greenhouse can be time consuming. You may need to spread the construction over two or more days. We recommend that you avoid leaving the building partially glazed. If you ever have to leave your greenhouse half assembled and not anchored down, weigh it down with slabs or bags of sand to stop the wind moving it.
- You will find it helpful to prepare a large, clean and clear area in which to work in. A garage floor or flat lawn area is ideal.
- If you have arranged for someone to install your greenhouse for you, please check that all components are included. Most parts are numbered and can be identified by a stamp or removable label. Alternatively, the components can be identified by lengths detailed in the packing list (see diagram below).
- Anchoring down your greenhouse should be the final stage of construction (including glazing).
- Once installed your greenhouse requires little maintenance, but to maintain the smooth running of your door(s) WD40 or similar can be applied to the door wheels and lower door guides.

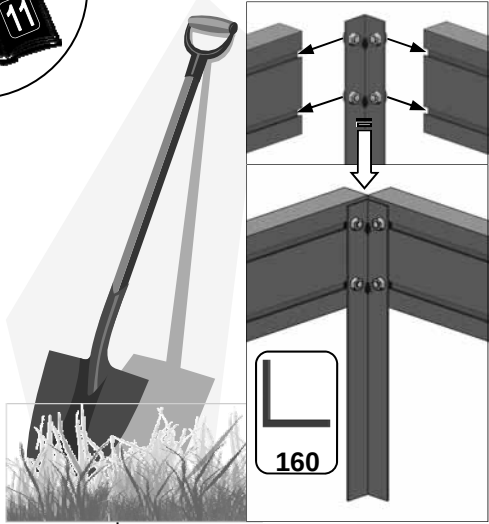
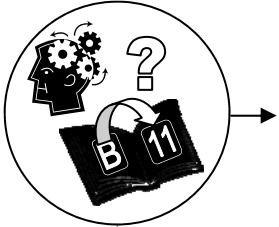
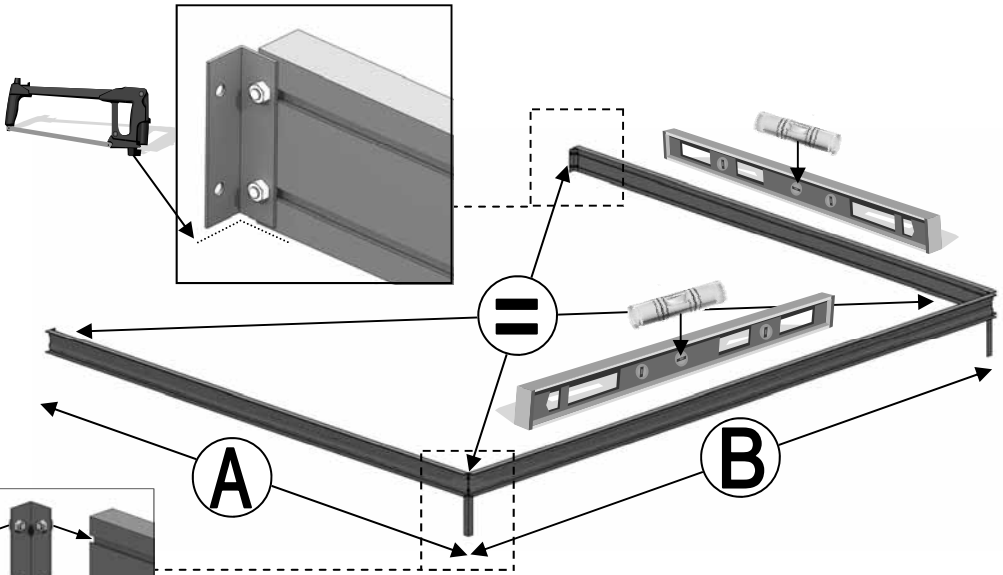
#### Guarantee

- Your new greenhouse is guaranteed for 10 years against faulty manufacture of the framework. This does not include glazing, moving parts, accidental damage or wind damage.

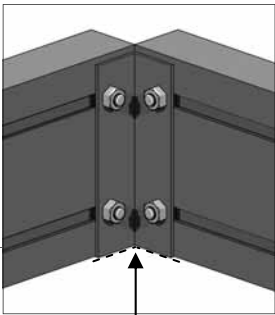
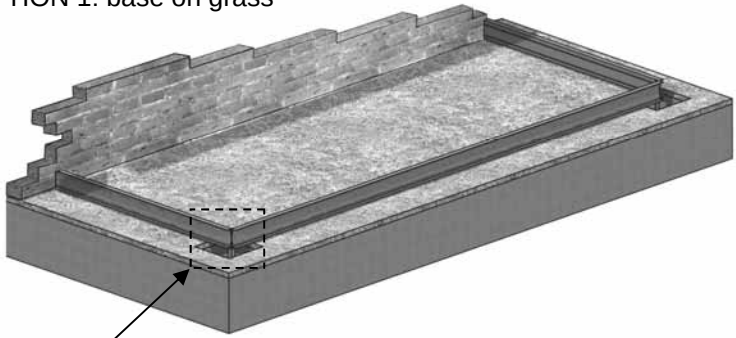


| KEY SYMBOL | KEY DESCRIPTION                               |
|------------|-----------------------------------------------|
|            | LOOK                                          |
|            | THINK / CHOOSE?                               |
|            | THIS SECTION RELATES TO ANOTHER (e.g. 1 to 5) |
|            | CORRECT                                       |
|            | DO <u>NOT</u> FIX DOWN!                       |
|            | TWIST TO LOCK                                 |
|            | TIGHTEN                                       |
|            | DO NOT WET!                                   |

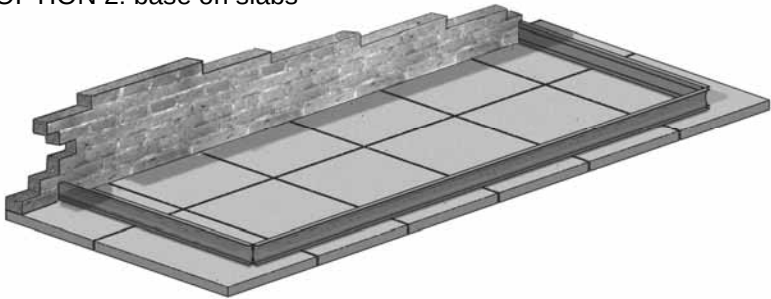
|              | A (mm) | B (mm) |
|--------------|--------|--------|
| 4'3" x 4'4"  | 1285   | 1295   |
| 4'3" x 6'4"  |        | 1910   |
| 4'3" x 8'5"  |        | 2530   |
| 4'3" x 10'5" |        | 3150   |
| 4'3" x 12'6" |        | 3770   |



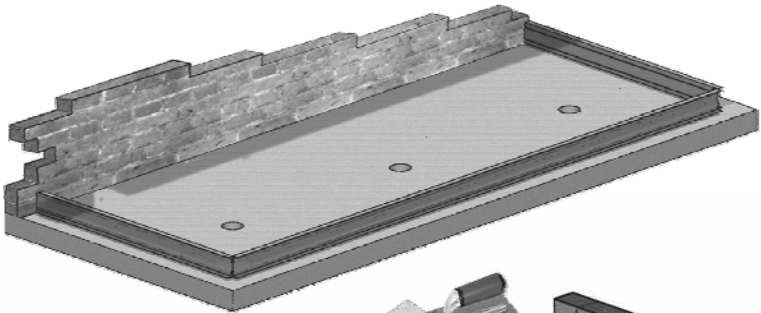
OPTION 1: base on grass



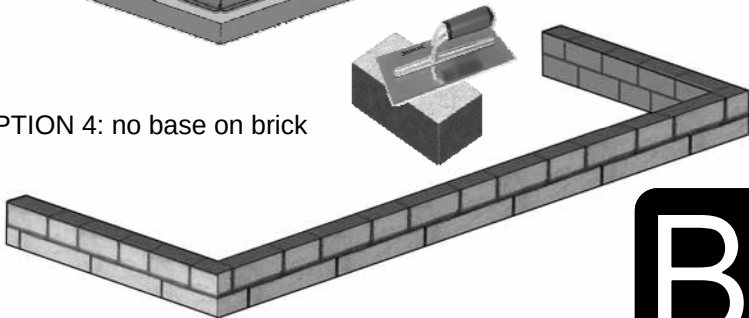
OPTION 2: base on slabs



OPTION 3: base on concrete



OPTION 4: no base on brick

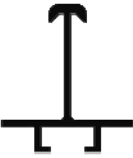


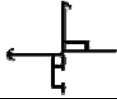
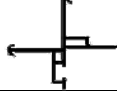
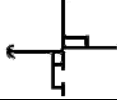
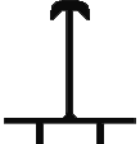
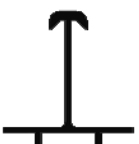
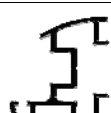
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|----------|---------|-----------|-----|-----|-----|------|------|
| SY004    |         | 3720      |     |     |     |      | 1    |
| SY009    |         | 3100      |     |     |     | 1    |      |
| SY015    |         | 2480      |     |     | 1   |      |      |
| SY029    |         | 1860      |     | 1   |     |      |      |
| SY097    |         | 1240      | 3   | 2   | 2   | 2    | 2    |
| SY160    |         | 280       |     |     | 4   |      |      |



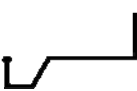
| Page Ref | Part No. | Section | Size (mm) | 4 4 | 4 6 | 4 8 | 4 10 | 4 12 |
|----------|----------|---------|-----------|-----|-----|-----|------|------|
|----------|----------|---------|-----------|-----|-----|-----|------|------|

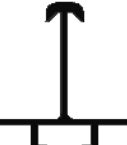
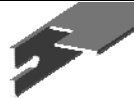
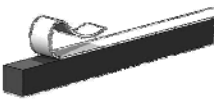
4  
LT

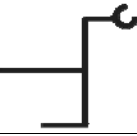
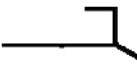
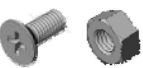
|   |     |                                                                                   |      |   |   |   |   |   |
|---|-----|-----------------------------------------------------------------------------------|------|---|---|---|---|---|
| 1 | 1   |  | 3720 |   |   |   |   | 1 |
|   | 5   |                                                                                   | 3100 |   |   |   | 1 |   |
|   | 17  |                                                                                   | 2480 |   |   | 1 |   |   |
|   | 25  |                                                                                   | 1860 |   | 1 |   |   |   |
|   | 55  |                                                                                   | 1240 | 1 |   |   |   |   |
|   | 250 |  | 3720 |   |   |   |   | 1 |
|   | 251 |                                                                                   | 3100 |   |   |   | 1 |   |
|   | 252 |                                                                                   | 2480 |   |   | 1 |   |   |
|   | 253 |                                                                                   | 1860 |   | 1 |   |   |   |
|   | 254 |                                                                                   | 1240 | 1 |   |   |   |   |
|   | 270 |  | 1739 | 1 | 2 |   |   |   |
|   | 269 |  | 1670 | 1 | 2 | 3 | 4 | 5 |

|             |     |                                                                                     |      |   |  |  |  |  |
|-------------|-----|-------------------------------------------------------------------------------------|------|---|--|--|--|--|
| 2<br>+<br>3 | 96  |  | 614  | 4 |  |  |  |  |
|             | 265 |  | 1670 | 1 |  |  |  |  |
|             | 266 |  | 1670 | 1 |  |  |  |  |
|             | 267 |  | 1279 | 1 |  |  |  |  |
|             | 268 |  | 1279 | 1 |  |  |  |  |
|             | 271 |  | N/A  | 2 |  |  |  |  |
|             | 272 |  | 1813 | 1 |  |  |  |  |
|             | 273 |  | 1813 | 1 |  |  |  |  |
|             | 274 |  | 1957 | 1 |  |  |  |  |

| Page Ref | Part No. | Section | Size (mm) | 4 4 | 4 6 | 4 8 | 4 10 | 4 12 |
|----------|----------|---------|-----------|-----|-----|-----|------|------|
|----------|----------|---------|-----------|-----|-----|-----|------|------|

|   |     |                                                                                     |      |   |  |  |  |  |
|---|-----|-------------------------------------------------------------------------------------|------|---|--|--|--|--|
| 2 | 275 |  | 1957 | 1 |  |  |  |  |
| + | 277 |  | 645  | 2 |  |  |  |  |
| 3 | 278 |  | 1252 | 2 |  |  |  |  |

|   |     |                                                                                       |      |                    |   |   |                    |   |
|---|-----|---------------------------------------------------------------------------------------|------|--------------------|---|---|--------------------|---|
| 5 | 229 |    | 3720 |                    |   |   |                    | 1 |
|   | 228 |                                                                                       | 3100 |                    |   |   | 1                  |   |
|   | 227 |                                                                                       | 2480 |                    |   | 1 |                    |   |
|   | 226 |                                                                                       | 1860 |                    | 1 |   |                    |   |
|   | 225 |                                                                                       | 1240 | 1                  |   |   |                    |   |
|   | 276 |  | 1279 | 1                  | 2 | 3 | 4                  | 5 |
|   | 85  |  | 628  | 1                  |   |   |                    |   |
|   | 93  |                                                                                       | 636  |                    | 1 | 1 | 2                  | 2 |
|   |     |   | 7000 | 2 ROLLS THICK FOAM |   |   | 3 ROLLS THICK FOAM |   |

|   |     |                                                                                       |     |   |   |   |    |    |
|---|-----|---------------------------------------------------------------------------------------|-----|---|---|---|----|----|
| 6 | 121 |  | 619 | 1 | 1 | 1 | 2  | 2  |
|   | 123 |  | 612 | 1 | 1 | 1 | 2  | 2  |
|   | 124 |  | 610 | 2 | 2 | 2 | 4  | 4  |
|   |     |   |     | 1 | 1 | 1 | 2  | 2  |
|   |     |  |     | 2 | 2 | 2 | 4  | 4  |
|   |     |  | M4  | 6 | 6 | 6 | 12 | 12 |

| Page Ref | Part No. | Section | Size (mm) | 4<br>4 | 4<br>6 | 4<br>8 | 4<br>10 | 4<br>12 |
|----------|----------|---------|-----------|--------|--------|--------|---------|---------|
|----------|----------|---------|-----------|--------|--------|--------|---------|---------|

4  
LT

| Page Ref | Part No. | Section | Size (mm) | 4<br>4 | 4<br>6 | 4<br>8 | 4<br>10 | 4<br>12 |
|----------|----------|---------|-----------|--------|--------|--------|---------|---------|
|----------|----------|---------|-----------|--------|--------|--------|---------|---------|

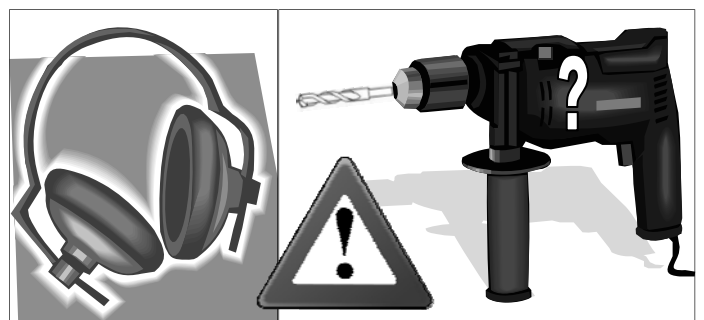
GREY MARKED PACKED TOGETHER

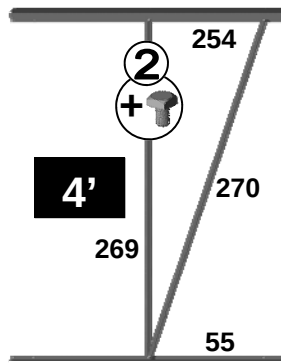
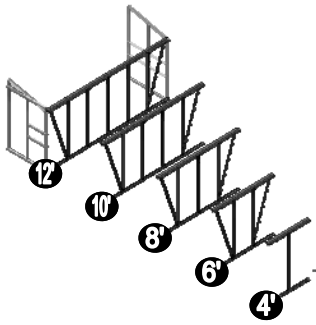
|   |            |  |      |   |  |  |  |  |
|---|------------|--|------|---|--|--|--|--|
| 7 | 1017       |  | 619  | 1 |  |  |  |  |
|   | 1018       |  | 619  | 1 |  |  |  |  |
|   | 1067       |  | 619  | 1 |  |  |  |  |
|   | 1019       |  | 619  | 1 |  |  |  |  |
|   | 1047       |  | 1770 | 2 |  |  |  |  |
|   | 1042 wheel |  |      | 2 |  |  |  |  |
|   | 1043       |  | 11   | 2 |  |  |  |  |
|   | 583        |  | 19   | 8 |  |  |  |  |
|   | 1041       |  | 100  | 2 |  |  |  |  |
|   | 571 fluff  |  | 3600 | 1 |  |  |  |  |
|   | 384        |  |      | 1 |  |  |  |  |

|   |  |                        |                        |                        |                        |                        |
|---|--|------------------------|------------------------|------------------------|------------------------|------------------------|
| 8 |  | 86                     | 102                    | 118                    | 136                    | 144                    |
|   |  | 32                     | 40                     | 48                     | 54                     | 62                     |
|   |  | 29.2m<br>2 X 15m rolls | 35.4m<br>3 X 15m rolls | 41.6m<br>3 X 15m rolls | 47.7m<br>4 X 15m rolls | 53.9m<br>4 X 15m rolls |

|      |      |  |      |              |  |  |  |  |
|------|------|--|------|--------------|--|--|--|--|
| 2+10 | 1009 |  | 1260 | 1            |  |  |  |  |
|      | 1048 |  | 643  | 1            |  |  |  |  |
|      | 79   |  | 168  | 1            |  |  |  |  |
|      | 300  |  | n/a  | Not required |  |  |  |  |

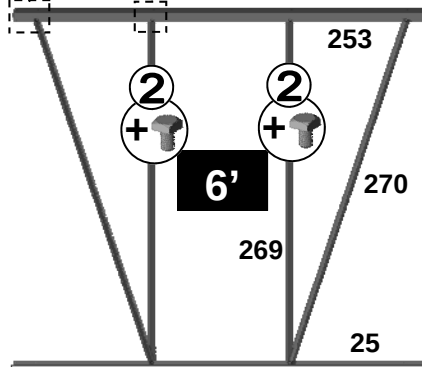
|  |         |    |    |    |    |    |
|--|---------|----|----|----|----|----|
|  | M6      | 62 | 70 | 76 | 84 | 90 |
|  | M6      | 63 | 70 | 76 | 84 | 90 |
|  | M6 CROP | 1  |    |    |    |    |





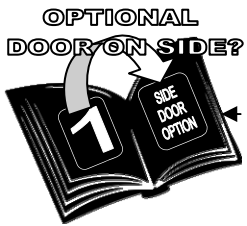
| Part No | mm                                                                                  | Quantity |
|---------|-------------------------------------------------------------------------------------|----------|
| 55      | 1240                                                                                | 1        |
| 254     | 1240                                                                                | 1        |
| 269     | 1670                                                                                | 1        |
| 270     | 1739                                                                                | 1        |
| M6      |  | 4        |
| M6      |  | 3        |

e.g. ①

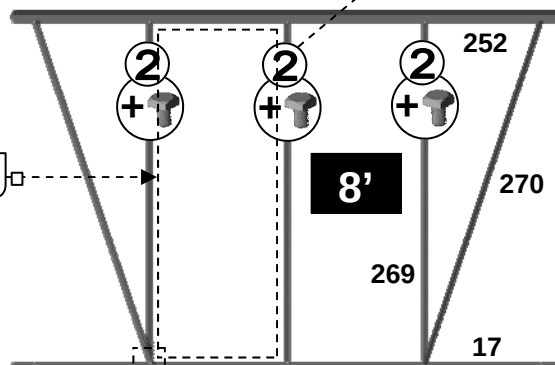


| Part No | mm                                                                                  | Quantity |
|---------|-------------------------------------------------------------------------------------|----------|
| 25      | 1860                                                                                | 1        |
| 253     | 1860                                                                                | 1        |
| 269     | 1670                                                                                | 2        |
| 270     | 1739                                                                                | 2        |
| M6      |  | 8        |
| M6      |  | 6        |

e.g. ②

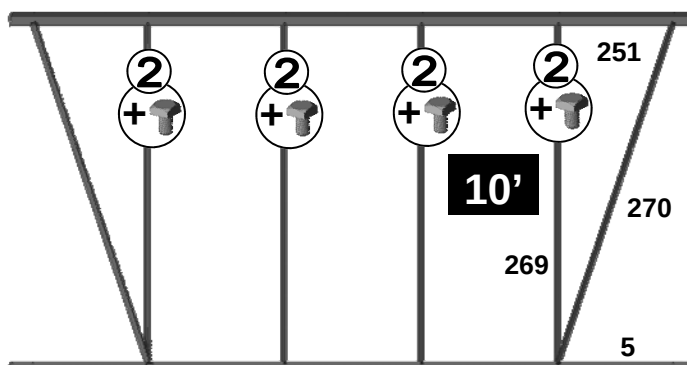


e.g.



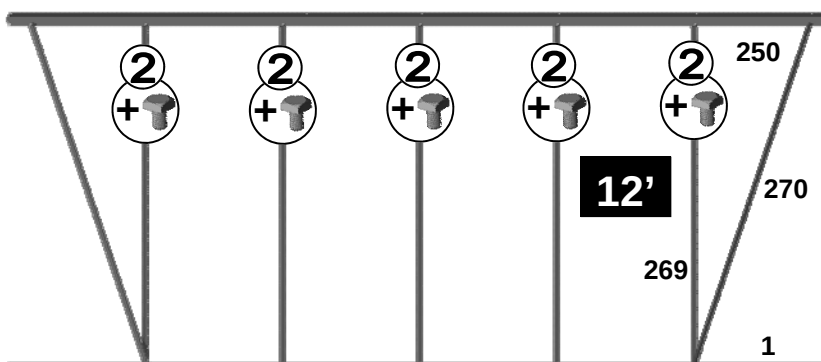
| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 17      | 2480                                                                                  | 1        |
| 252     | 2480                                                                                  | 1        |
| 269     | 1670                                                                                  | 3        |
| 270     | 1739                                                                                  | 2        |
| M6      |  | 11       |
| M6      |  | 8        |

e.g. ③

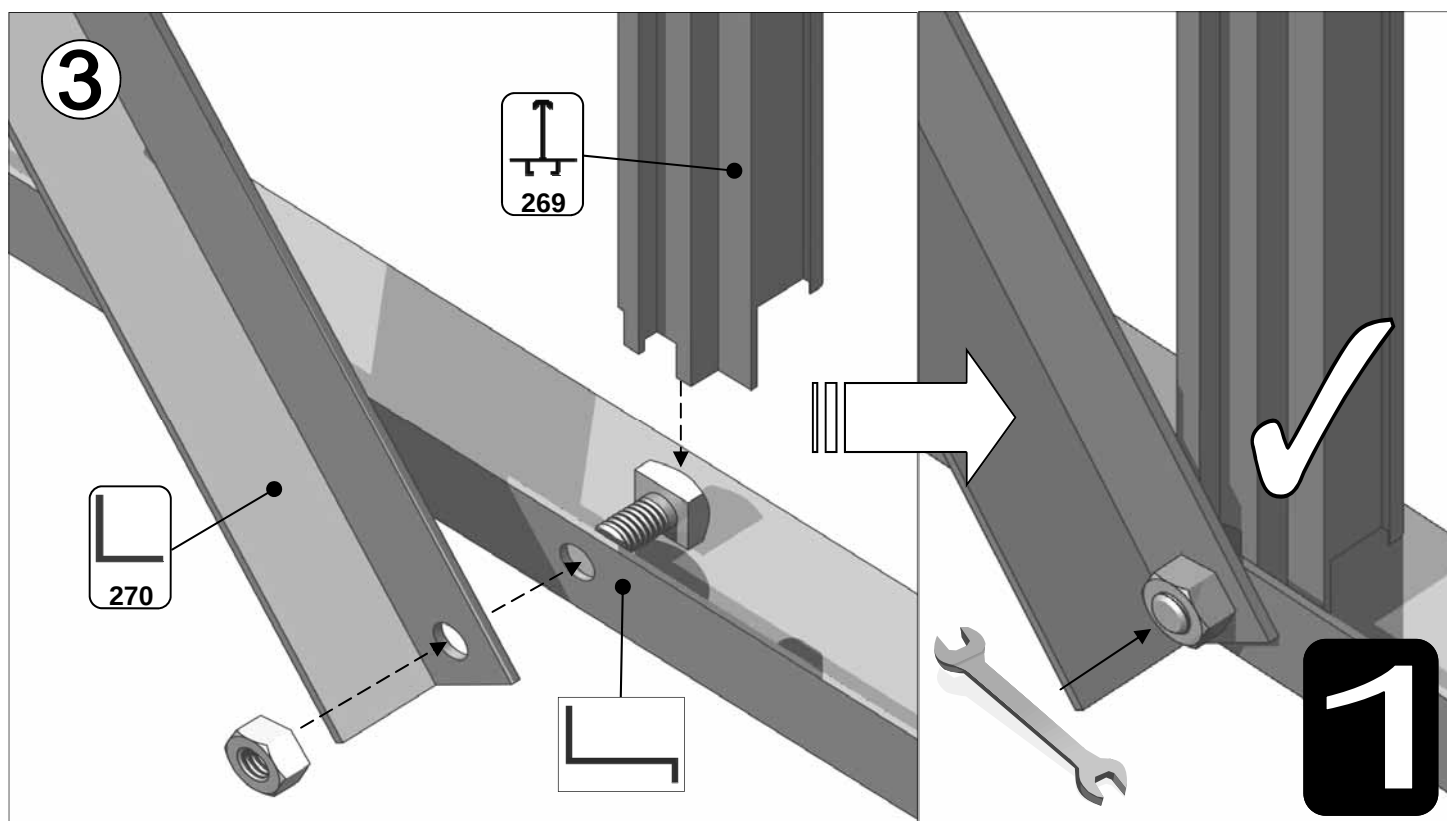
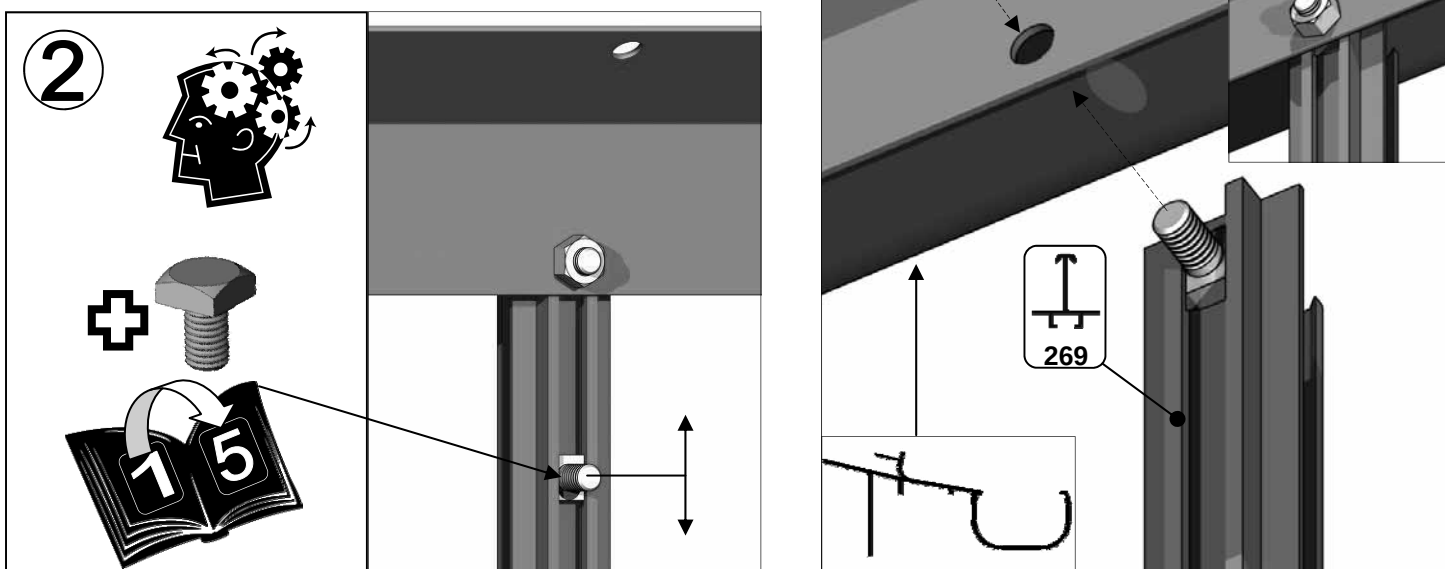
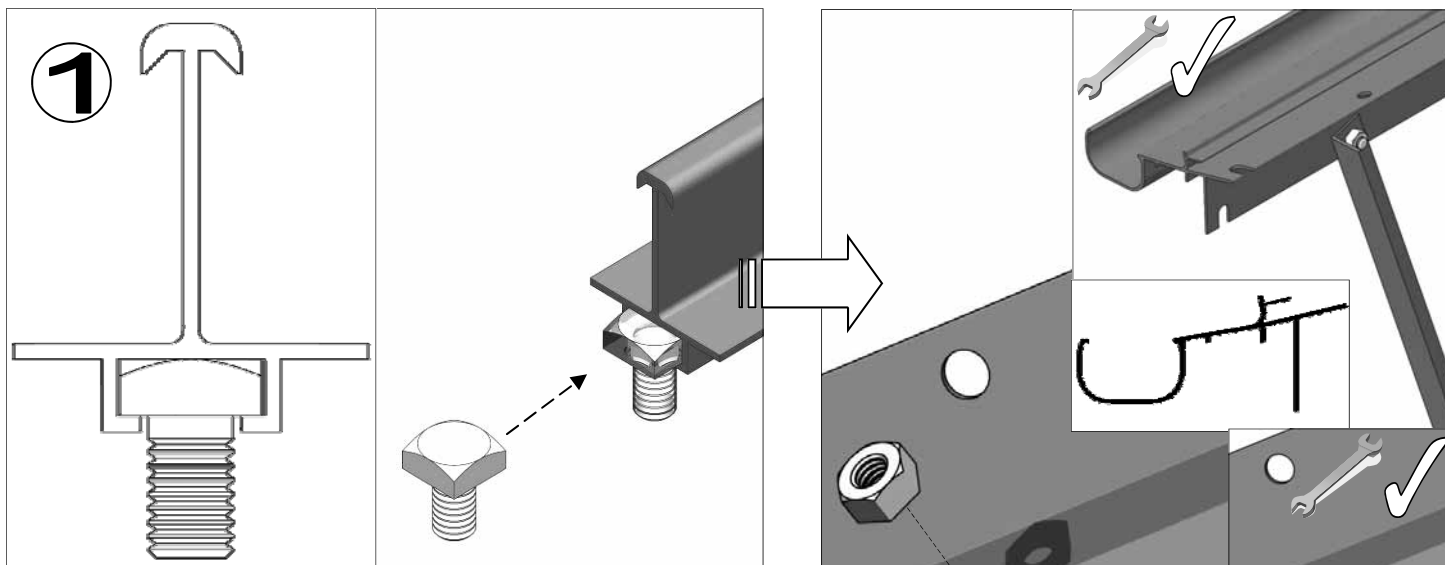


| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 5       | 3100                                                                                  | 1        |
| 251     | 3100                                                                                  | 1        |
| 269     | 1670                                                                                  | 4        |
| 270     | 1739                                                                                  | 2        |
| M6      |  | 14       |
| M6      |  | 10       |

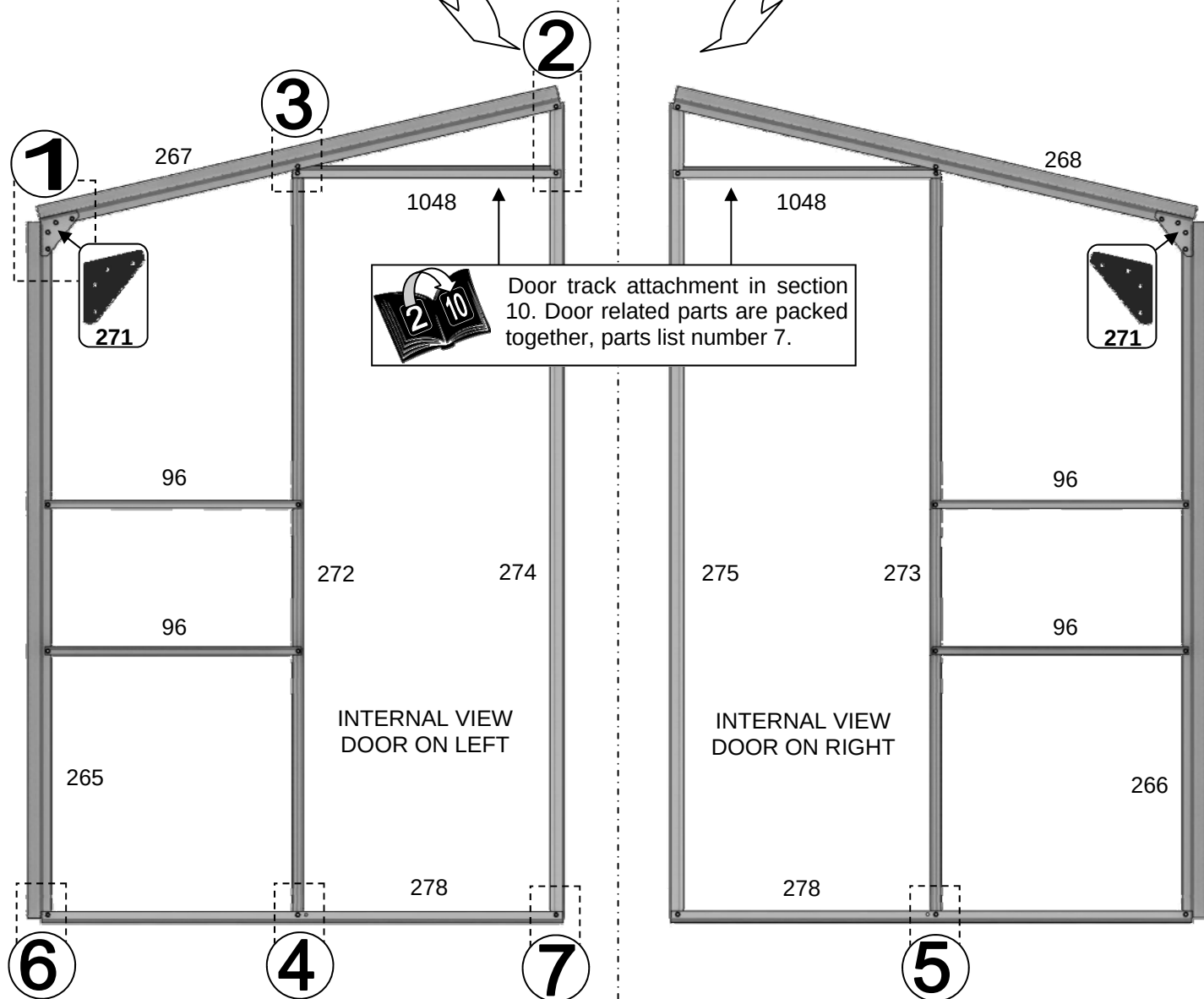
ALL VIEWS  
INTERNAL



| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 1       | 3720                                                                                  | 1        |
| 250     | 3720                                                                                  | 1        |
| 269     | 1670                                                                                  | 5        |
| 270     | 1739                                                                                  | 2        |
| M6      |  | 17       |
| M6      |  | 12       |

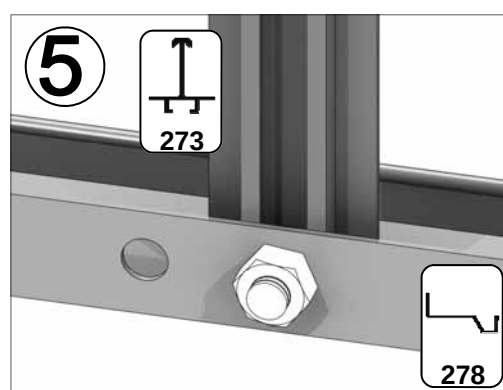
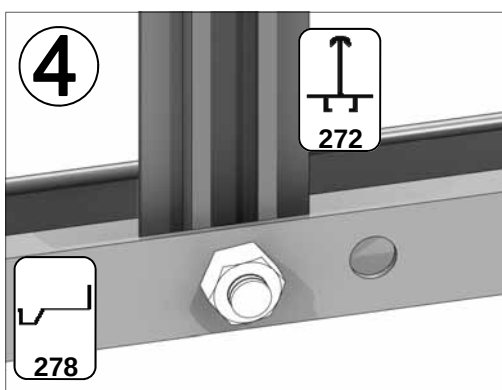


| Part No | mm   | Quantity | DOOR ON LEFT<br>EXTERNAL VIEW |  | DOOR ON RIGHT<br>EXTERNAL VIEW | Part No | mm   | Quantity |
|---------|------|----------|-------------------------------|--|--------------------------------|---------|------|----------|
| 96      | 614  | 2        |                               |  |                                | 96      | 614  | 2        |
| 265     | 1670 | 1        |                               |  |                                | 266     | 1670 | 1        |
| 267     | 1279 | 1        |                               |  |                                | 268     | 1279 | 1        |
| 272     | 1813 | 1        |                               |  |                                | 273     | 1813 | 1        |
| 274     | 1957 | 1        |                               |  |                                | 275     | 1957 | 1        |
| 278     | 1252 | 1        |                               |  |                                | 278     | 1252 | 1        |
| 1048    | 643  | 1        |                               |  |                                | 1048    | 643  | 1        |

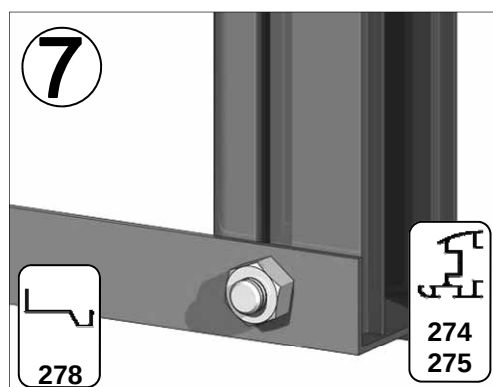
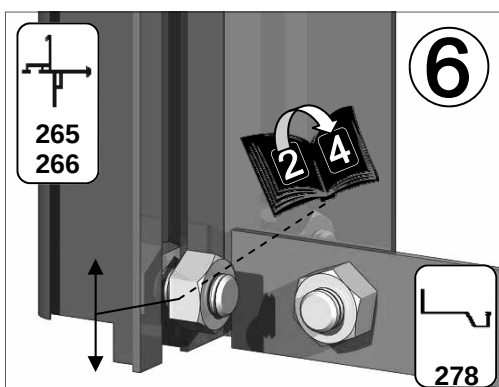
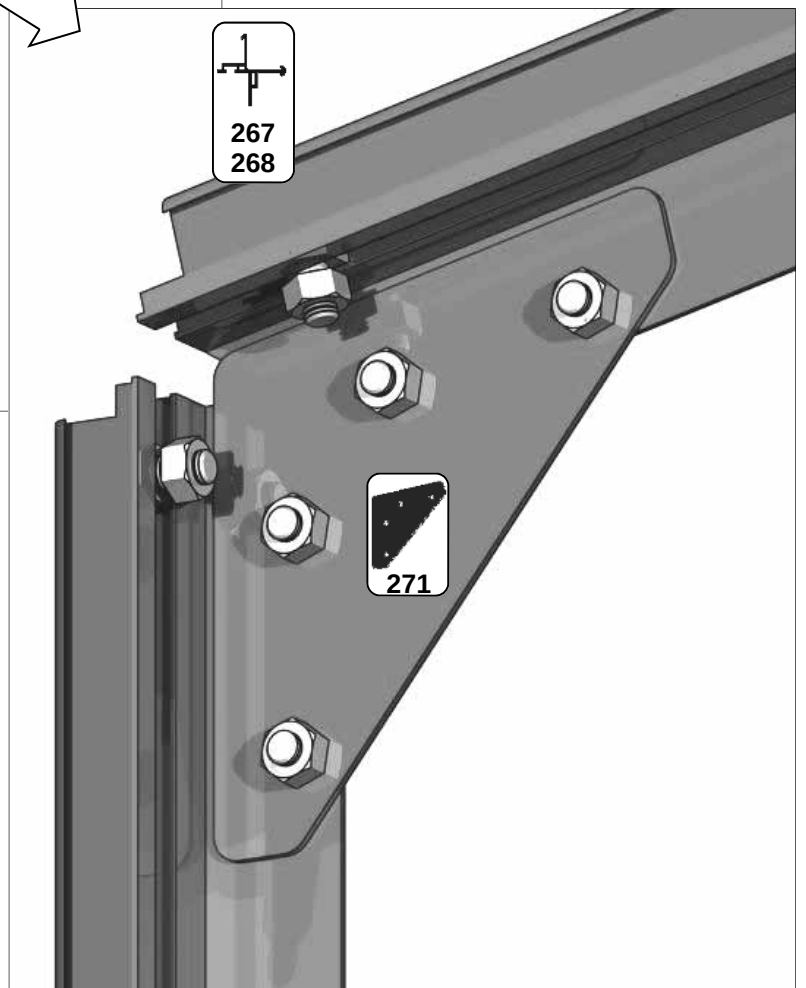
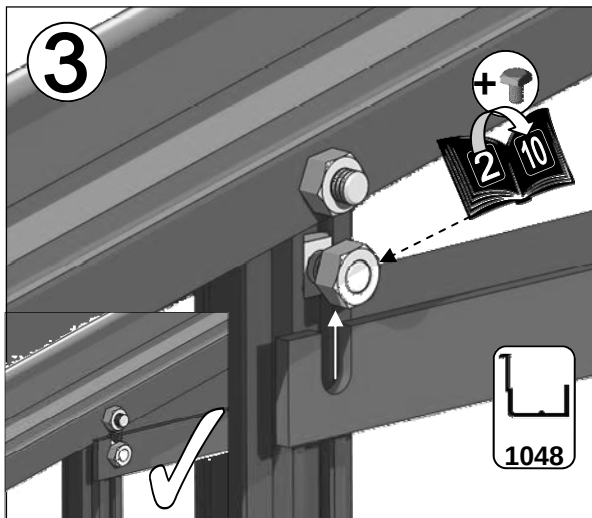
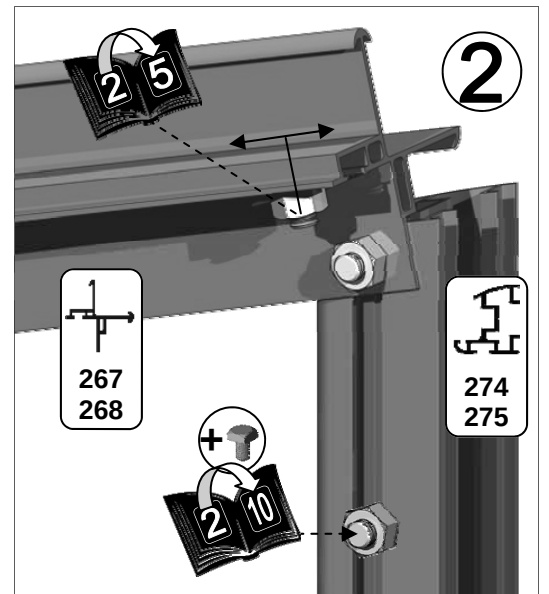
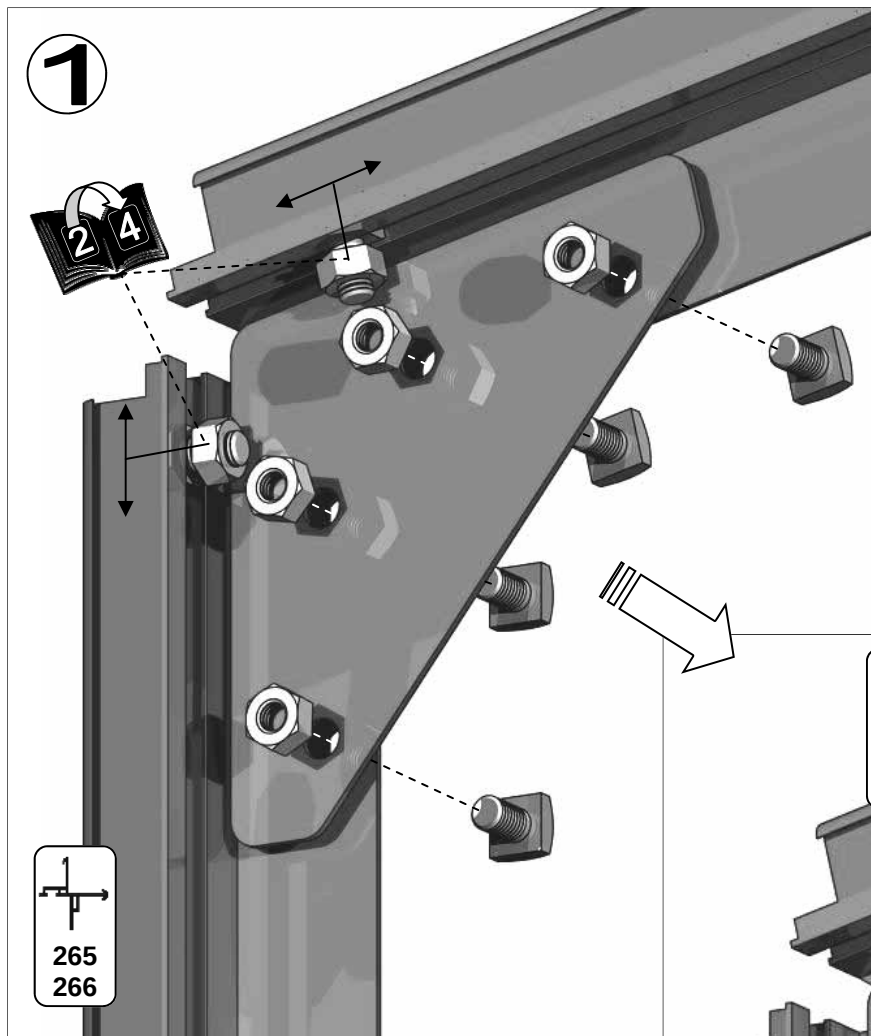


ALL VIEWS  
INTERNAL

2



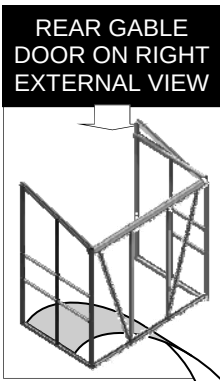
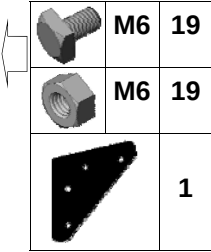
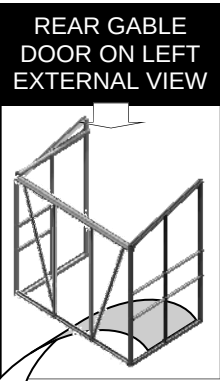




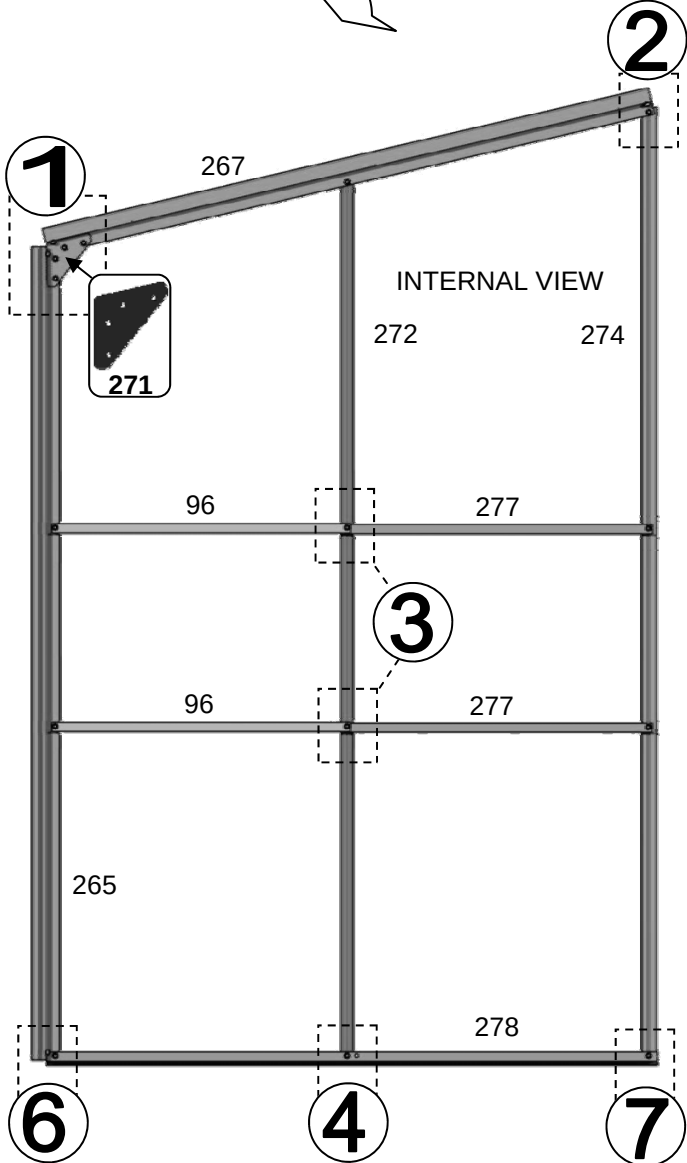
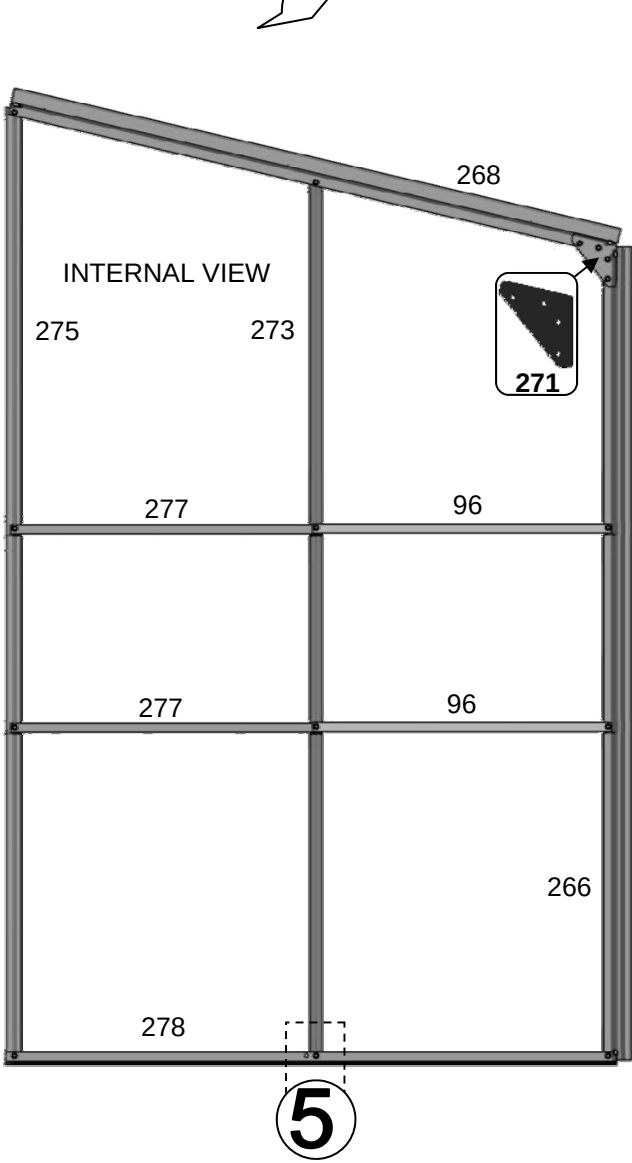
ALL VIEWS  
INTERNAL

**2**

| Part No | mm   | Quantity |
|---------|------|----------|
| 96      | 614  | 2        |
| 266     | 1670 | 1        |
| 268     | 1279 | 1        |
| 273     | 1813 | 1        |
| 275     | 1957 | 1        |
| 277     | 645  | 2        |
| 278     | 1252 | 1        |

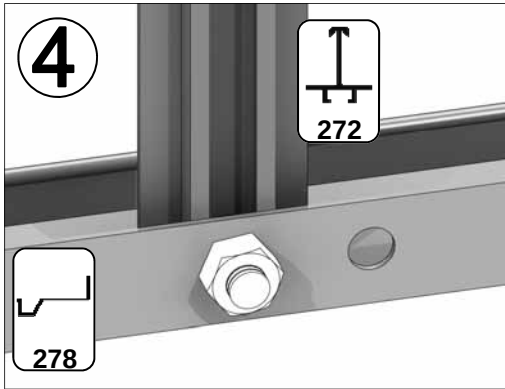
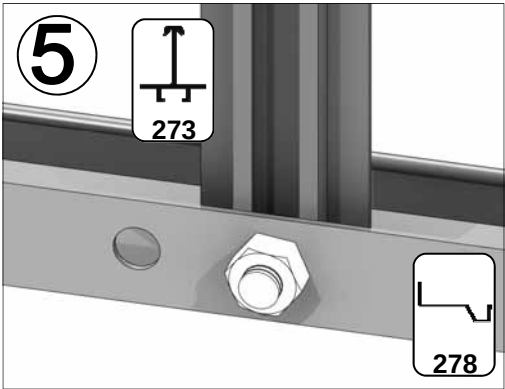


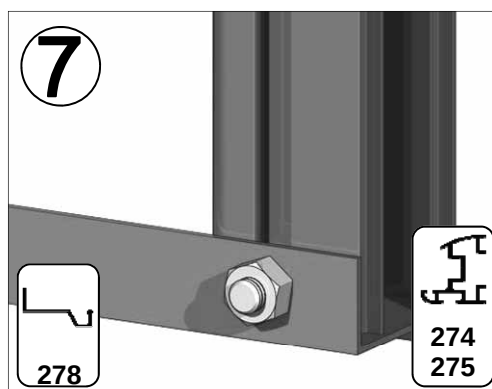
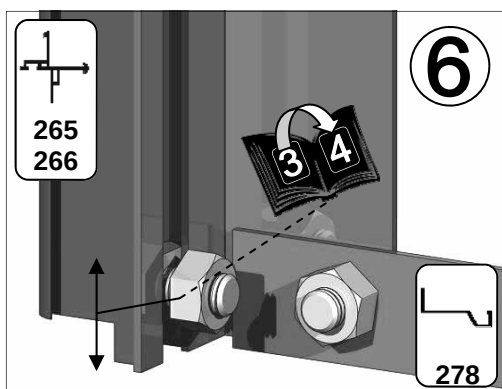
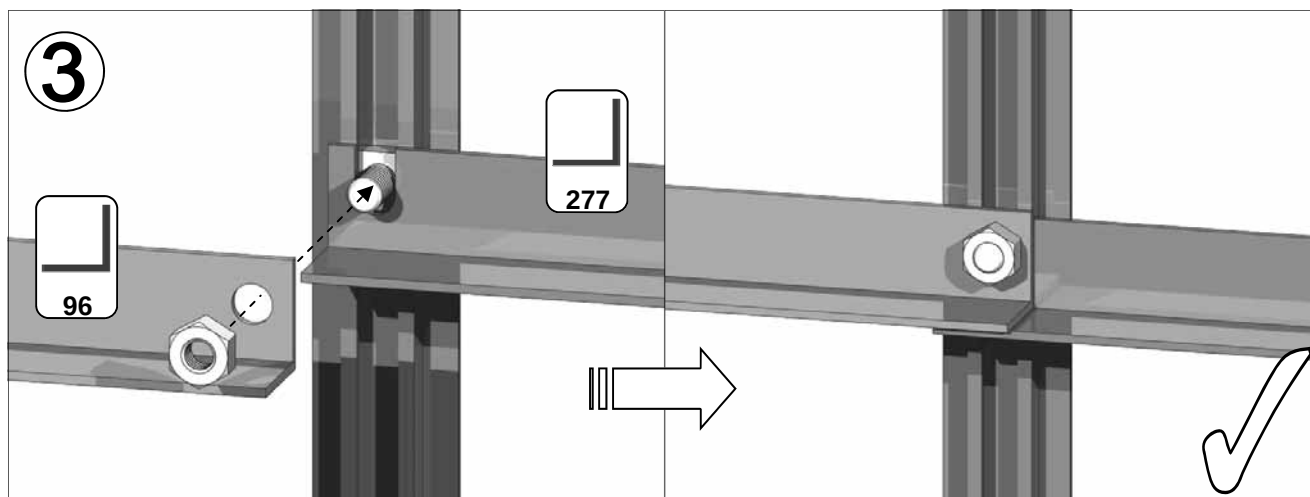
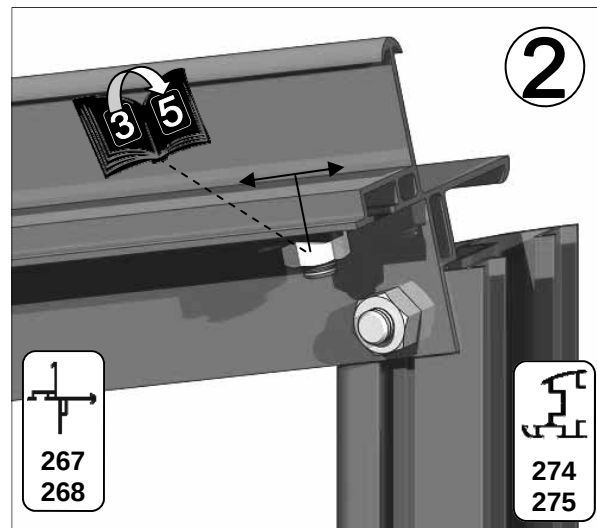
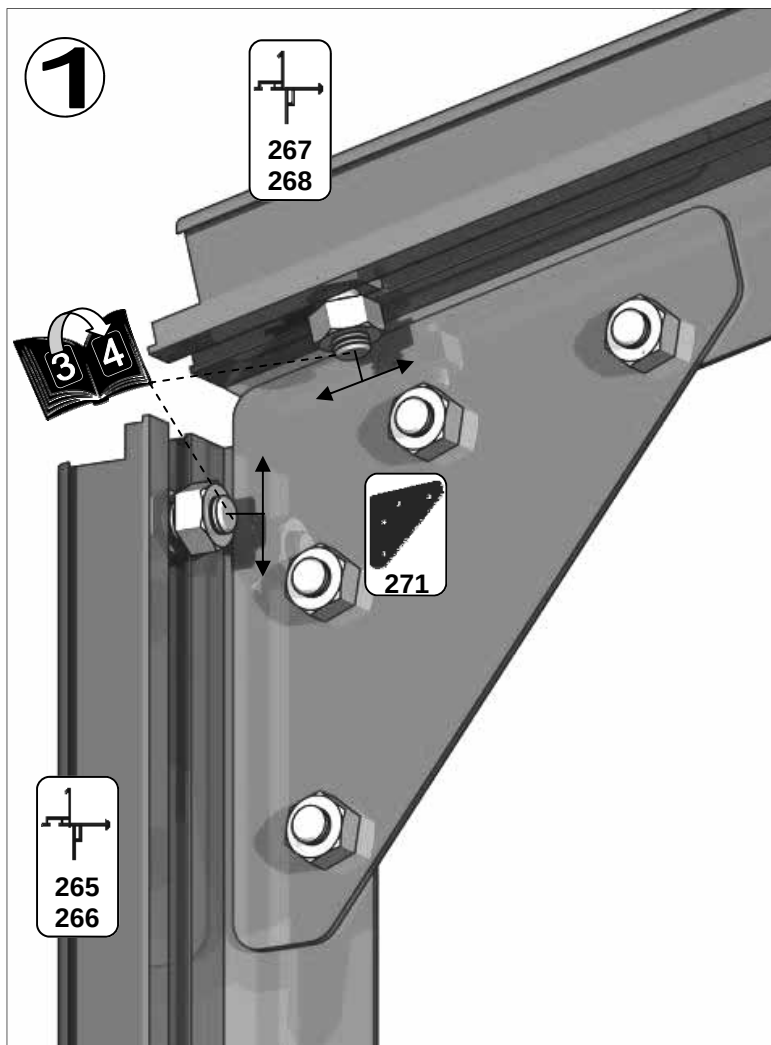
| Part No | mm   | Quantity |
|---------|------|----------|
| 96      | 614  | 2        |
| 265     | 1670 | 1        |
| 267     | 1279 | 1        |
| 272     | 1813 | 1        |
| 274     | 1957 | 1        |
| 277     | 645  | 2        |
| 278     | 1252 | 1        |



ALL VIEWS  
INTERNAL

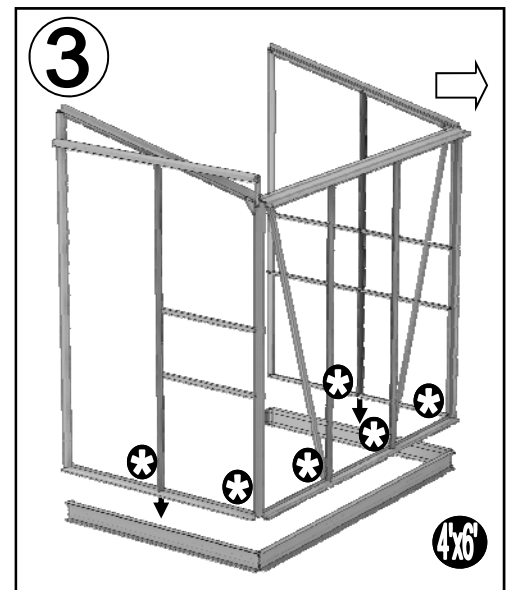
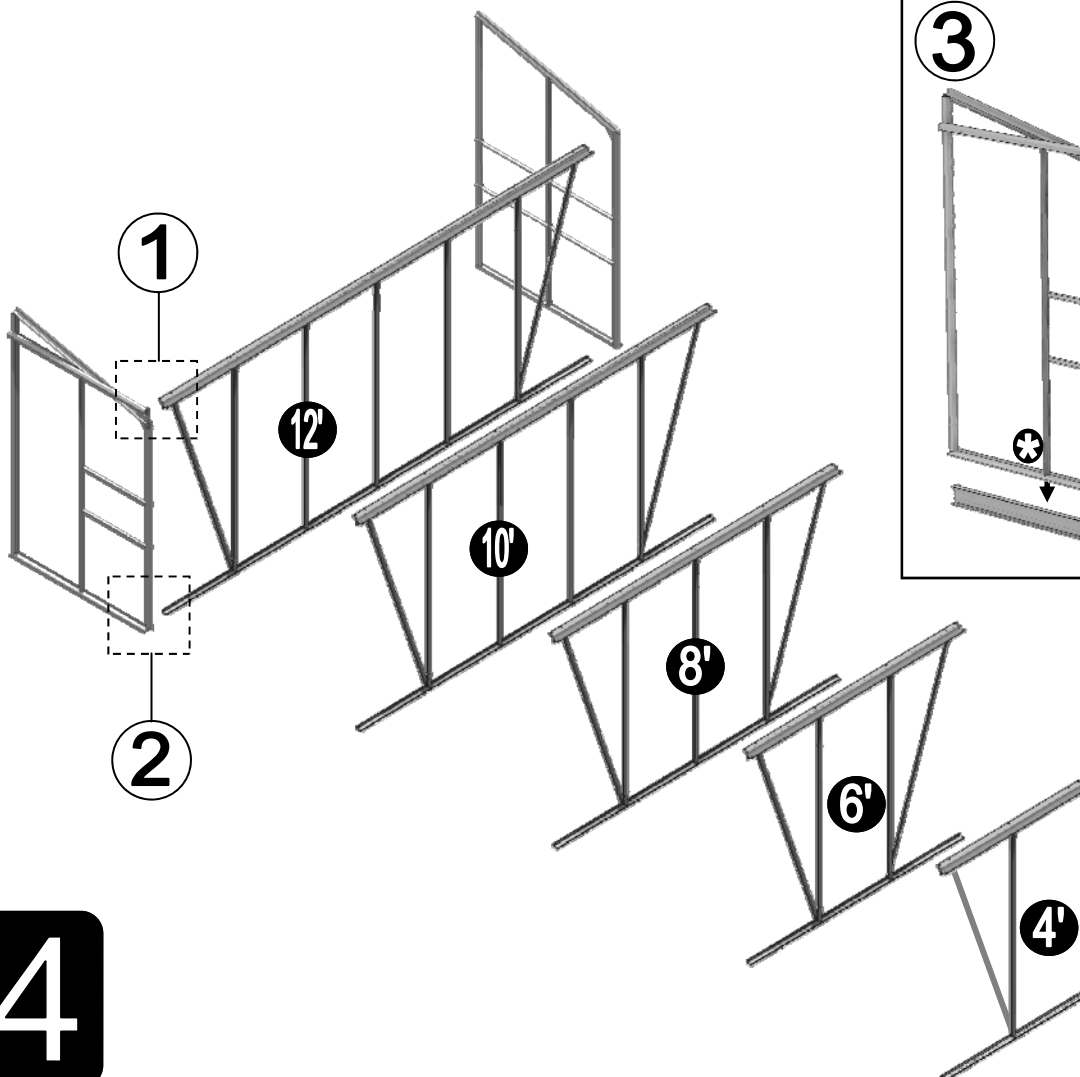
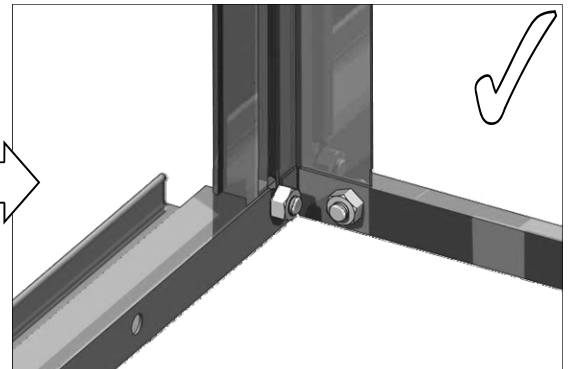
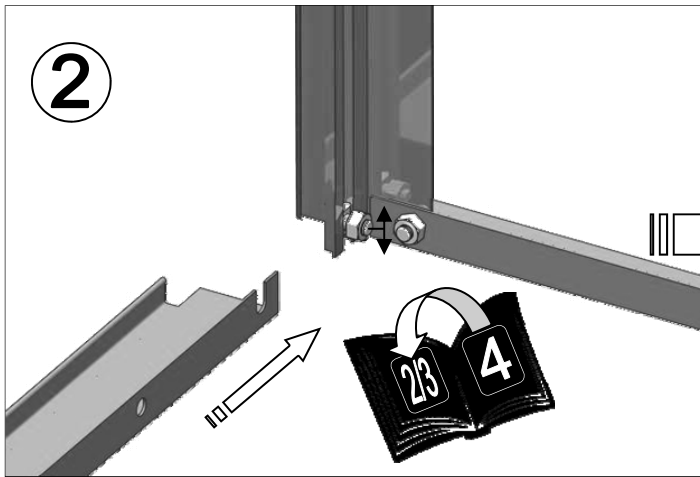
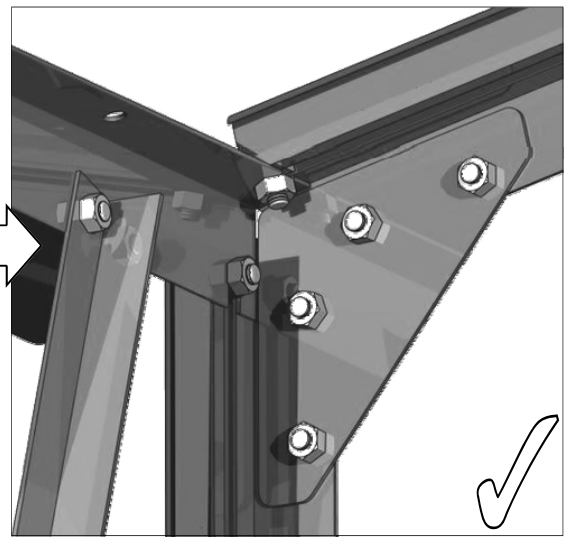
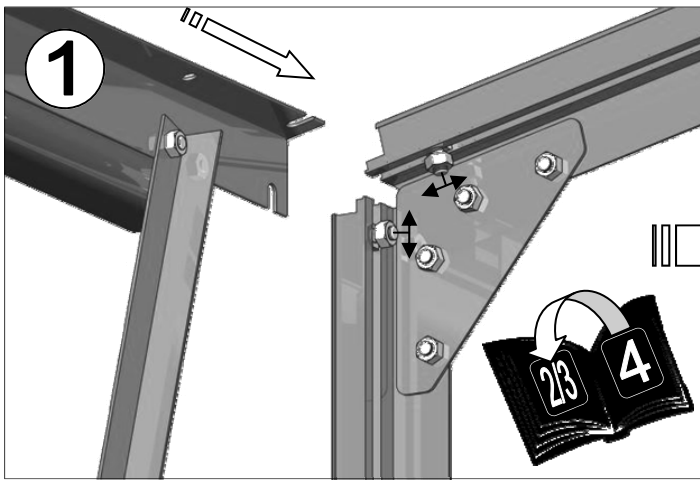
3

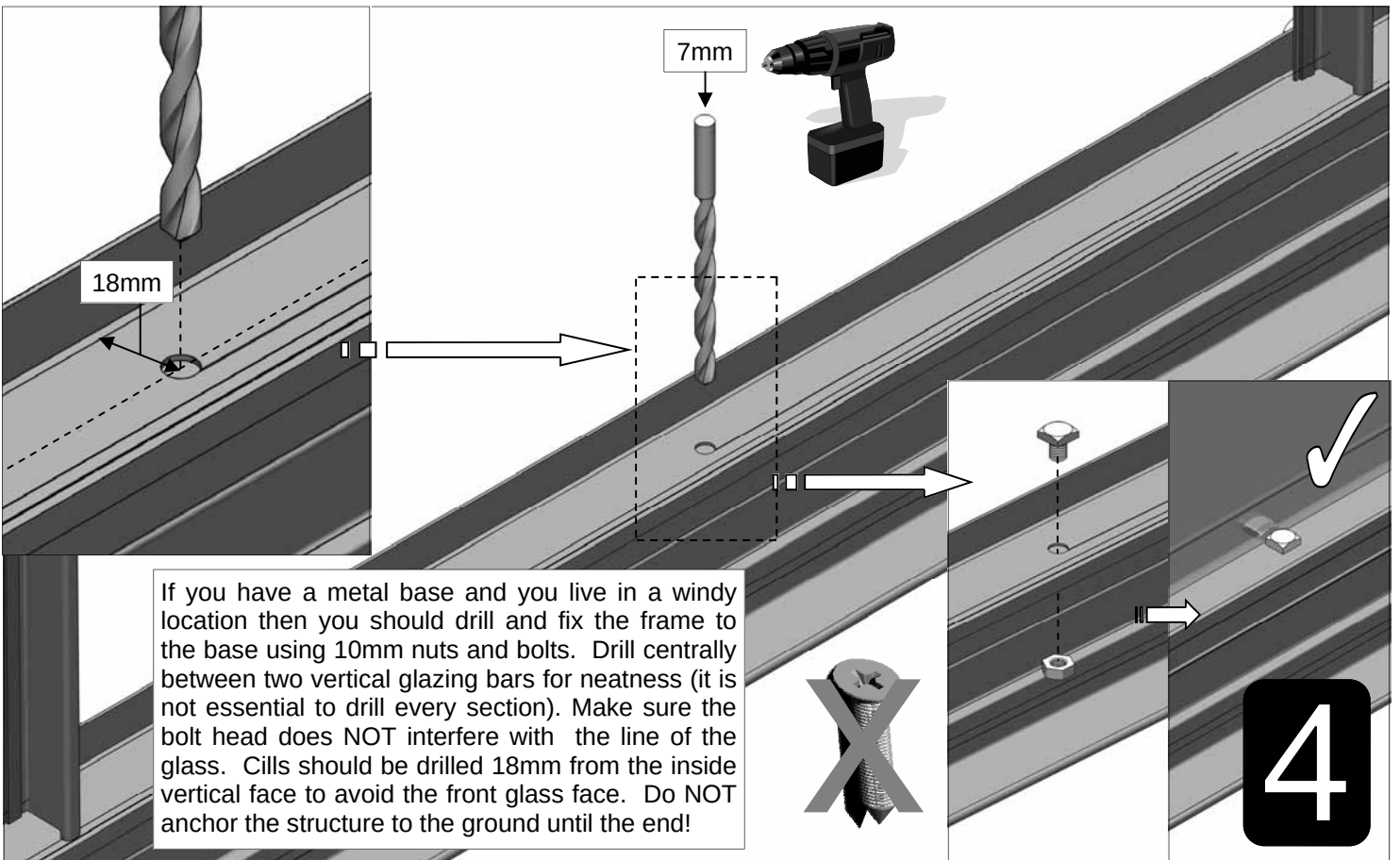
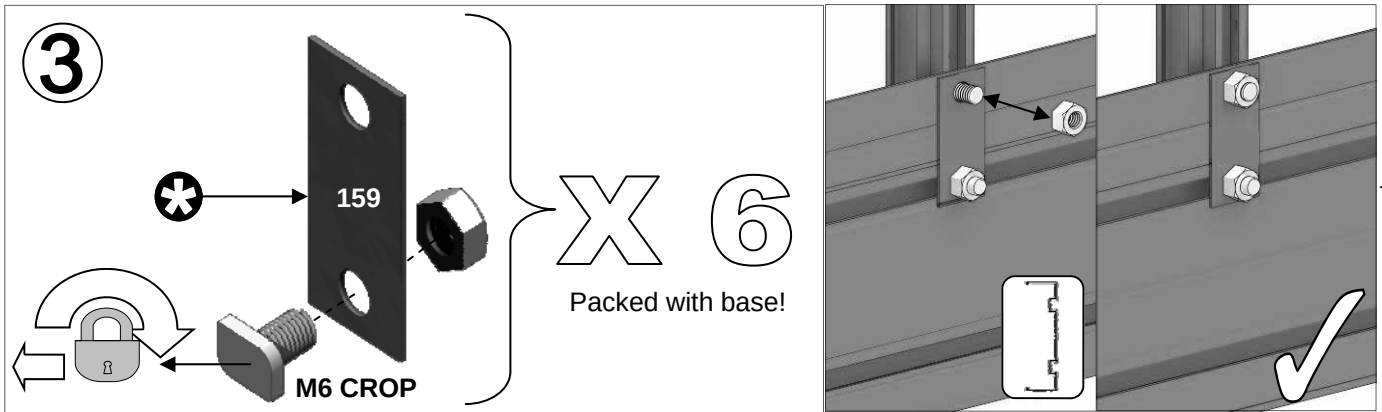
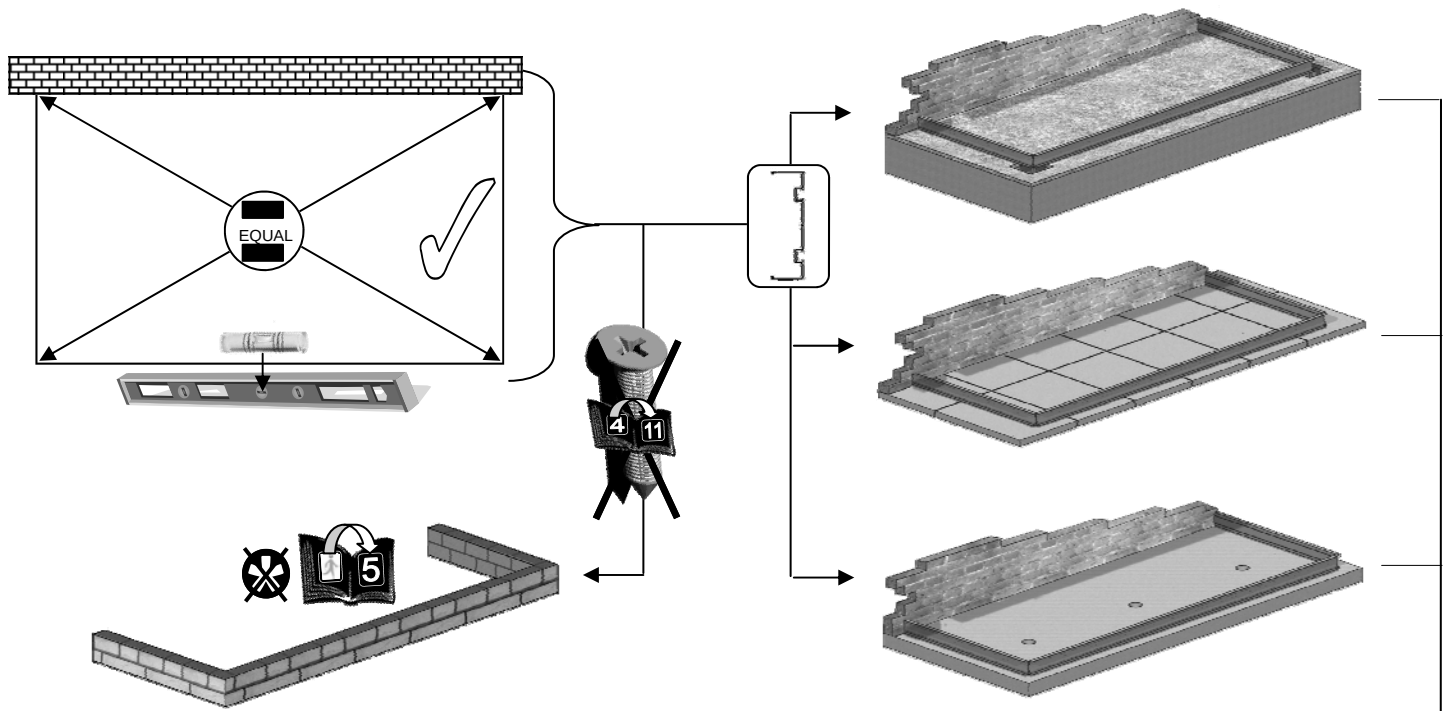




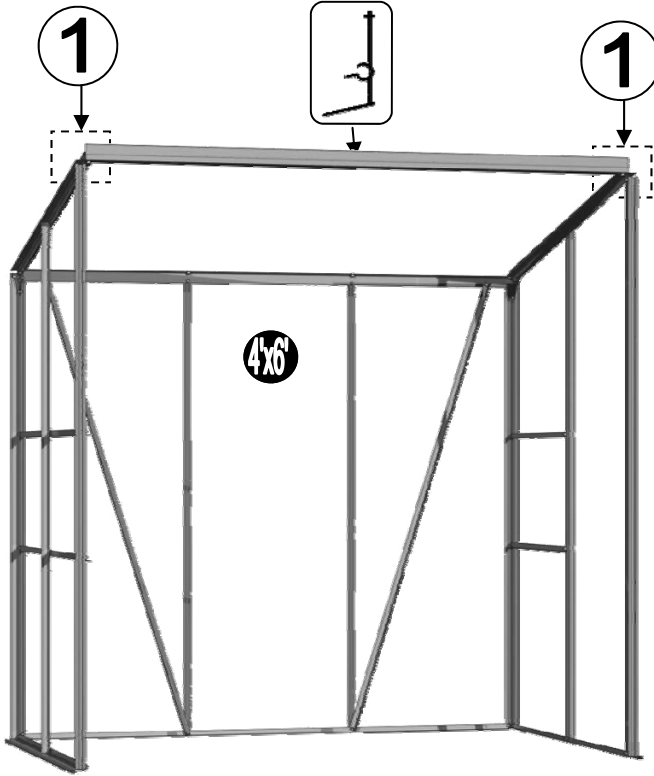
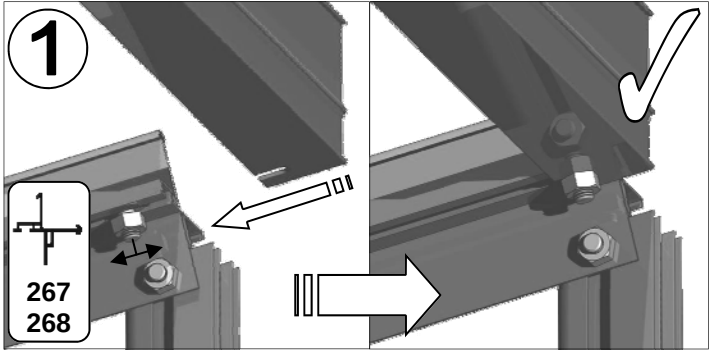
ALL VIEWS  
INTERNAL

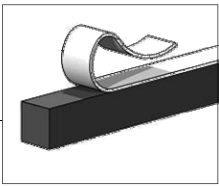
**3**

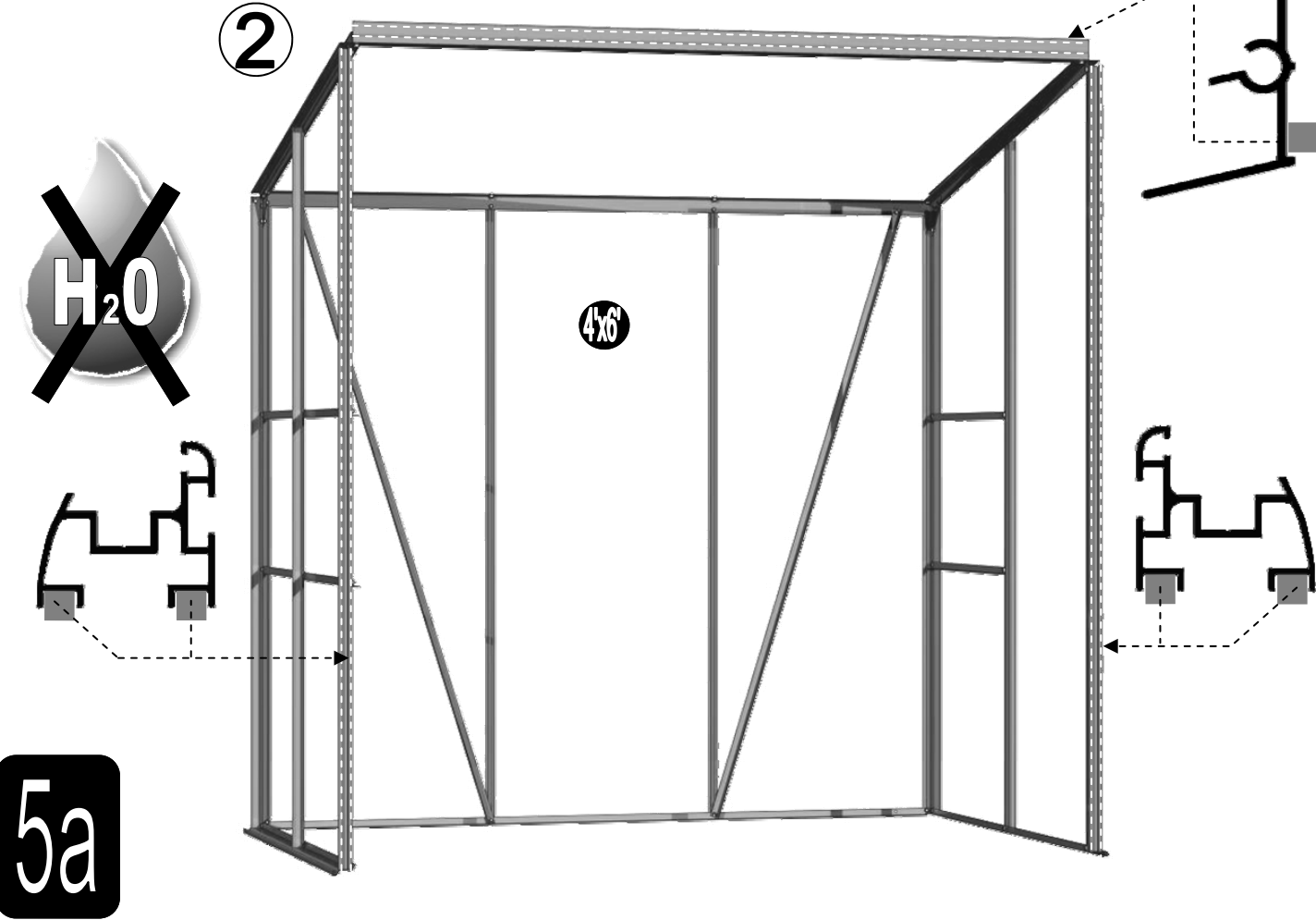




| Part No | mm   | Quantity |     |     |      |      |
|---------|------|----------|-----|-----|------|------|
|         |      | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
| 225     | 1240 | 1        |     |     |      |      |
| 226     | 1860 |          | 1   |     |      |      |
| 227     | 2480 |          |     | 1   |      |      |
| 228     | 3100 |          |     |     | 1    |      |
| 229     | 3720 |          |     |     |      | 1    |



| Part No |  | Mm   | Quantity              |     |     |                       |      |
|---------|------------------------------------------------------------------------------------|------|-----------------------|-----|-----|-----------------------|------|
|         |                                                                                    |      | 4x4                   | 4x6 | 4x8 | 4x10                  | 4x12 |
| 572     |                                                                                    | 7000 | 2 rolls<br>THICK FOAM |     |     | 3 rolls<br>THICK FOAM |      |



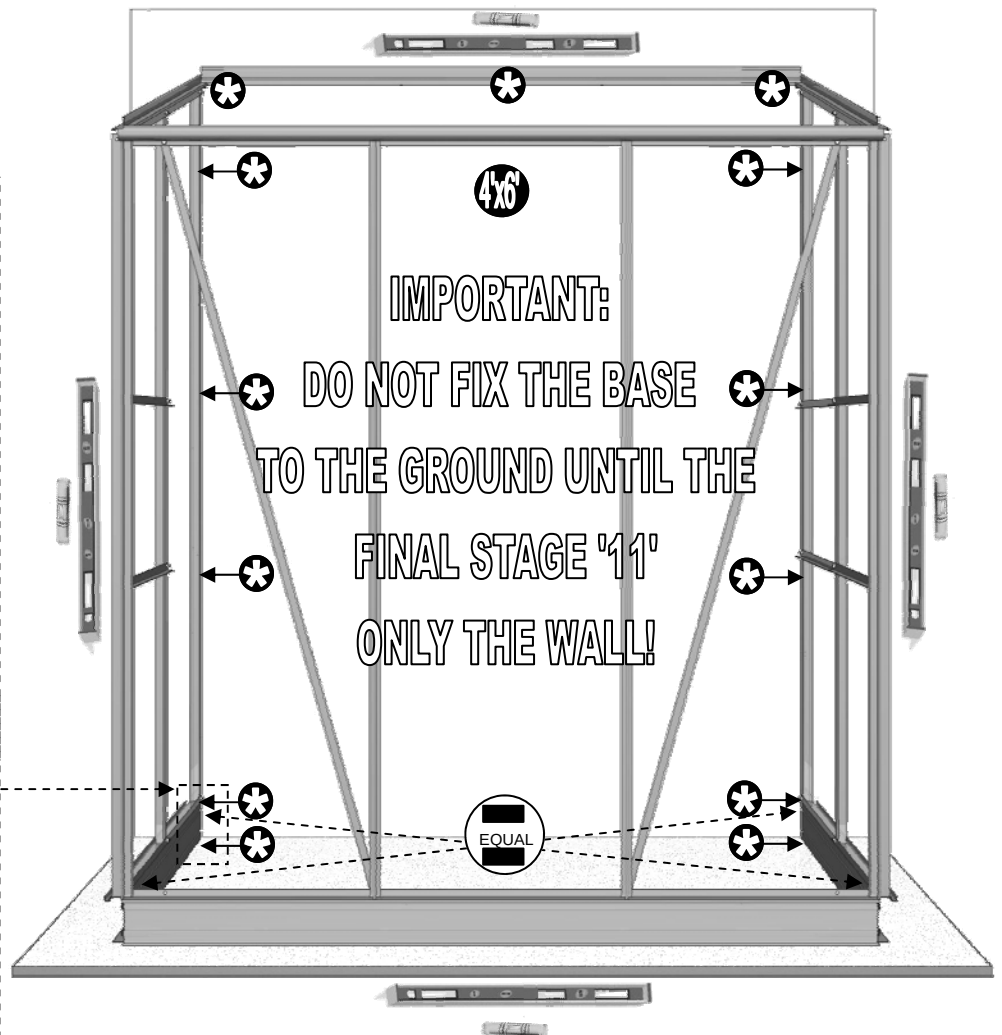
3

| Part No                                                                             | mm | Quantity |     |     |      |      |
|-------------------------------------------------------------------------------------|----|----------|-----|-----|------|------|
|                                                                                     |    | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
|  |    | 18       | 20  | 22  | 24   | 26   |

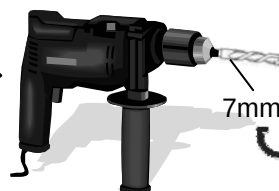
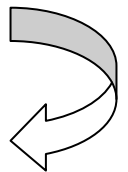
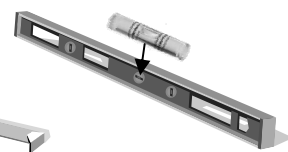
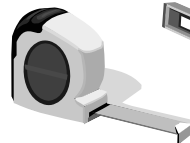
**BASE LEG:**  
ON SOIL LEAVE LEG LONG  
& CONCRETE IN AT END OF  
CONSTRUCTION / STEP 11.

**BASE LEG:**  
ON SLAB /  
CONCRETE  
CUT LEG  
TO BASE  
HEIGHT.

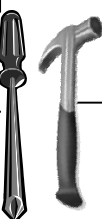
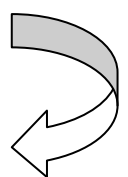
PLEASE NOTE THAT THE BASE  
SECTIONS DO NOT GO RIGHT UP  
TO THE WALL. THERE IS AN IN-  
TENTIONAL GAP WHICH ALLOWS  
FOR WALL VARIATIONS AND FOR  
AN ELECTRICITY SUPPLY TO BE  
INSERTED THROUGH!



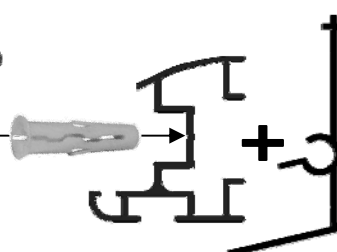
=



7mm

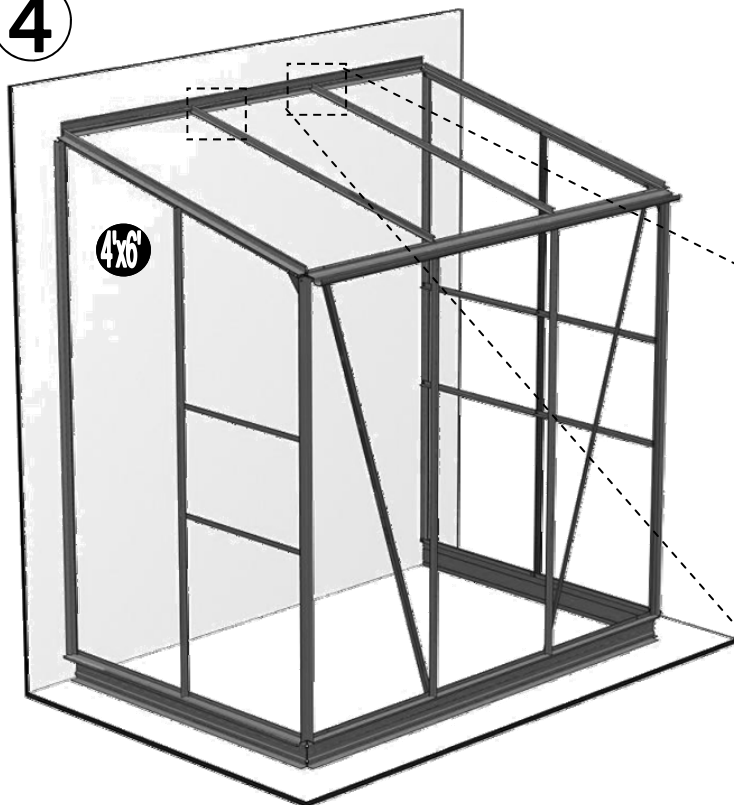


No 10 x 2"

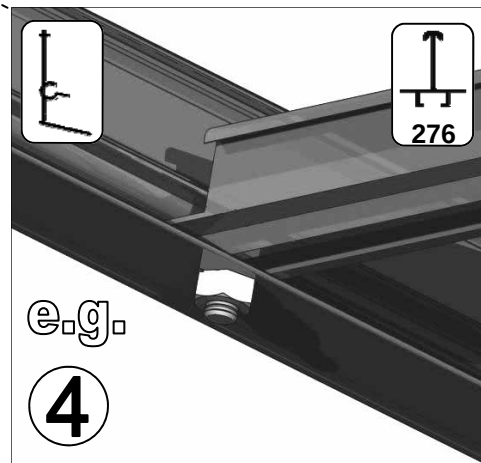


5a

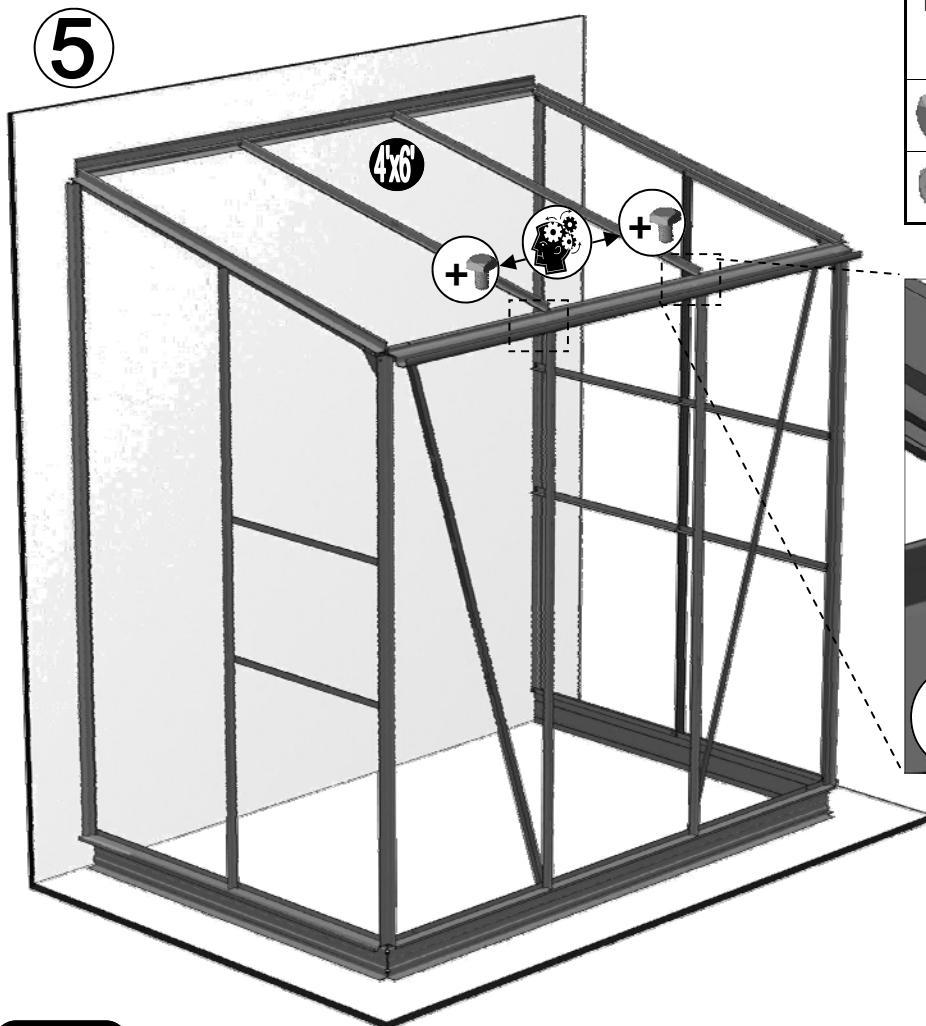
4



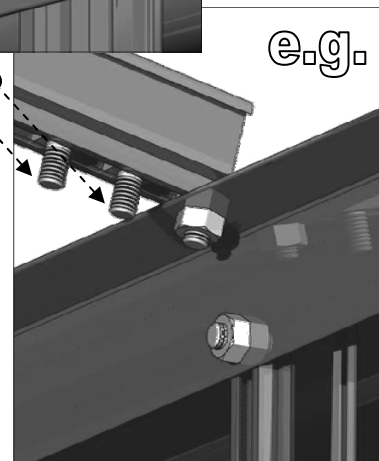
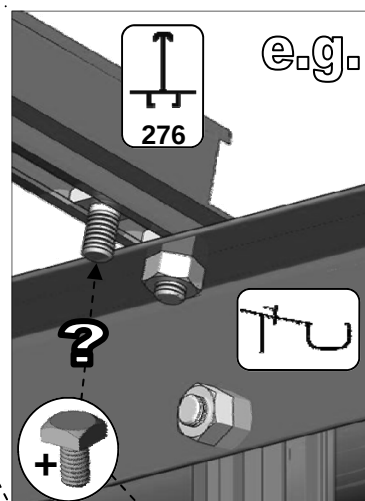
| Part No | mm   | Quantity |     |     |      |      |
|---------|------|----------|-----|-----|------|------|
|         |      | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
| 276     | 1279 | 1        | 2   | 3   | 4    | 5    |
|         | M6   | 1        | 2   | 3   | 4    | 5    |
|         | M6   | 1        | 2   | 3   | 4    | 5    |



5



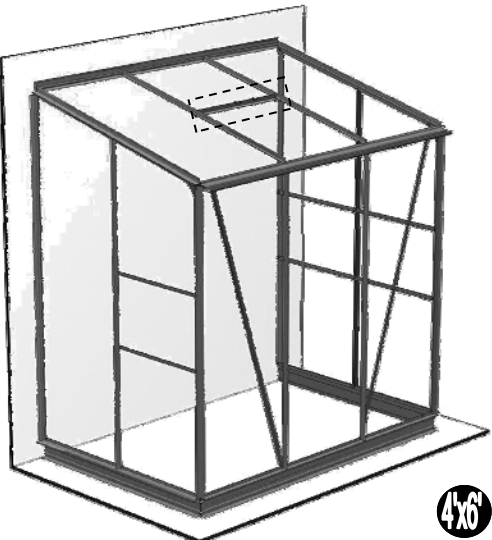
| Part No | mm | Quantity |     |     |      |      |
|---------|----|----------|-----|-----|------|------|
|         |    | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
|         | M6 | 3        | 6   | 8   | 12   | 14   |
|         | M6 | 1        | 2   | 3   | 4    | 5    |



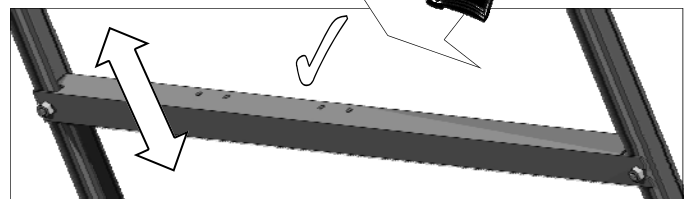
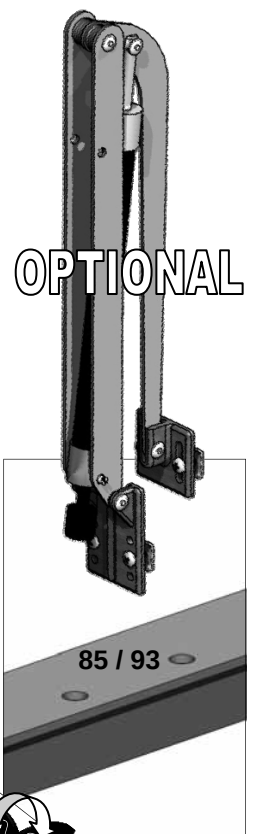
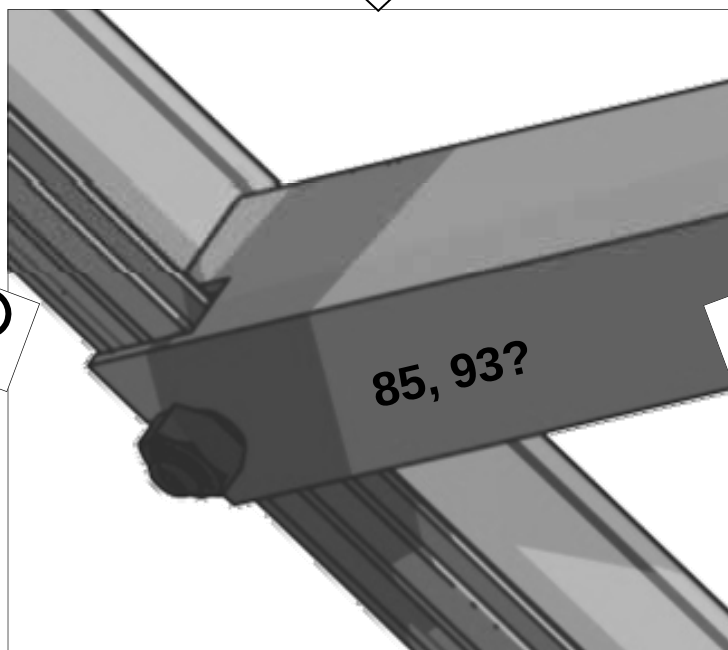
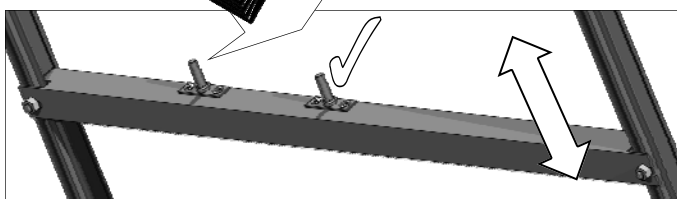
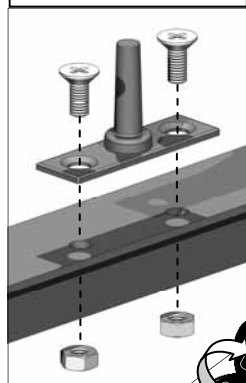
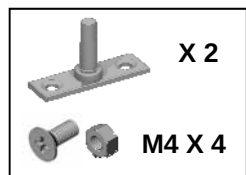
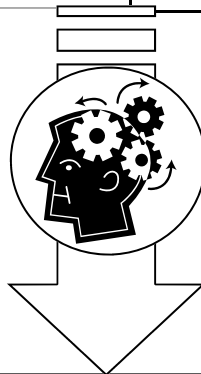
5b



6



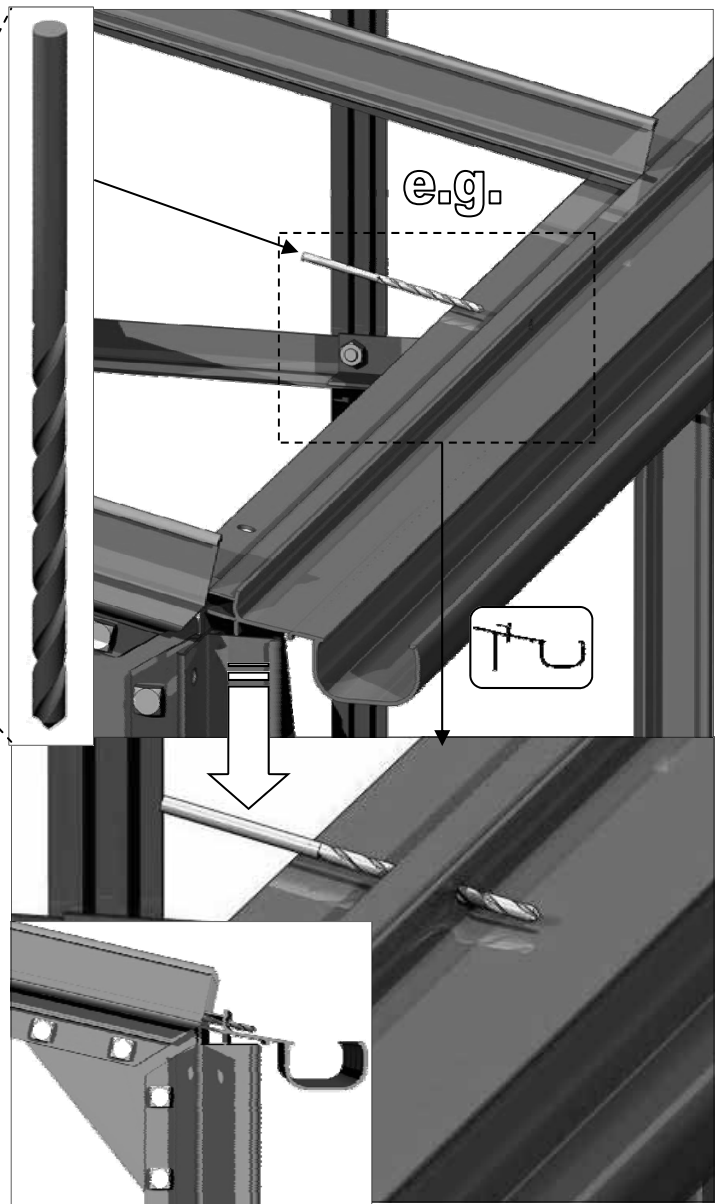
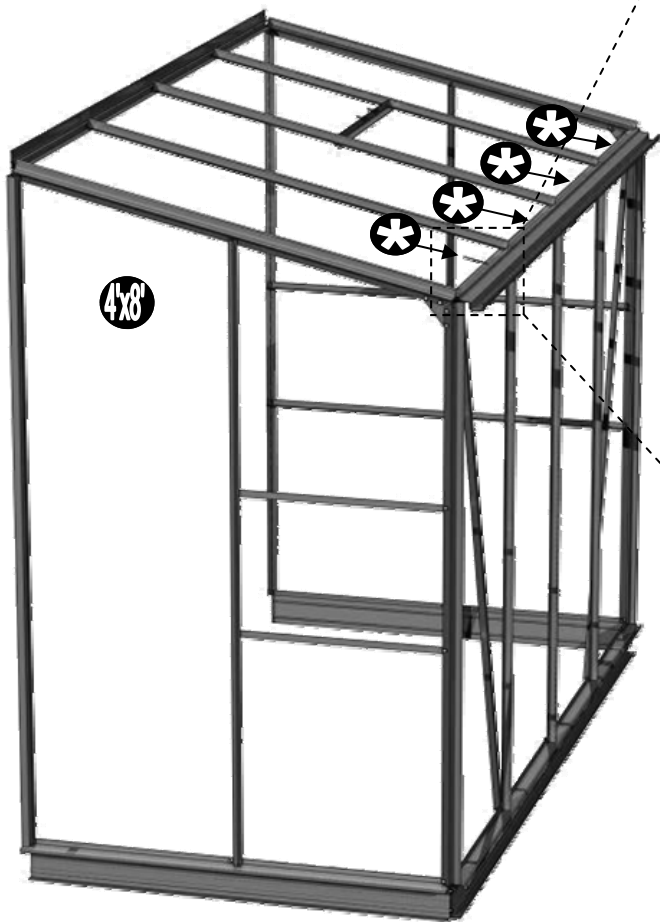
| Part No                                                                           | mm      | Quantity |     |     |      |      |
|-----------------------------------------------------------------------------------|---------|----------|-----|-----|------|------|
|                                                                                   |         | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
| 85                                                                                | 628     | 1        |     |     |      |      |
| 93                                                                                | 636     |          | 1   | 1   | 2    | 2    |
|  | M6      | 2        | 2   | 2   | 4    | 4    |
|  | M6 crop | 1        |     |     |      |      |
|  |         | 2?       | 2?  | 2?  | 4?   | 4?   |
|  | M4      | 4?       | 4?  | 4?  | 8?   | 8?   |
|  | M4      | 4?       | 4?  | 4?  | 8?   | 8?   |



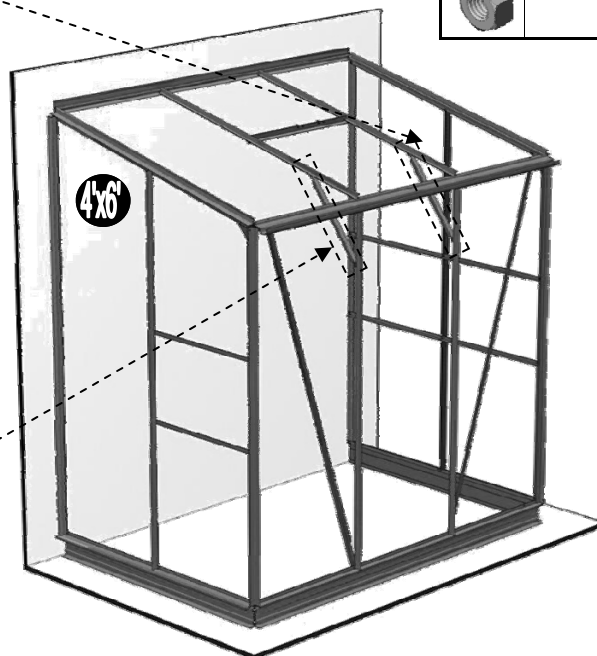
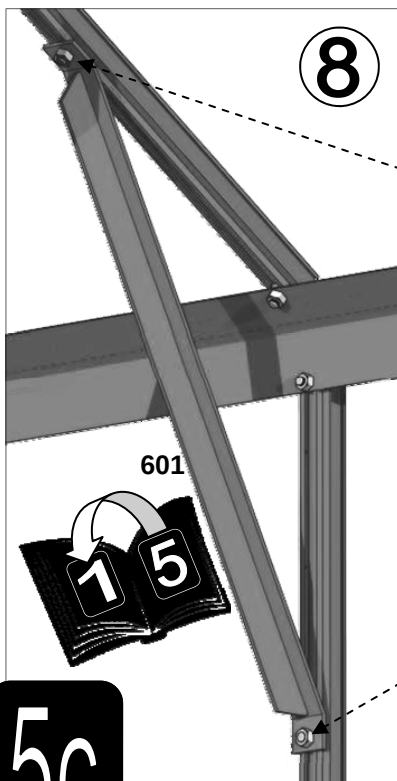
5b

7

\* = DRILL 5mm WEEP HOLES EVERY 2'



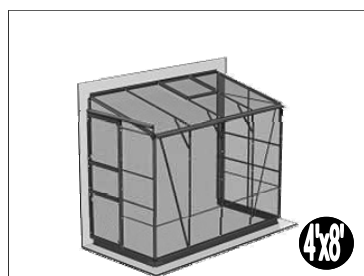
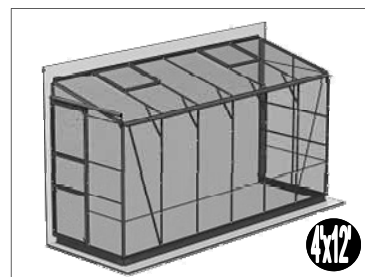
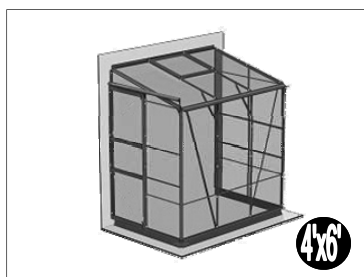
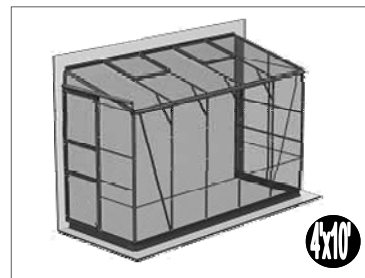
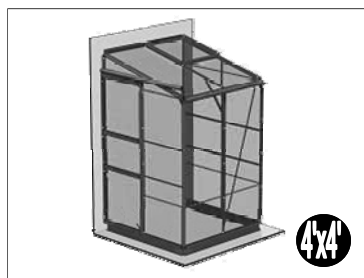
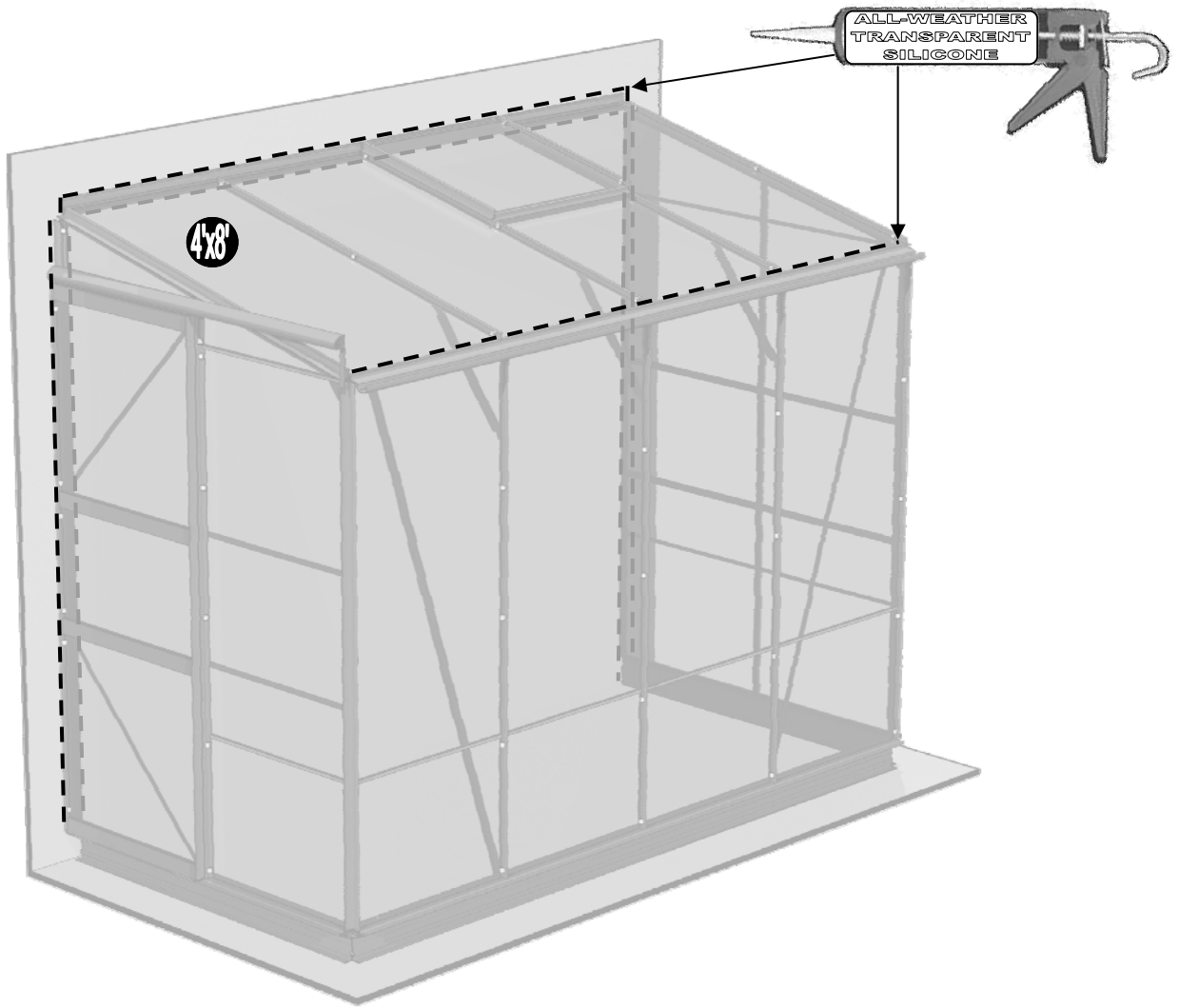
8



| Part No                                                                               | mm  | Quantity |     |     |      |      |
|---------------------------------------------------------------------------------------|-----|----------|-----|-----|------|------|
|                                                                                       |     | 4x4      | 4x6 | 4x8 | 4x10 | 4x12 |
| 601                                                                                   | 460 | 1        | 2   | 3   | 4    | 5    |
|  | M6  | 2        | 4   | 6   | 8    | 10   |

9

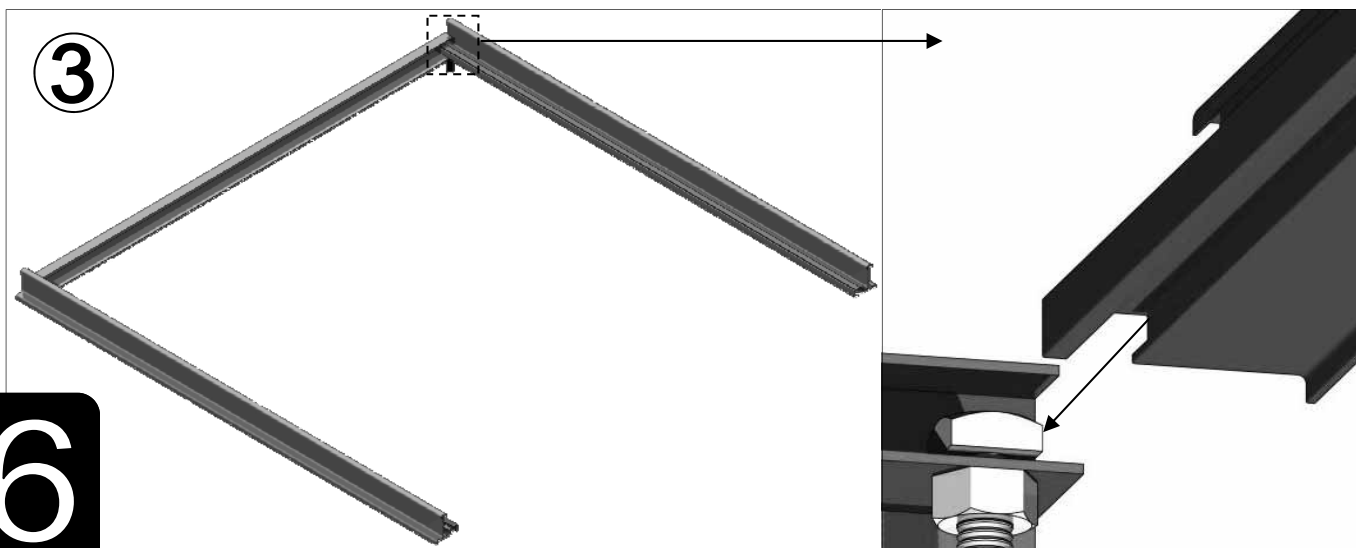
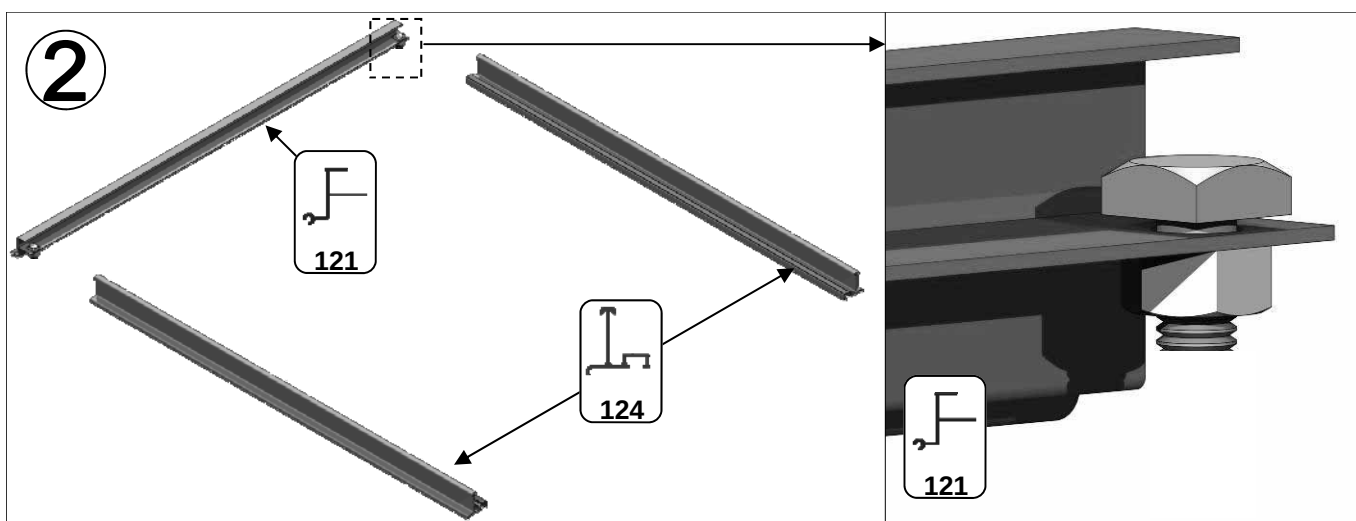
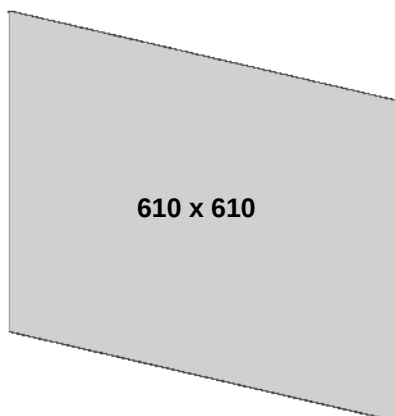
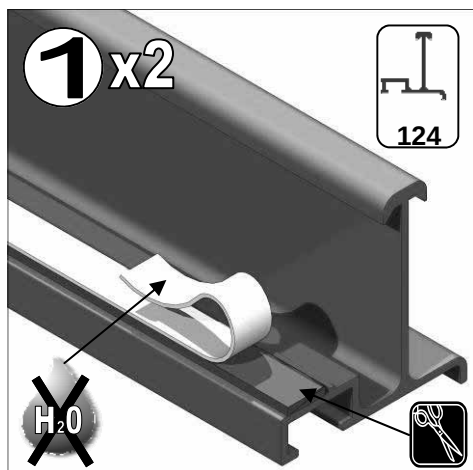
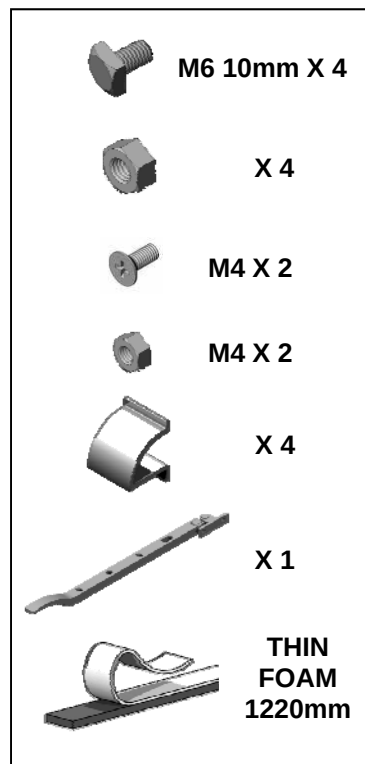
NOT SUPPLIED

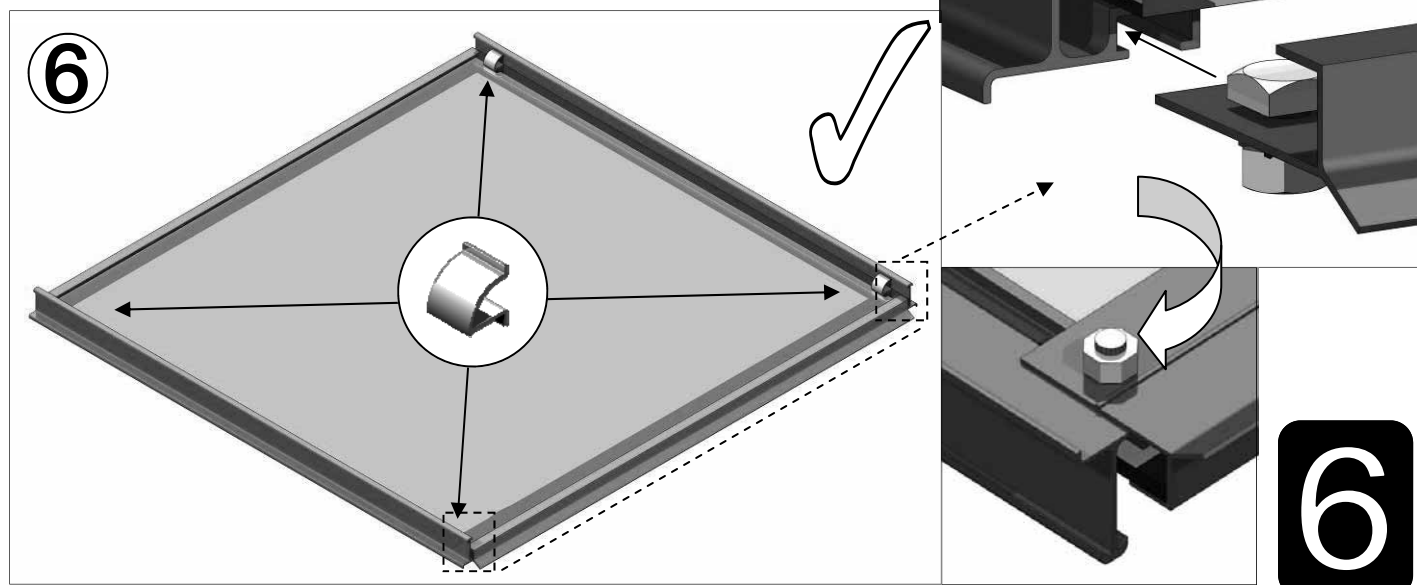
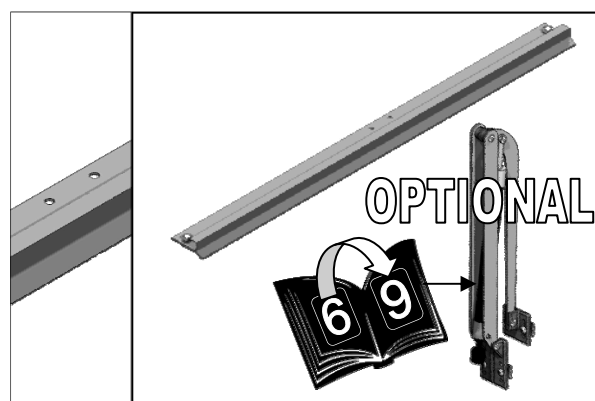
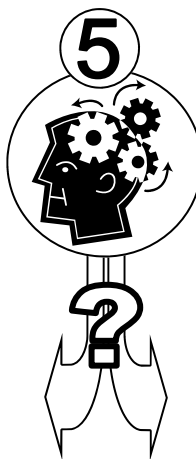
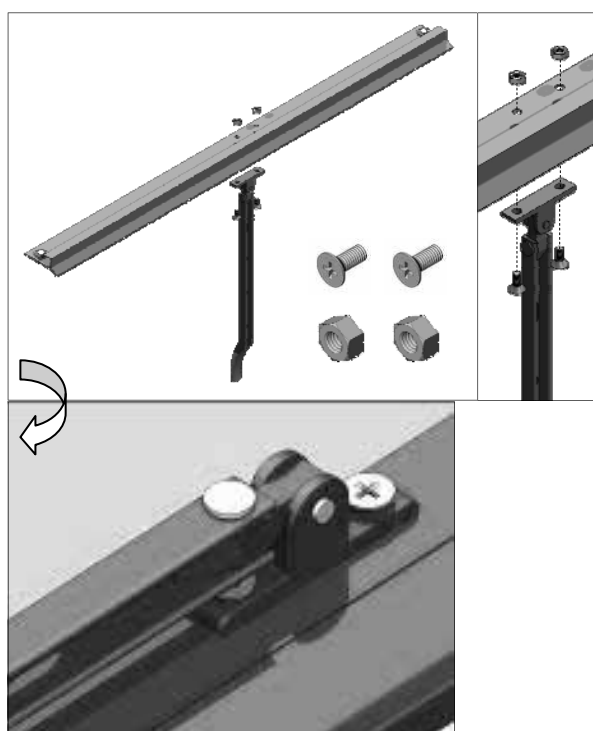
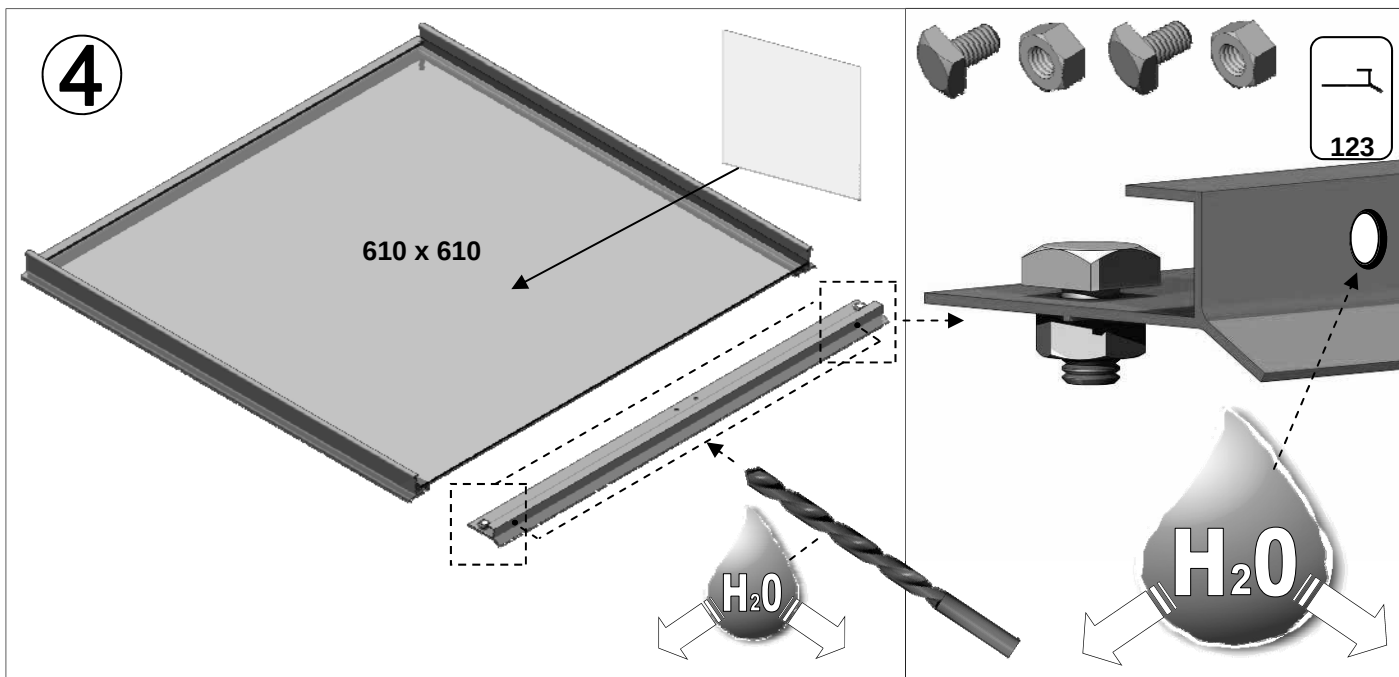


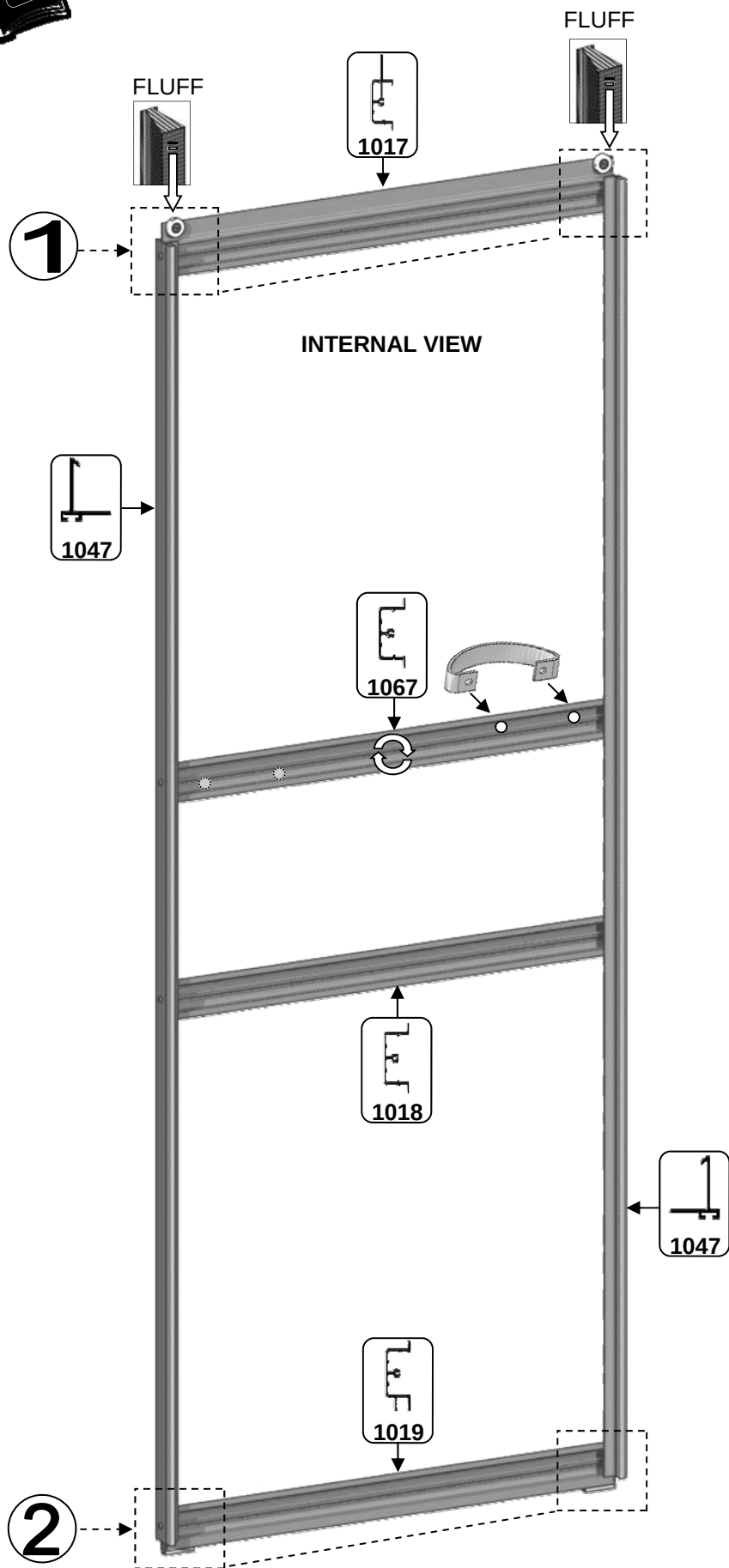
5c



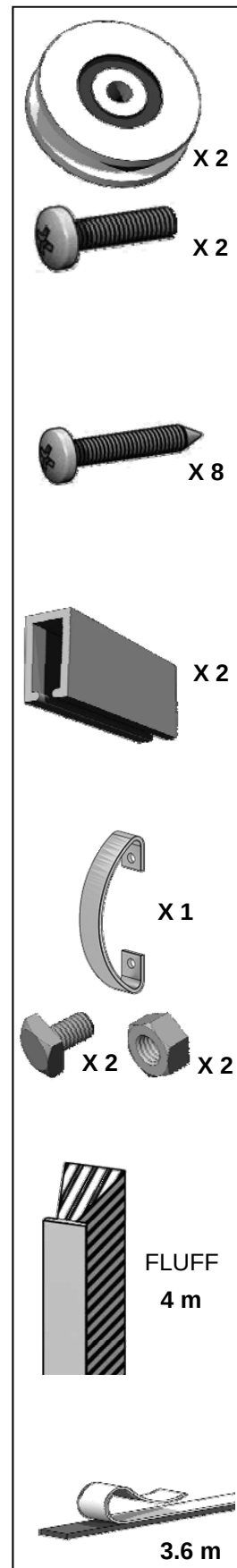
| Part No | mm  | Quantity |
|---------|-----|----------|
| 121     | 619 | 1        |
| 123     | 612 | 1        |
| 124     | 610 | 2        |

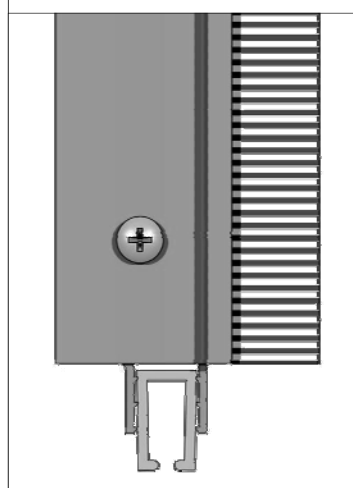
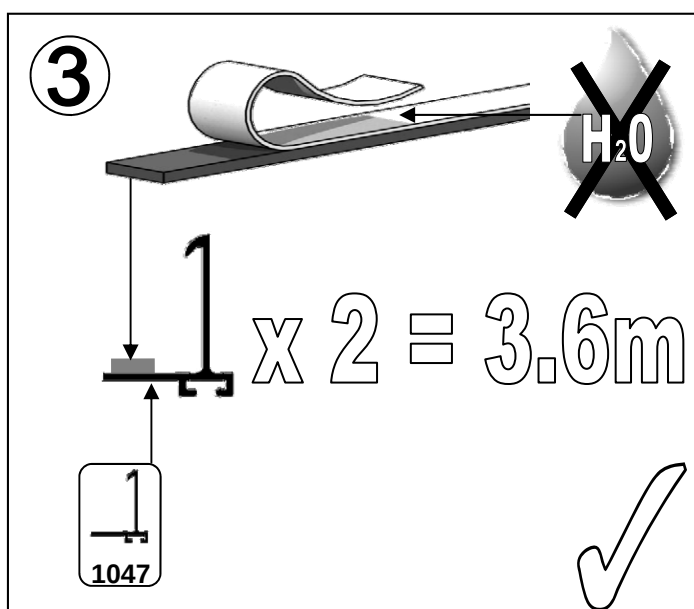
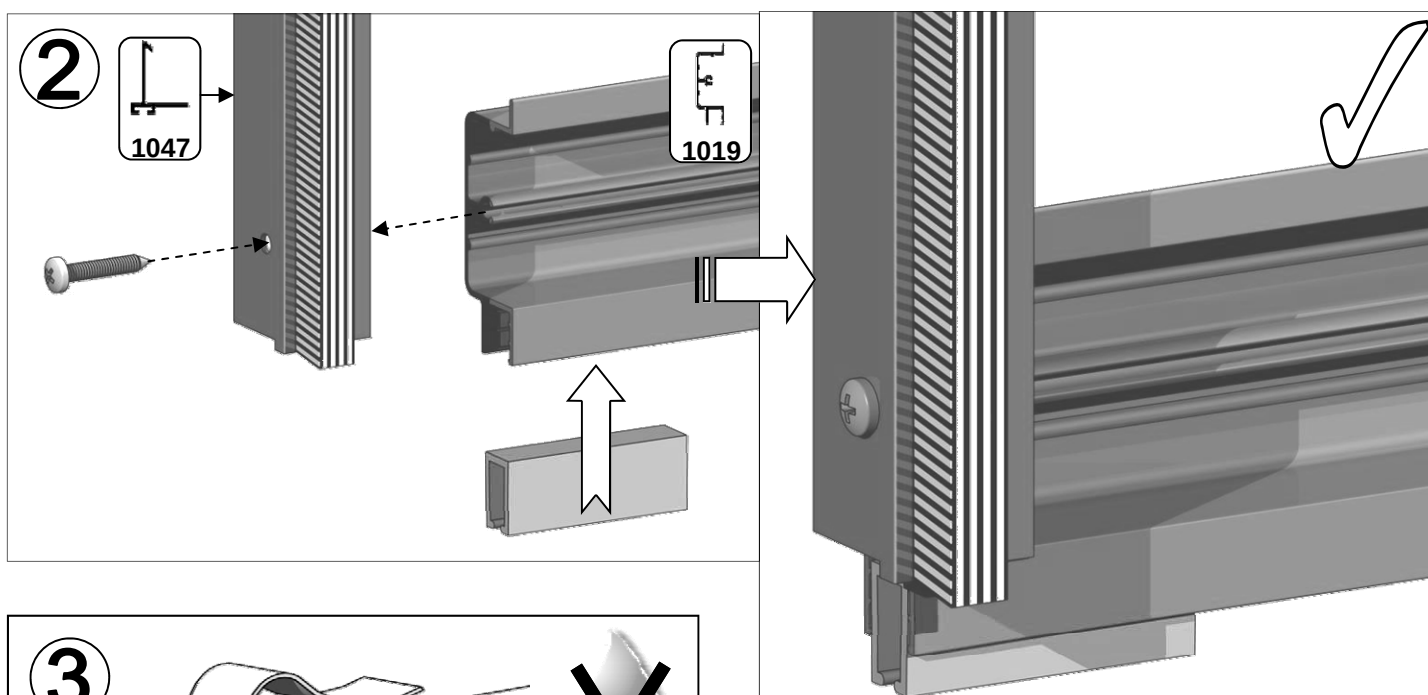
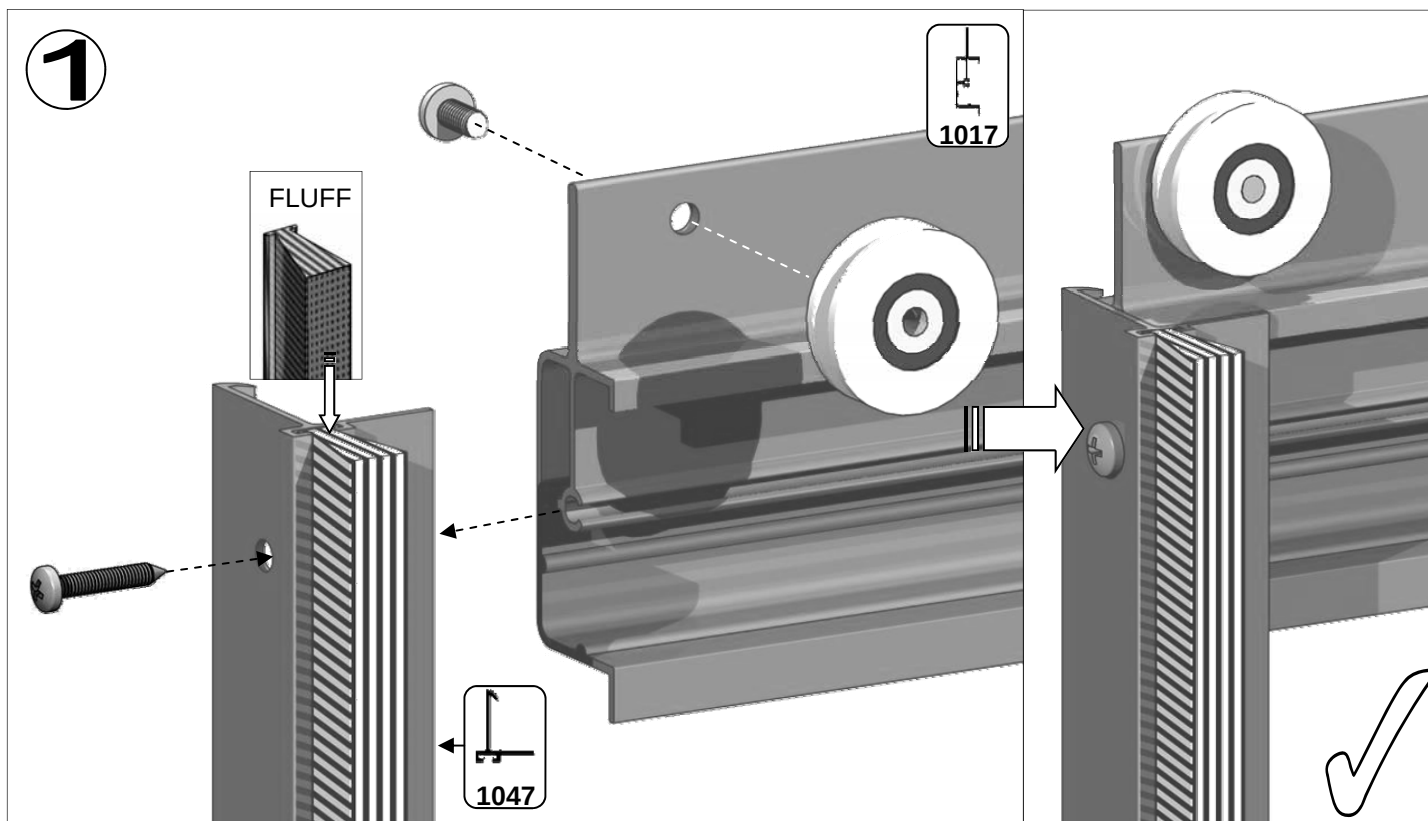






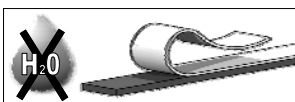
| Part No | mm   | Quantity |
|---------|------|----------|
| 1017    | 619  | 1        |
| 1018    | 619  | 1        |
| 1019    | 619  | 1        |
| 1047    | 1770 | 2        |
| 1067    | 619  | 1        |





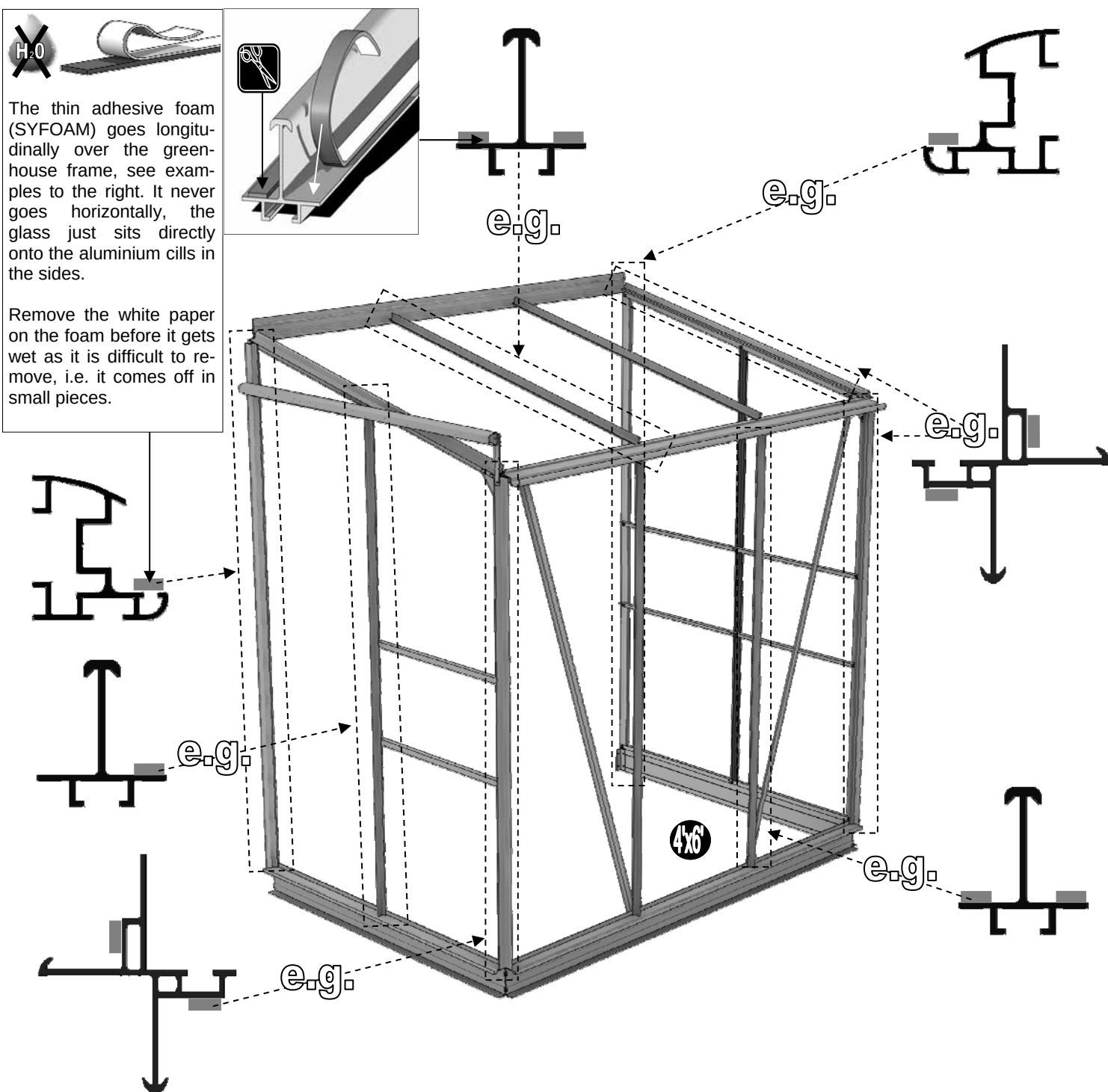
ALL VIEWS  
INTERNAL

**7**



The thin adhesive foam (SYFOAM) goes longitudinally over the greenhouse frame, see examples to the right. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.

Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.

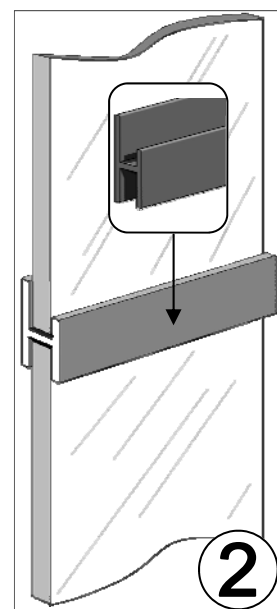
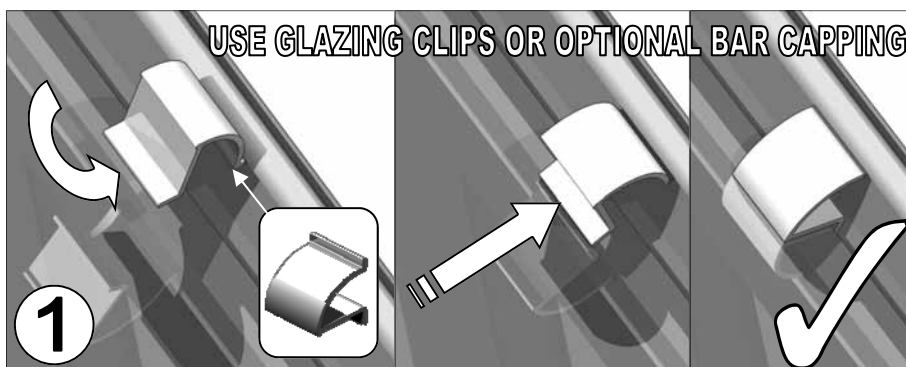


#### 4LT Glazing tips:

- The foam goes longitudinally all over the frame as per the examples in the diagram including the roof corner bars. It never goes horizontally, the glass just sits directly onto the aluminium cills in the sides.
- Remove the white paper on the foam before it gets wet as it is difficult to remove, i.e. it comes off in small pieces.
- Clips go roughly 1 every 305mm (1') e.g. 610 x 610 pane you would have 2 per side.

USE GLAZING CLIPS OR OPTIONAL BAR CAPPING

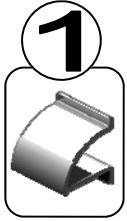
8







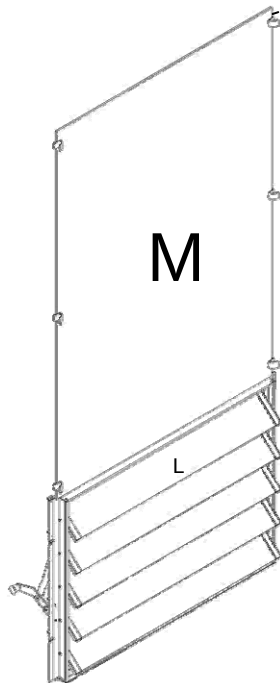
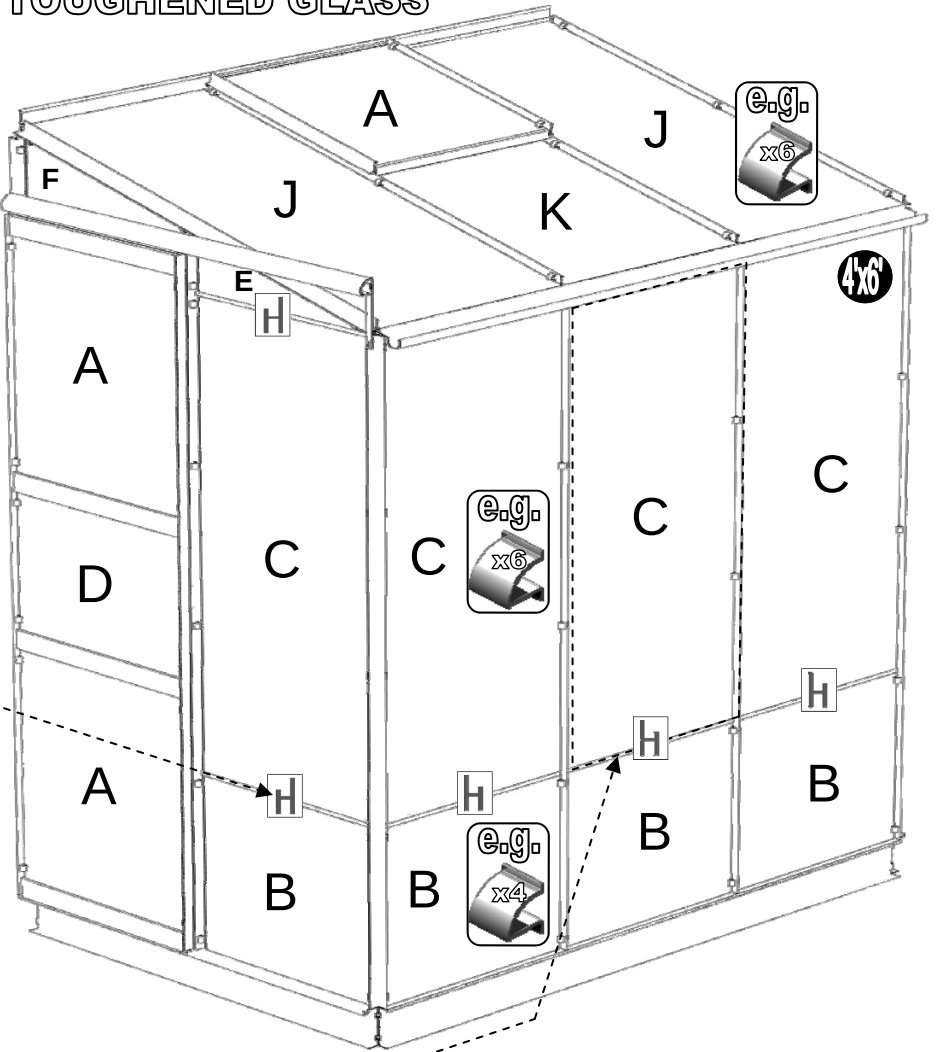
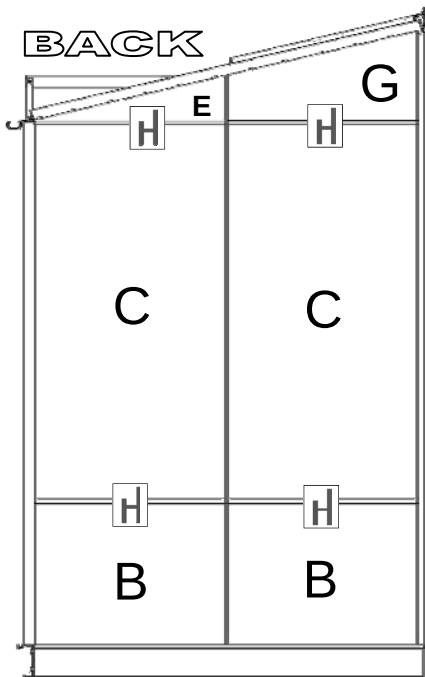
# TOUGHENED GLASS



e.g.

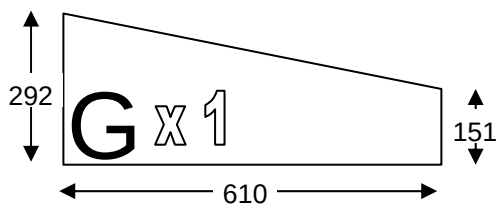
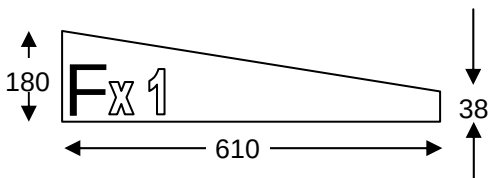
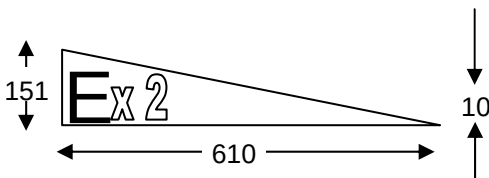


e.g.



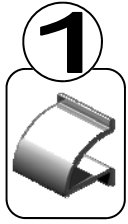
|   | Size (mm)  | 4' | 6' | 8' | 10' | 12' |
|---|------------|----|----|----|-----|-----|
| A | 610 X 610  | 3  | 3  | 3  | 4   | 4   |
| B | 610 X 457  | 5  | 6  | 7  | 8   | 9   |
| C | 610 X 1210 | 5  | 6  | 7  | 8   | 9   |
| J | 610 X 1298 | 1  | 2  | 3  | 3   | 4   |
| K | 610 X 700  | 1  | 1  | 1  | 2   | 2   |
| D | 610 X 393  | 1  |    |    |     |     |
| H | 610mm      | 8  | 9  | 10 | 11  | 12  |

| OPTIONAL LOUVRE MAXIMUMS ON SIDE ONLY |           |     |    |    |     |     |
|---------------------------------------|-----------|-----|----|----|-----|-----|
|                                       | Size (mm) | 4'  | 6' | 8' | 10' | 12' |
| M                                     | 610 x 759 | N/A | 1  | 1  | 2   | 2   |
| L                                     | 573 x 100 | N/A | 5  | 5  | 10  | 10  |

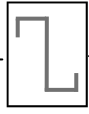
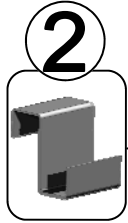




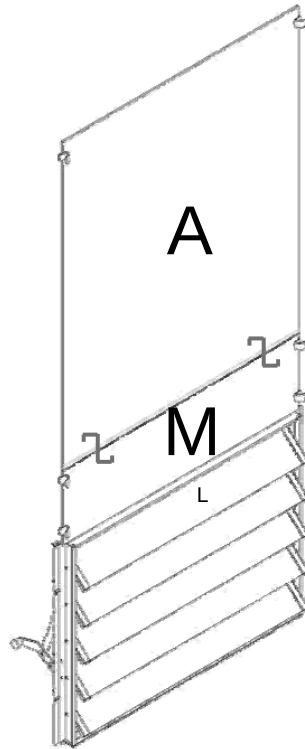
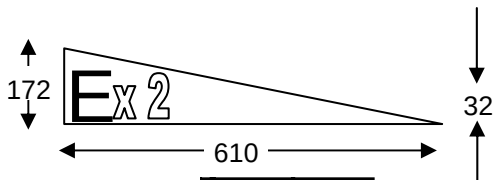
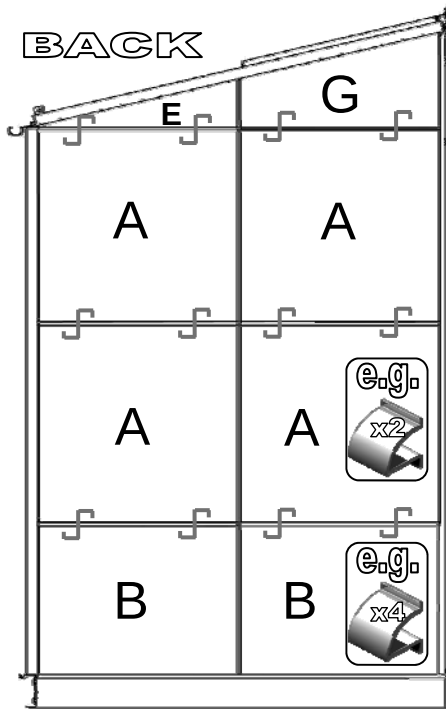
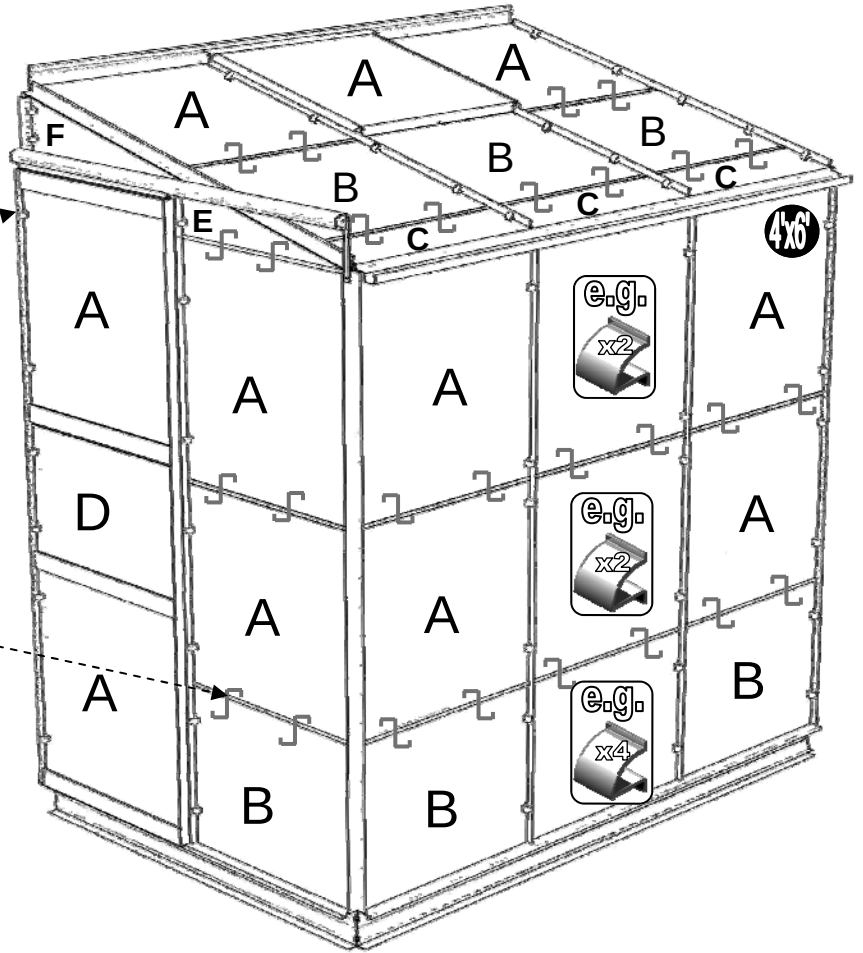
# 4 LT SOUTHWOLD STANDARD HORTICULTURAL GLASS



e.g.

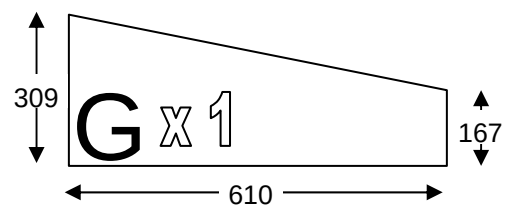
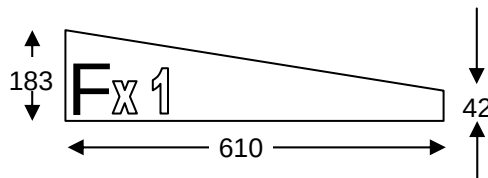


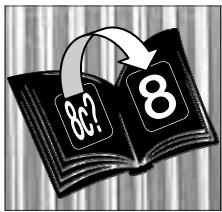
e.g.



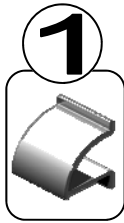
|   | Size (mm) | 4' | 6' | 8' | 10' | 12' |
|---|-----------|----|----|----|-----|-----|
| A | 610 X 610 | 14 | 17 | 20 | 23  | 27  |
| B | 610 X 457 | 7  | 9  | 11 | 13  | 15  |
| C | 610 X 250 | 2  | 3  | 4  | 5   | 6   |
| D | 610 X 393 | 1  |    |    |     |     |

| OPTIONAL LOUVER MAXIMUMS ON SIDE ONLY |           |     |    |    |     |     |
|---------------------------------------|-----------|-----|----|----|-----|-----|
|                                       | Size (mm) | 4'  | 6' | 8' | 10' | 12' |
| M                                     | 610 x 153 | N/A | 1  | 1  | 2   | 2   |
| L                                     | 573 x 100 | N/A | 5  | 5  | 10  | 10  |

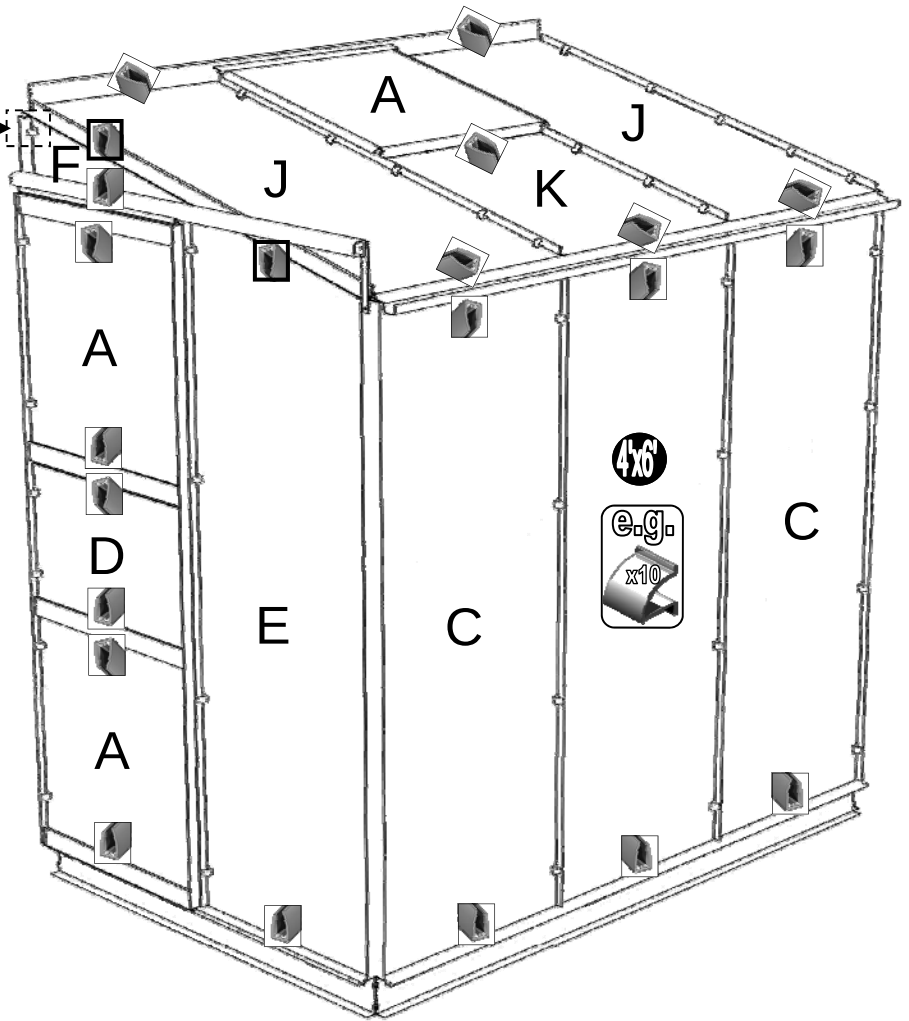
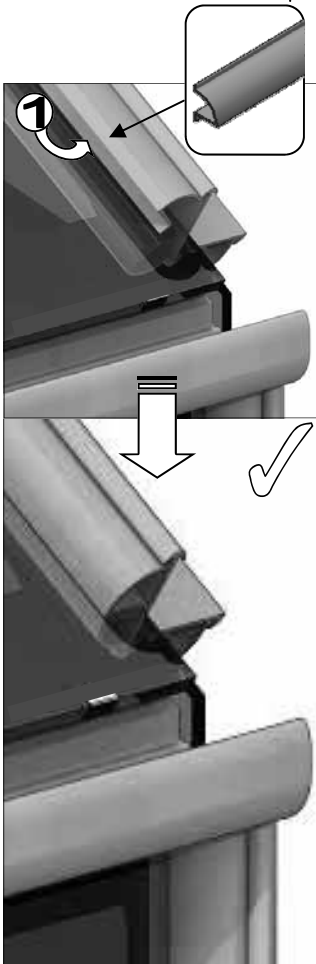




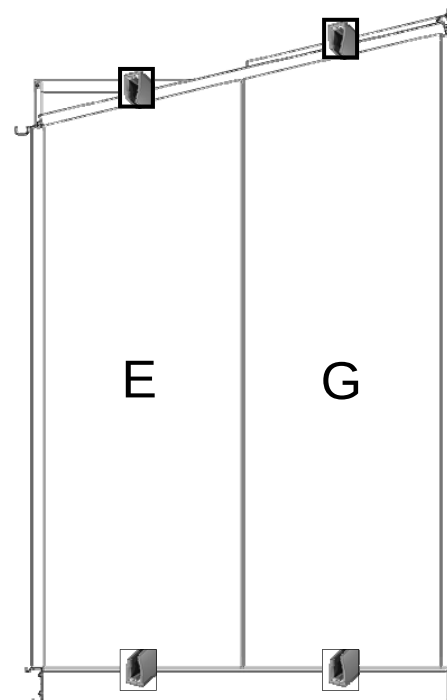
## POLYCARBONATE GLAZING



OPTIONAL CAPPING?

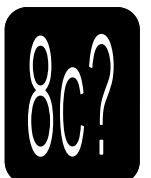


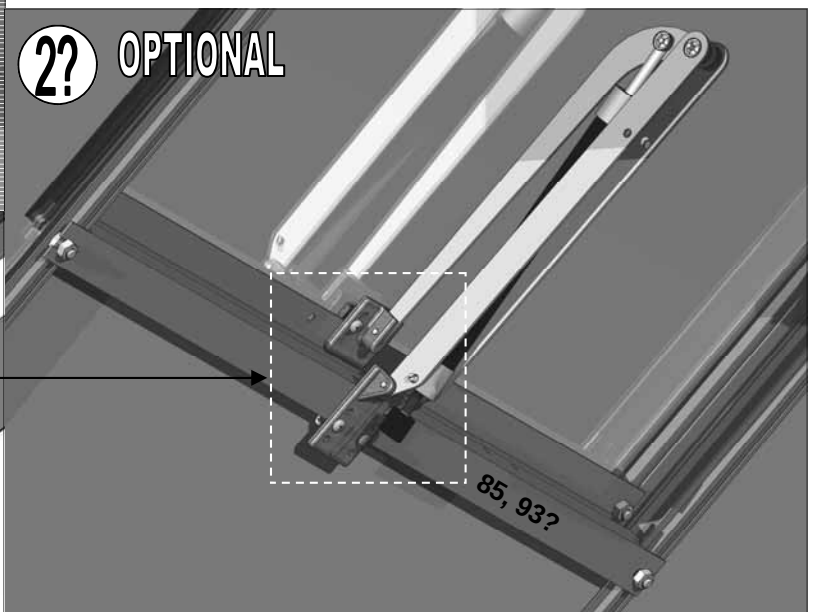
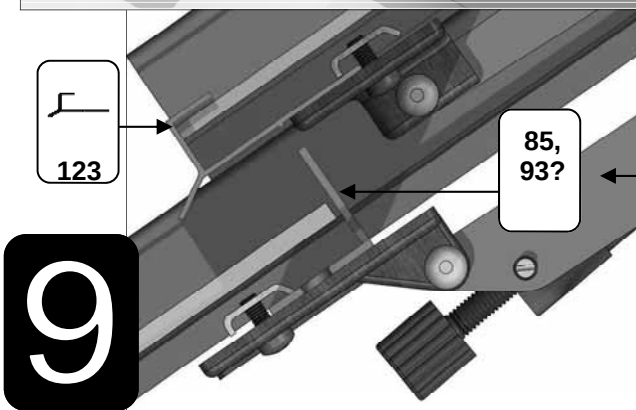
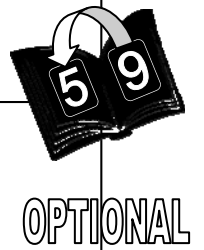
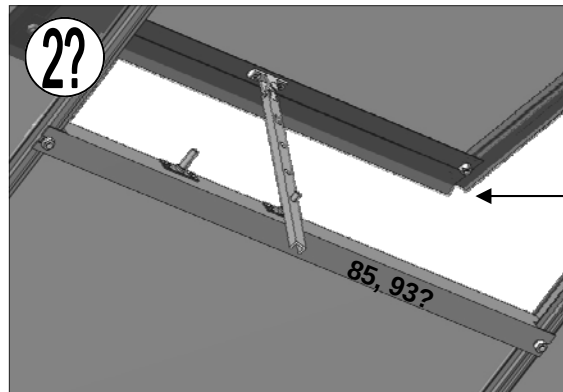
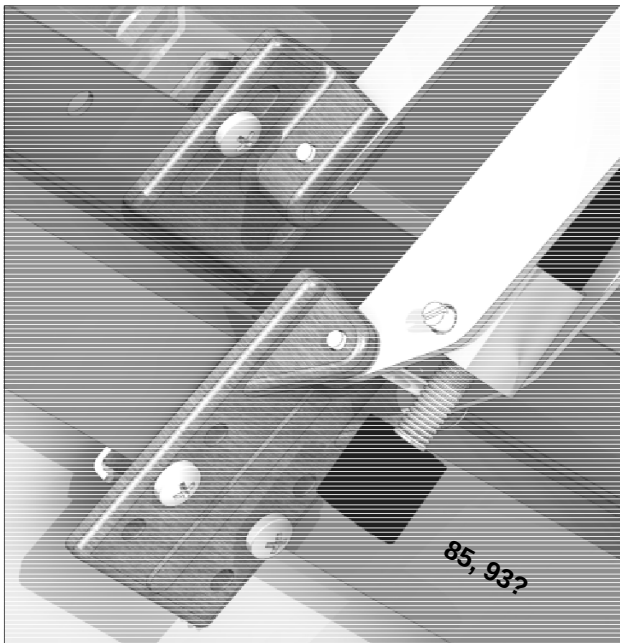
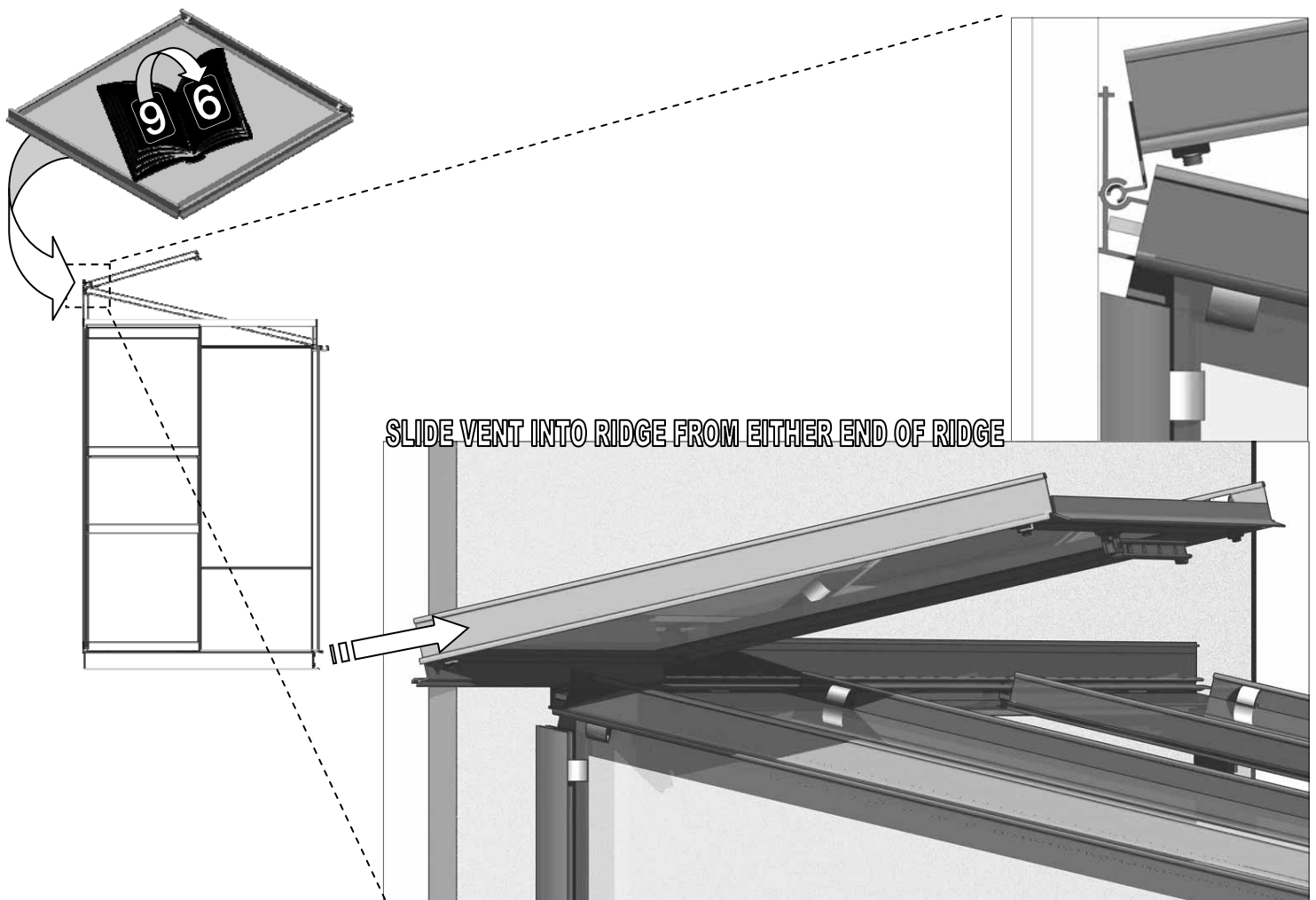
166



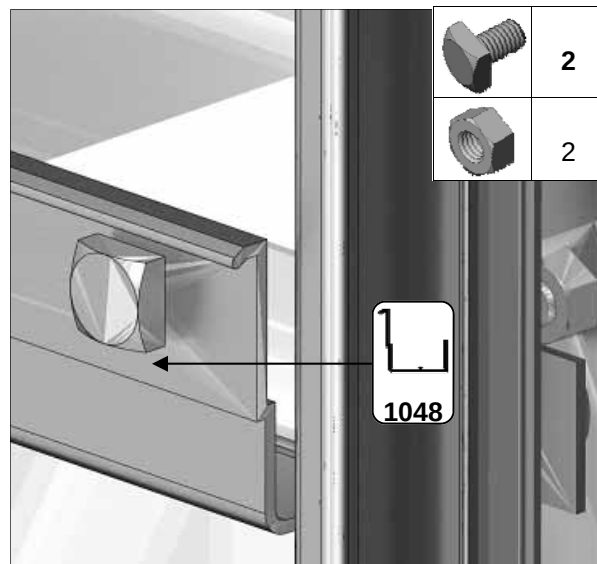
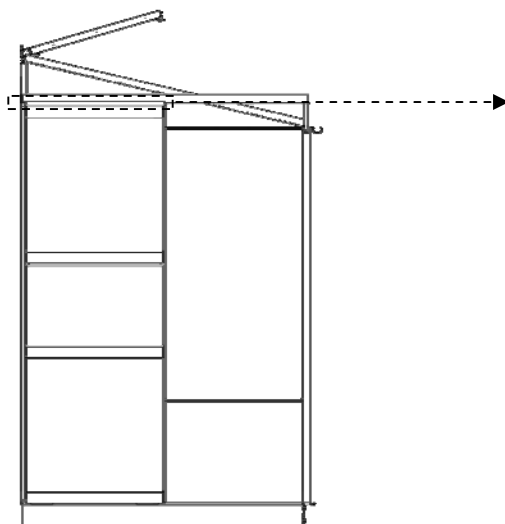
361

|      | Size mm           | 4' | 6' | 8' | 10' | 12' |
|------|-------------------|----|----|----|-----|-----|
| A    | 610 X 610         | 3  | 3  | 3  | 4   | 4   |
| C    | 610 X 1668        | 2  | 3  | 4  | 5   | 6   |
| D    | 610 X 393         | 1  |    |    |     |     |
| E    | 610 X 1820 X 1678 | 2  |    |    |     |     |
| F    | 610 X 183 X 42    | 1  |    |    |     |     |
| G    | 610 X 1961 X 1819 | 1  |    |    |     |     |
| J    | 610 X 1298        | 1  | 2  | 3  | 3   | 4   |
| K    | 610 X 700         | 1  | 1  | 1  | 2   | 2   |
| PAS4 | 610               |    |    |    |     |     |
| PAS4 | 765               | 4  |    |    |     |     |



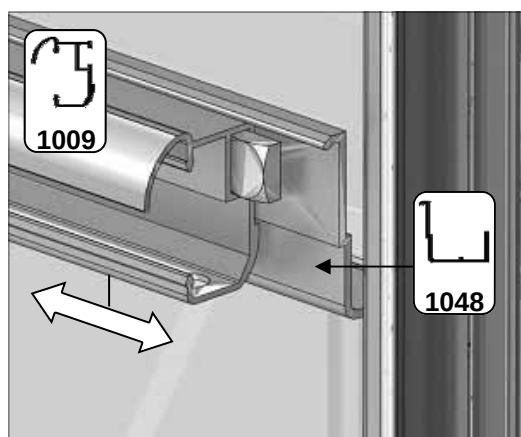
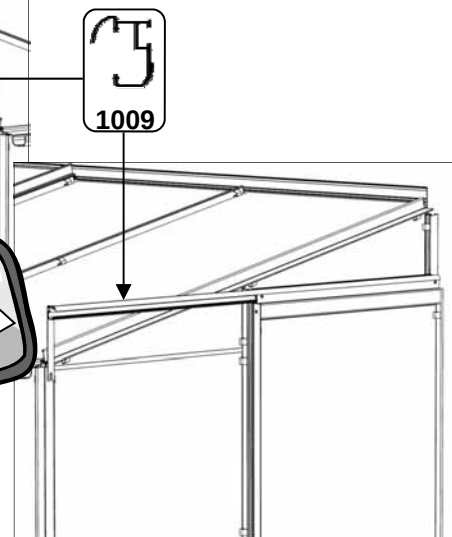
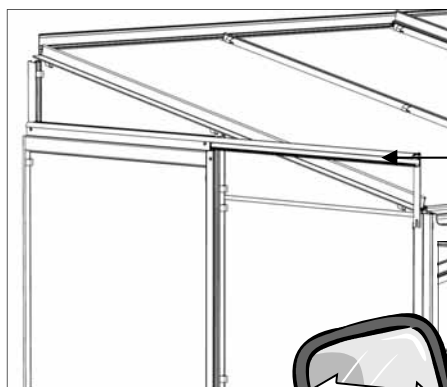


1



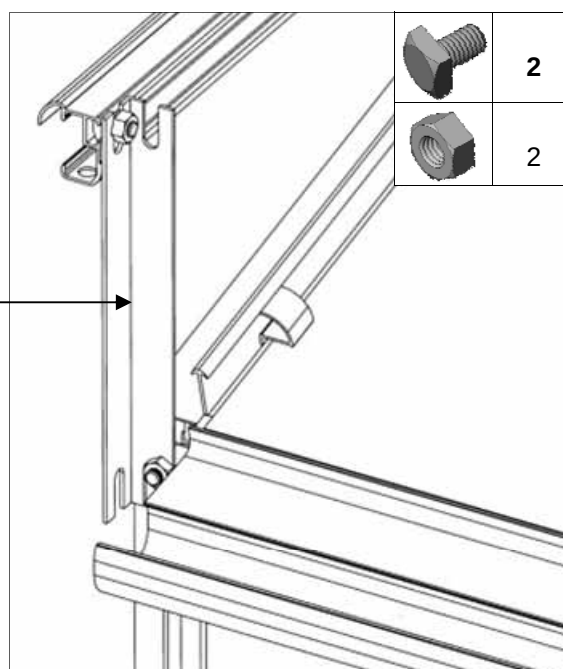
2

|      |                                                                                   |      |   |
|------|-----------------------------------------------------------------------------------|------|---|
| 1009 |  | 1260 | 1 |
|------|-----------------------------------------------------------------------------------|------|---|



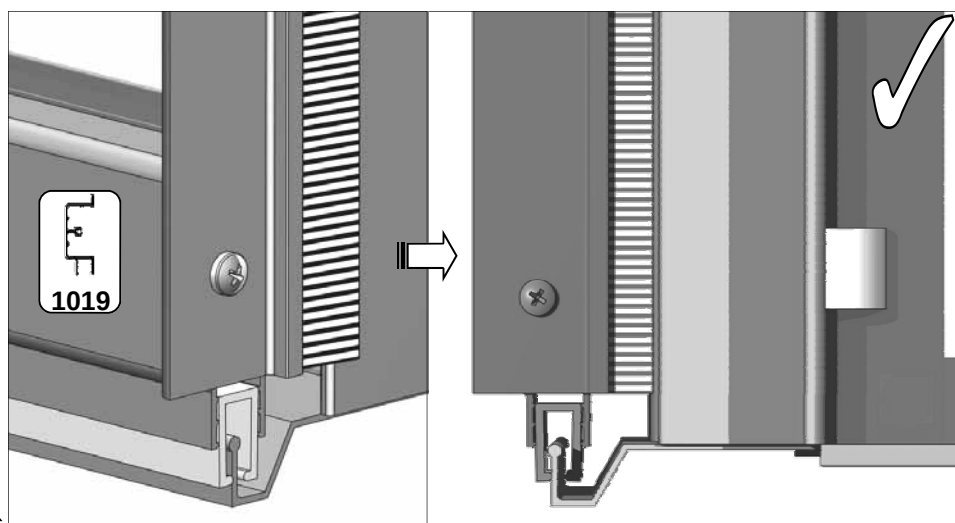
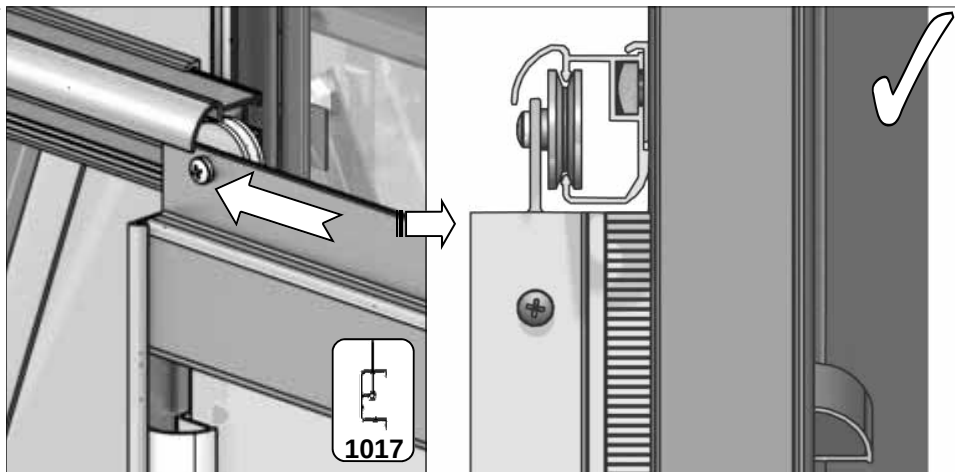
3

|    |                                                                                     |     |   |
|----|-------------------------------------------------------------------------------------|-----|---|
| 79 |  | 168 | 1 |
|----|-------------------------------------------------------------------------------------|-----|---|

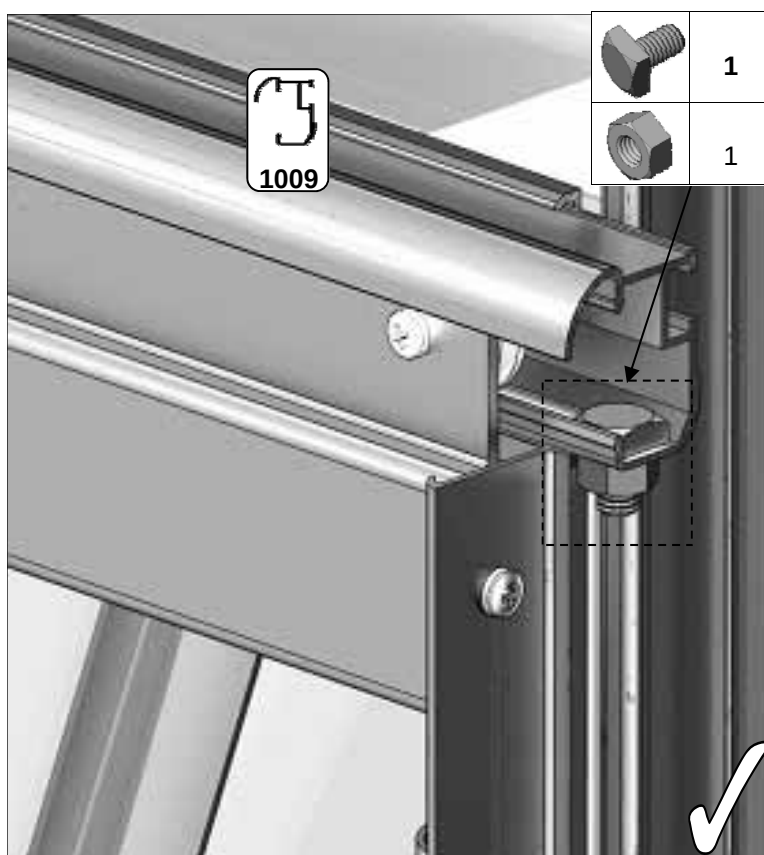


10

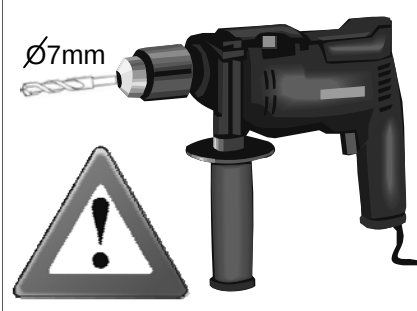
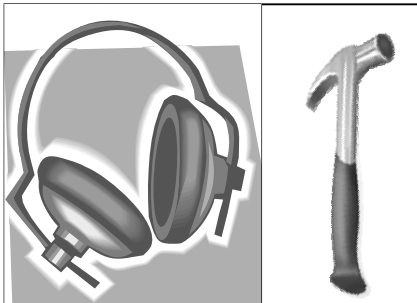
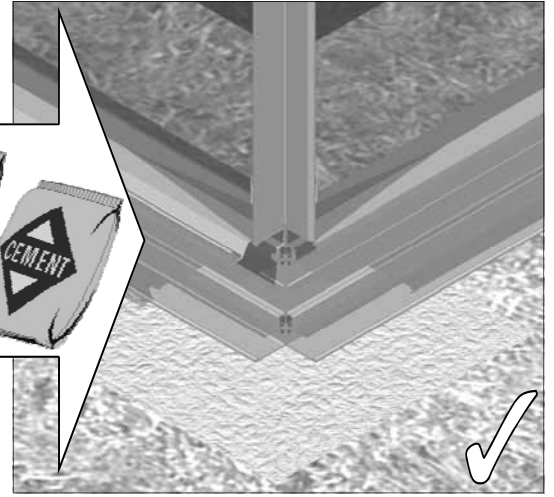
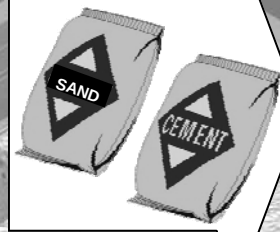
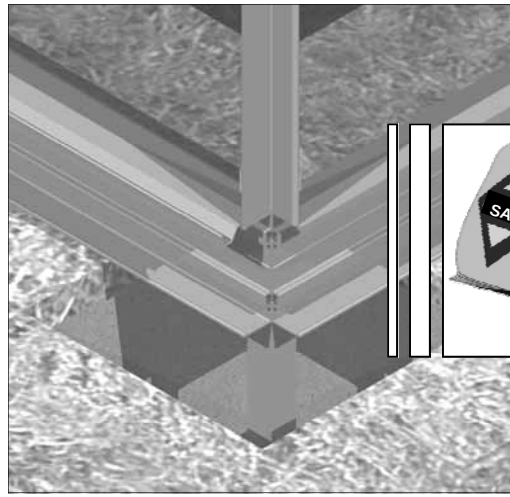
4



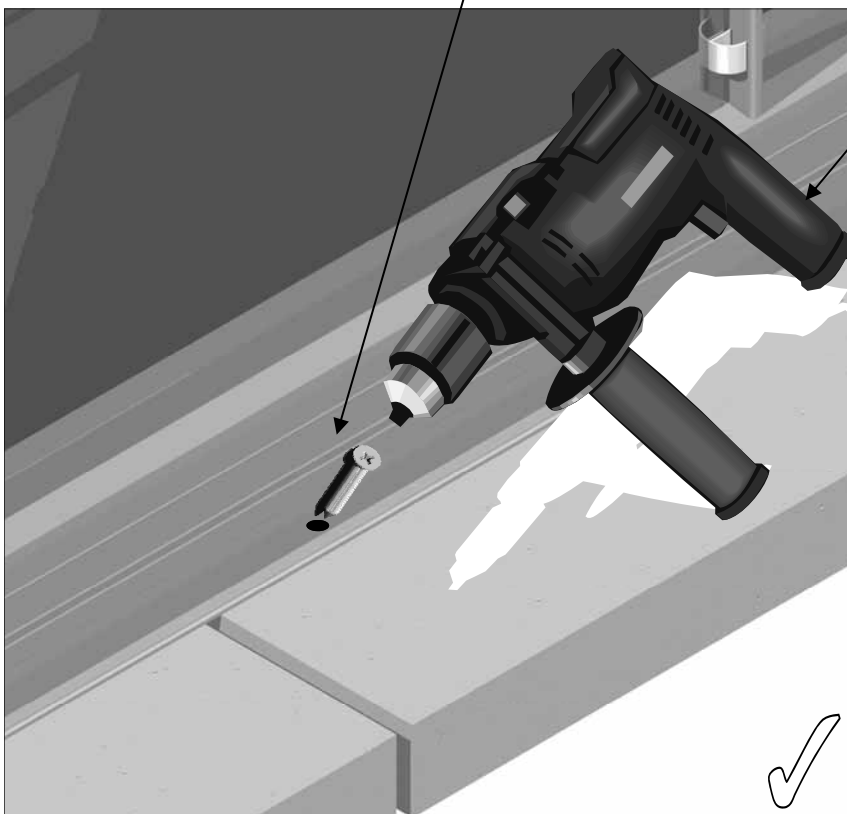
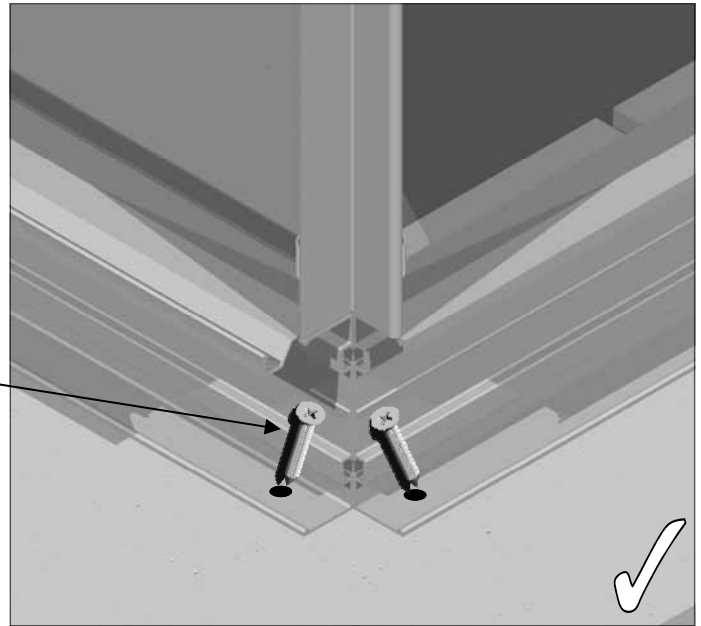
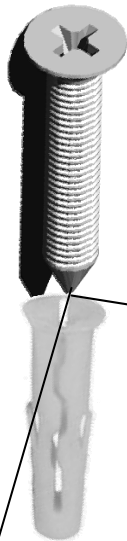
5



10



No 10 x 2"

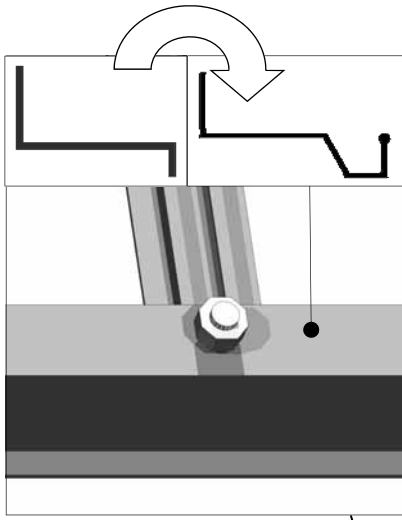


Please note you will have to drill and screw through your metal base and into your solid foundation at an angle from outside the building.

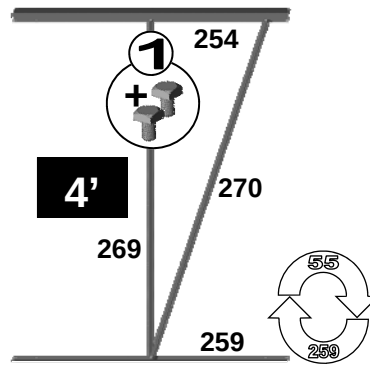


ALL VIEWS  
EXTERNAL

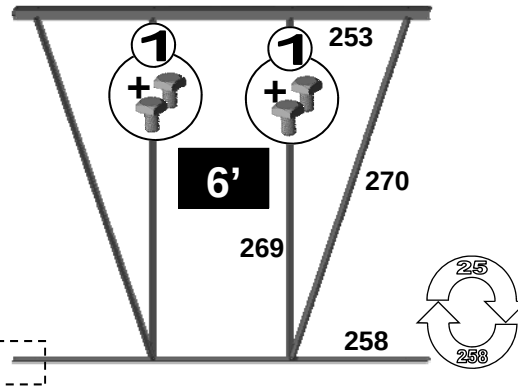
11



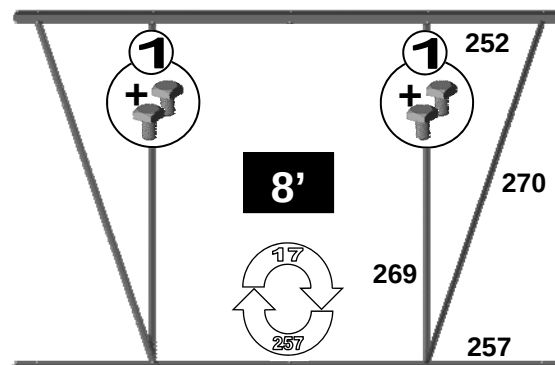
| POSSIBLE DOOR GABLE PART AMENDMENTS<br>(NO GABLE DOORS?, GABLE DOOR BOTH ENDS?) |  |
|---------------------------------------------------------------------------------|--|
| Part No                                                                         |  |
| +/-? 54 LH                                                                      |  |
| +/-? 54 RH                                                                      |  |
| +/-? 277                                                                        |  |
| +/-? 79                                                                         |  |
| +/-? 41                                                                         |  |
| +/-? 95                                                                         |  |
| +/-? 130                                                                        |  |
| +/-? 137                                                                        |  |
| +/-? Door fittings                                                              |  |



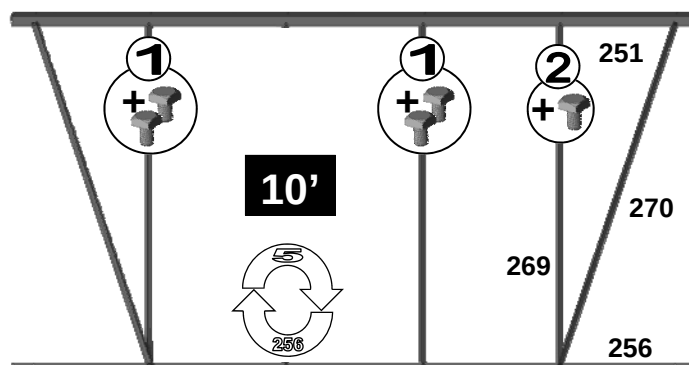
| Part No | mm                                                                                  | Quantity |
|---------|-------------------------------------------------------------------------------------|----------|
| 259     | 1240                                                                                | 1        |
| 254     | 1240                                                                                | 1        |
| 269     | 1670                                                                                | 1        |
| 270     | 1745                                                                                | 1        |
| M6      |  | 5        |
| M6      |  | 3        |



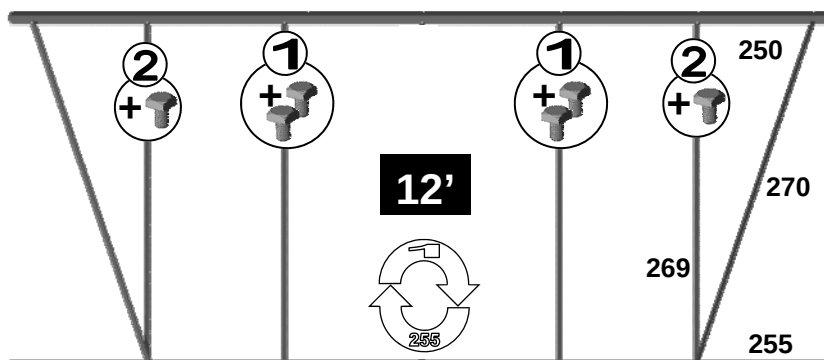
| Part No | mm                                                                                  | Quantity |
|---------|-------------------------------------------------------------------------------------|----------|
| 258     | 1860                                                                                | 1        |
| 253     | 1860                                                                                | 1        |
| 269     | 1670                                                                                | 2        |
| 270     | 1745                                                                                | 2        |
| M6      |  | 10       |
| M6      |  | 6        |



| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 257     | 2480                                                                                  | 1        |
| 252     | 2480                                                                                  | 1        |
| 269     | 1670                                                                                  | 2        |
| 270     | 1745                                                                                  | 2        |
| M6      |  | 10       |
| M6      |  | 6        |



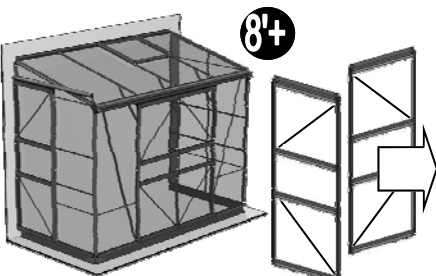
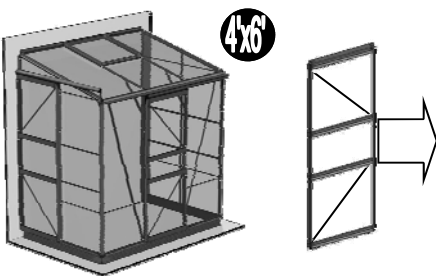
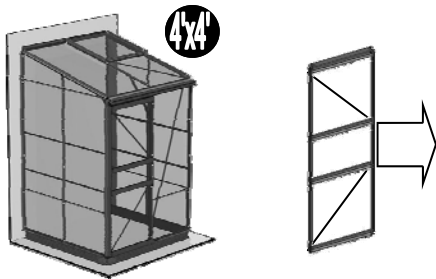
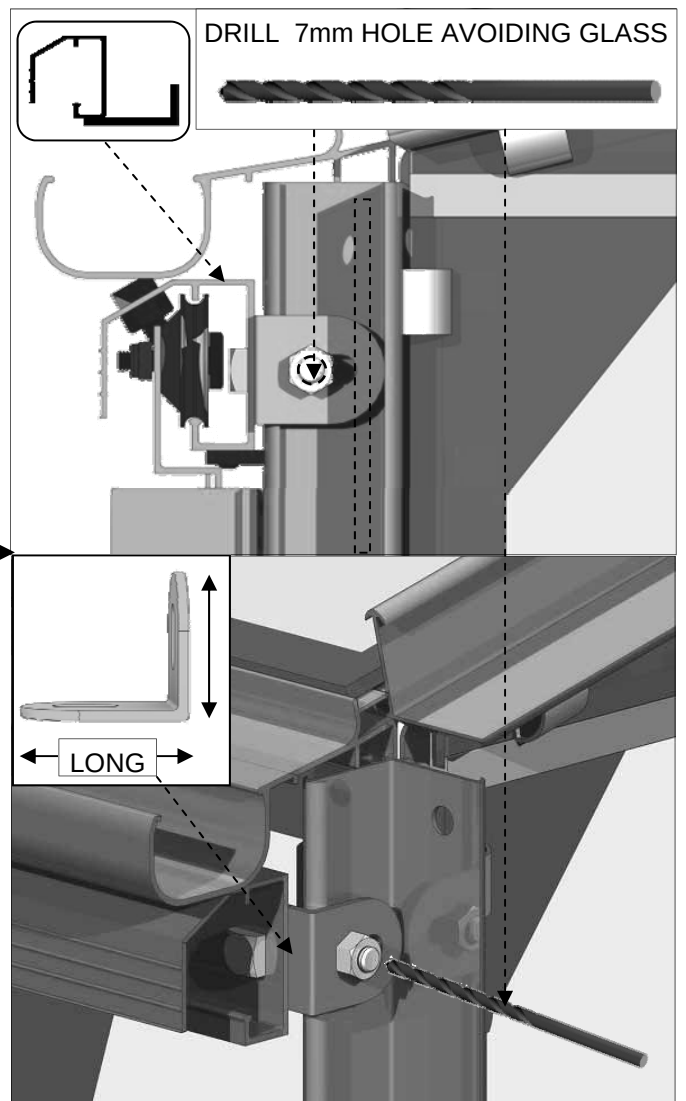
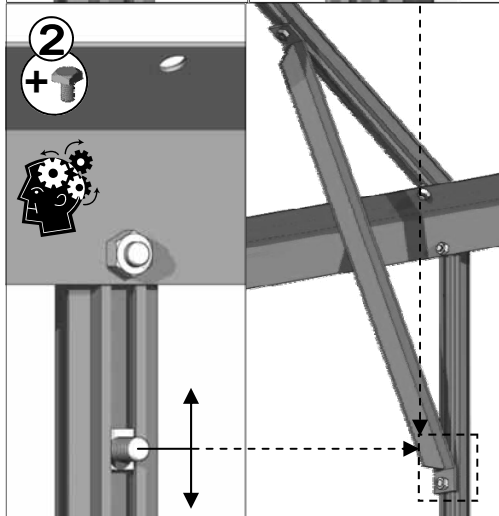
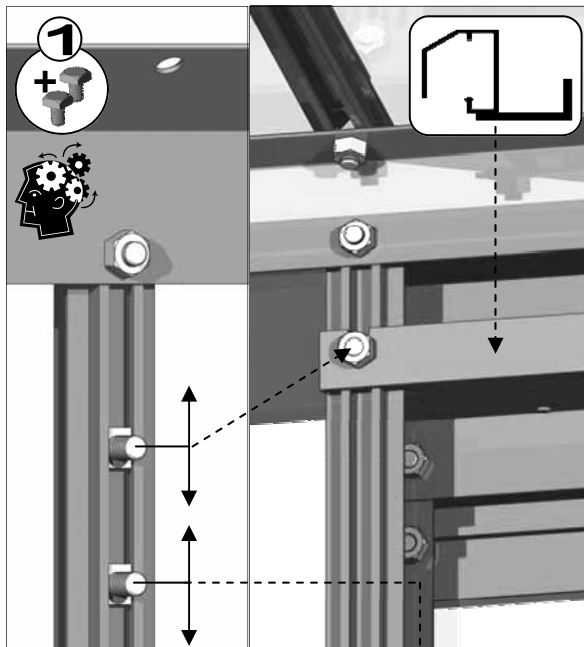
| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 256     | 3100                                                                                  | 1        |
| 251     | 3100                                                                                  | 1        |
| 269     | 1670                                                                                  | 3        |
| 270     | 1745                                                                                  | 2        |
| M6      |  | 13       |
| M6      |  | 8        |



| Part No | mm                                                                                    | Quantity |
|---------|---------------------------------------------------------------------------------------|----------|
| 255     | 3720                                                                                  | 1        |
| 250     | 3720                                                                                  | 1        |
| 269     | 1670                                                                                  | 4        |
| 270     | 1745                                                                                  | 2        |
| M6      |  | 16       |
| M6      |  | 10       |

SIDE  
DOOR  
OPTION

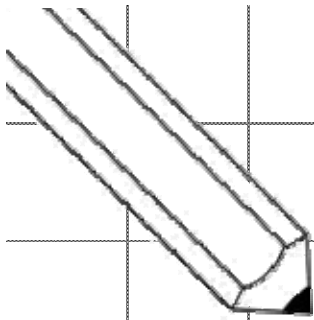


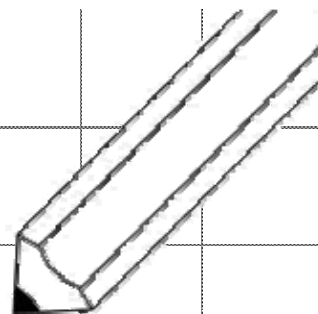


| Part No | mm   | Quantity | M6  | 19 | M6 | 19 |  |
|---------|------|----------|-----|----|----|----|--|
| 95      | 614  | 1        | X 2 |    |    |    |  |
| 130     | 619  | 4        |     |    |    |    |  |
| 137     | 883  | 2        |     |    |    |    |  |
| 263     | 1593 | 2        |     |    |    |    |  |
| 282     | 1236 | 1        |     |    |    |    |  |

| Part No | mm   | Quantity | M6  | 19 | M6 | 19 |  |
|---------|------|----------|-----|----|----|----|--|
| 95      | 619  | 1        | X 2 |    |    |    |  |
| 130     | 619  | 4        |     |    |    |    |  |
| 137     | 883  | 2        |     |    |    |    |  |
| 263     | 1593 | 2        |     |    |    |    |  |
| 283     | 1250 | 1        |     |    |    |    |  |

| Part No | mm   | Quantity | M6  | 36 | M6 | 36 |  |
|---------|------|----------|-----|----|----|----|--|
| 95      | 619  | 2        | X 4 |    |    |    |  |
| 130     | 619  | 8        |     |    |    |    |  |
| 137     | 883  | 4        |     |    |    |    |  |
| 263     | 1593 | 3        |     |    |    |    |  |
| 264     | 1593 | 1        |     |    |    |    |  |
| 284     | 2474 | 1        |     |    |    |    |  |





# 4LT List packing 4LT

| No  | mm   | 4'                | 6' | 8' | 10' | 12' |
|-----|------|-------------------|----|----|-----|-----|
| 1   | 3720 | PACKED SEPARATELY |    |    |     | 1   |
| 5   | 3100 | PACKED SEPARATELY |    |    |     | 1   |
| 17  | 2480 |                   | 1  |    |     |     |
| 25  | 1860 |                   | 1  |    |     |     |
| 55  | 1240 | 1                 |    |    |     |     |
| 79  | 168  | 1                 | 1  | 1  | 1   | 1   |
| 85  | 628  | 1                 |    |    |     |     |
| 93  | 636  |                   | 1  | 1  | 2   | 2   |
| 96  | 614  | 4                 | 4  | 4  | 4   | 4   |
| 121 | 619  | 1                 | 1  | 1  | 2   | 2   |
| 123 | 612  | 1                 | 1  | 1  | 2   | 2   |
| 124 | 610  | 2                 | 2  | 2  | 4   | 4   |
| 225 | 1240 | 1                 |    |    |     |     |
| 226 | 1860 |                   | 1  |    |     |     |
| 227 | 2480 |                   |    | 1  |     |     |
| 228 | 3100 | PACKED SEPARATELY |    |    |     | 1   |
| 229 | 3720 | PACKED SEPARATELY |    |    |     | 1   |
| 250 | 3720 | PACKED SEPARATELY |    |    |     | 1   |
| 251 | 3100 | PACKED SEPARATELY |    |    |     | 1   |
| 252 | 2480 |                   | 1  |    |     |     |
| 253 | 1860 |                   | 1  |    |     |     |
| 254 | 1240 | 1                 |    |    |     |     |
| 265 | 1670 | 1                 | 1  | 1  | 1   | 1   |
| 266 | 1670 | 1                 | 1  | 1  | 1   | 1   |
| 267 | 1279 | 1                 | 1  | 1  | 1   | 1   |

| No                                                                                   | mm   | 4'      | 6'      | 8'      | 10'     | 12'     |
|--------------------------------------------------------------------------------------|------|---------|---------|---------|---------|---------|
| 268                                                                                  | 1279 | 1       | 1       | 1       | 1       | 1       |
| 269                                                                                  | 1670 | 1       | 2       | 3       | 4       | 5       |
| 270                                                                                  | 1739 | 1       | 2       | 2       | 2       | 2       |
| 272                                                                                  | 1813 | 1       | 1       | 1       | 1       | 1       |
| 273                                                                                  | 1813 | 1       | 1       | 1       | 1       | 1       |
| 274                                                                                  | 1957 | 1       | 1       | 1       | 1       | 1       |
| 275                                                                                  | 1957 | 1       | 1       | 1       | 1       | 1       |
| 276                                                                                  | 1279 | 1       | 2       | 3       | 4       | 5       |
| 277                                                                                  | 645  | 2       | 2       | 2       | 2       | 2       |
| 278                                                                                  | 1252 | 2       | 2       | 2       | 2       | 2       |
| 601                                                                                  | 460  | 1       | 2       | 3       | 4       | 5       |
| 1009                                                                                 | 1260 | 1       | A102    | 1       | A102    | 1       |
| 1017                                                                                 | 619  | 1       | A102    | 1       | A102    | 1       |
| 1018                                                                                 | 619  | 1       | A102    | 1       | A102    | 1       |
| 1019                                                                                 | 619  | 1       | A102    | 1       | A102    | 1       |
| 1047                                                                                 | 1770 | 2       | A102    | 2       | A102    | 2       |
| 1048                                                                                 | 643  | 1       | A102    | 1       | A102    | 1       |
| 1067                                                                                 | 619  | 1       | A102    | 1       | A102    | 1       |
|  |      | 1       | 1       | 1       | 2       | 2       |
|  |      | 2 rolls | 3 rolls | 3 rolls | 4 rolls | 4 rolls |
|  |      | 2 rolls | 2 rolls | 2 rolls | 3 rolls | 3 rolls |
|  |      | 4m      | A102    | A102    | A102    | A102    |
| 1 x smalls pack for correct size of building                                         |      |         |         |         |         | A102    |
| 1 x A102 Door Pack                                                                   |      |         |         |         |         | A102    |
| BOX PACKED BY .....                                                                  |      |         |         |         |         |         |